

AEROMODELLER ANNUAL 1961-1962 (Cover Missing)

## Cover Added 20/10/13

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Outstanding Crech achievenment This 40 in. span MIG-15 buils by J. Urban and K, Yary is powered by a Ciech Tyrska pulsejet, waighs just over 4 lh., and fles controlline at around 80 m.p.h. Owing to location of high tailplane an ingenious control method was degigmed, which changes from conventional push pull rodding forward of tha fin to Bowden cables which thus negotiate the awkward angle up to the elevatars. It finteresting to record that she designers have dedicated their model to Rustian cosmonaut Jurl Gagarin.

## INTRODUCTION

## THE STRUGGLE AHEAD

ADANGEROUS portent in the aeromodelling sky demands vigorous steps by both trade and user interests. We refer to the menace of noise, that is driving aeromodellers from their established haunts even farther afield. Local authorities are withdrawing permissions granted, or refusing to consider convenient sites for local flying by reason of objections raised by residents under the powers given by the Noise Abatement Bill. It is vital that the trade provide silencers at once, and that modellers use them! Unless this is done forthwith these drastic curtailments of flying enjoyment will continue. Let us hope that in 1962 this will be a priority in every engine manufacturer's programme.

A pleasanter sight in the sky, for those few able to see it, was the magnificent first-ever orbit in space by Russian aeromodeller Juri Gagarin. In the wonderful years ahead we are sure many other names will become world famous for ever more adventurous voyages, and, as is so usual amongst aerial pioneers, they will have developed their interest and skill through aeromodelling. But, above all, in considering such important values of aeromodelling, there is a yet more pertinent reason for following this hobbyit's great fun!

The disappointment at not having Scampton for this year's Nationals was tempered by the great success of the meeting at R.A.F. Barkston Heath, which attracted the largest ever entry and attendance. Camping facilities were splendidly handled by Springpark M.A.C. again with a record attendance, so that, what with parking and programme revenue, the S.M.A.E. hon. treasurer Harry Barker was as delighted as the other hard-worked officials.

As we go to press our first Indoor World Championships in the Cardington Balloon Hangar have yet to rake place, but if the times of 30 minutes plus recorded at our team trials mean anything some new world records may be confidently expected. Whilst very much an "experts only" occasion the fascination of the ultra light microfimies extends far wider than the limited few who dare to practise this side of the aeromodelling art.

The model trade has enjoyed a steady though unsensational year with Little in the way of new developments, unless we mention the first British ready-to-fly plastic model shown at the Toy Fair, but as yet not in circulation. We are happy to note, however, that every one of the "big" kit manufacturers has now produced a high grade radio control model in their range, thus, belatedly, admitting the existence of what has so long been our Cinderella. (A black mark here to the S.M.A.E, for deleting single control from the Nationals this year!)

Our own baby--"Radio Control Models \& Electronics" has been going from strength to strength, and is now happily filling a need amongst $\mathrm{r} / \mathrm{c}$ enthusiasts. At the same time a number of new firms in the modelling field are catering for the needs of ric constructors with simple receiver and transmitter kits and a growing range of accessories, of which the nonmechanical relay device is the most interesting.

We must also congratulate both B.B.C. and I.T.V. for their enterprise in offering aeromodelling and radio control programmes, even, in one precious instance, outside the Children's Hour! More of these please in 1962!
"Aeromodeller Annual" this year offers a slight change of style, ir that we have bound copies with our dust cover theme, thus providing a more colourful volume. Inside we hope the mixture pleases; we have thoroughly enjoyed its preparation, we hope you, our readers, will have just as much fun within its pages.



MODEL ARPPLANE NEWS, U.S.A.


LETECKY MODELAR, CZECHOSLOVAKIA



RODINY KRILA, LIS.5.R.


MODEL. AIRPLANE NEWS, U.5.A.


letecky modelar, czechoslovakla



AMERICAN MODELER, U.S.A.


## ENGINE SPEED CONTROL

By R. G. Moulton

Three years ago in the Annual, this author summarised the methods by which desirable engine speed control could be obtained. The decisive finding in that article of the 1958/9 edition was as follows: "Undoubtedly the ideal would be to couple exhaust and intake controls".

No sooner had those words appeared in print than the enterprising Japanese Ogawa Company produced the first O.S. 35 Multispeed, soon to be followed by the K \& B 45 in the USA, then the Veco 35 and a subsequent string of other types. All fitted with the coupled control, and now universally adopted by modellers the world over, these might still be regarded as crude and elementary approaches in a further three years after more development has taken place. There are still many avenues to explore, the great snag is that engines are produced on slim profit margins and no manufacturer can afford endless time on experiment unless his existing sales line is threatened. Consequently it may well take three years or even much more before we see any "streamlining" oí speed control and a more scientific approach.


The Merco 35 with speed throttles dismanted
at left and assembled at right, showing the
"chopper" action of exhaust valve and neat
body of intake which has airbleed contral.



The K 8 B Company of Los Angeles, under the direetion of John Bradbeck, produces encinet of fine quality, Above is a 35 to which a wacuum asva pump has been added by F. Rising as a modification for the German Stegmaier rasio control fyeterm. The engine begmaier radis tendard $R / C$ model with intike throtele the cont right. Not obvious is the Tee feed for fuel co at right. Not obviaus is the Ted feed for fuel to the carb; so avording the rotation of the fuel
feed pipe with the chove. Top right is the famous feed pipe with the choke. Top right is the famous
45, most widely uted of all R C engines and one 45, most widely used of all R C engines and one
which establimhed the standards by which others the gtandar
are judged.


We have learned in the intervening years how the idiosyncracies of variant speeds and fuel air mixtures can be as frustrating as were the old coil ignition set-ups with the first petrol-fuelled aero engines. An engine may well have performed as desired on the bench, yet in the airframe it cuts out as soon as the servo switches the speed control. Glowplugs fail to glow, engines start to reject fuel instead of inhaling it, and worst of all, an engine might be completely tamed with perfect control through its high to low range yet have lost so much of its peak power that it is no longer adequate for the job.

The tendency has therefore been towards a demand for the larger capacity engine of no more than a moderate output but with sufficient reliability to justify its position on the front of an expensive piece of radio-controlled machinery. Makers have been influenced into a rash of $\cdot 45$ ' 49 - 51 or $\cdot 56 \mathrm{cu}$. in. sizes to cope with the demand.

Some engines are exceptional in their degree of control, others are sensitive to throttle position changes and offer little in the way of a range of speeds between the ultimate high and low. A lot depends on the operator, more on the fuel, and a great deal on the control linkage from the servo or actuator. It is simply not just a matter of mounting the units in place on the airframe and expecting it to work to perfection without need of adjustment.

The charm of the two-stroke engine is its utter simplicity. When it is
ignited by incandescent glowplug in the head, it throws away all the clutter of cois, condensers and batteries, and becomes a neat self-contained and fairly clean operating unit. But try to control its speed by fuel air mixture change through exhaust or intake throtle and immediately that means of ignition is affected.

We should first realise how the glowplug keeps an engine going. First it is boosted by short circuit for the low speed start. The wire becomes red hot, and compressed fuel mixture is locally ignited when it achieves the ideal gaseous state. This means that one can introduce fuel directly into the upper cylinder as a starting primer, and by turning the shaft over, the natural scavenging action of the two stroke will eventually sort out the right upper cylinder fuel content for the start. With widely ported engines this happens within a few flicks of the propeller ; but if an engine has an exhaust restrictor that does interfere with natural scavenging, the start is likely to be prolonged. Hence it is always advisable to open up an engine to the full-speed settings for the manual start from zero revs per minute.

The engine now has to draw in its fuel through the controlling needle valve which meters out the fuel/air mixture, and after induction into the crankcase, the gaseous mix is transferred by pressure from below and suction from above, into the hot chamber which wants to explode it into a power stroke. If the needle valve setting happens to be on the open side of ideal, then the engine will run "rich" and slow, with smoky exhaust and evidence of excess fuel from the exhaust port. If it is set "lean" then the engine will speed up, and starve itself, running hot in the process.



In the first case, the excess fuel may stop the engine by putting the fire out in the upper cylinder. This is because a rich mixture will physically cool the plug element while the same rich mixture also needs an increase in element temperature to achieve more complete combustion.

Assuming that the metering jet control is set ideally, the engine will be running at peak r.p.m. on the propetler load applied if the exhaust and intake are free of all obstruction. What happens when exhaust restriction is applied is that we are limiting the flow of gases through the engine. Back pressure prevents the normal transfer to take place from the crankcase and in turn, less fuel is inducted. Yet the port restriction compensates for the weakened fuel/air mixture and so the engine does not become overlean and keeps running right down to almost complete eclipse of the exhaust port. In some cases it does appear that the port is entirely covered but close examination usually shows that the port cover is pushed by pressure away from its seat and in effect is vibrating at the r.p.m. rate.

The great disadvantage of such control is that sudden opening of the exhaust after a long run at full closed setting may stop the engine. It has been suggested that this is because some engines will run so lean and hot on exhaust restriction that the fuel ignites under compression alone, and does so in such a state that the plug can lose its heat and lose its glow; but the author does not subscribe to this view. It is more likely that pre-ignition does take place, the element getting very hot in the process, and sudden induction of a richer mixture quenches the plug. Moreover, the two-stroke takes its own time to

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sort out its internal bothers and if disturbed, may get through several hundred revs before achieving a clean run again. If the exhaust restriction is suddenly removed, the transfer action is called upon for increased work and in tum has to draw upon more fuel from the intake. This is why coupled throttles are the answer to the problem for they serve to bridge the gap and provide the right venturi effect for the desired r.p.m.

The intake throttle serves to control the fuel/air mixture by reducing the amount of air and so richening the mix for low speed, or opening to full venturi throat for normal or full speed. Again, a sudden change in either direction may put the fire out, particularly when opening up from rich mixture when the plug is subjected to quench cooling by excess fuel, to normal mix which calls for a hot element. This is where the exhaust valve is so valuable in that it retains the heat in the upper cylinder when the engine is set for low speed and restricts the volume of enriched fuel/air supplied by the closed intake throttle.

But even then, the juggling of settings for each valve in combination with the other is not easy and apart from absolute cleanliness in the fuel which must have top grade oil content, the glowplug itself needs to have a standard of reliability to operate through the speed range.

Shielded plugs help. Some are far better than others and ir is usual for those with greatest amount of shielding to be the most reliable yet hardest for starting. Those with bars across the face must be checked for clearance from the piston. If any is to be singled out for reliability we should mention Veco, Ohlsson and Johnson plugs as being good samaritans for the figures obtained in tables with this article.

What we could really do with, is a refinement in control of the glowplug heat itself. If present-day knowledge of transistor circuitry could be applied to develop a variable glowplug beat control unit, we would be on the way to having


The Veco ig is one of the most satistying of all the smailer controlled engines and has always besn a favourite. At left is an early plain version to which a Roto-Valve exhaust choke has been fieted. At right is the standard version for $\mathbf{R} / \mathbf{C}$ with coupled sontrols-



Coupled controls at left on the Super Tigre 51 and it right on the Taifun Bison 19 . It ilsienificant that althousth the push-pull action on the ftalian Seper Tigre was much walued, the manufacturers hasverarmed to "Chopper" action exhaust control contral in order eominimise power losses.
speed control through ignition timing. A larger glowplug might be used, more akin to an electric oven "quick-ring" whereby the leading part of the plug would always retain heat and avoid failure of combustion, and the balance of the wound spiraf element have increased incandescence as required. Maybe that is a pipedream ; but at least it is a thought worth remembering.

Then the throttles we use are extraordinarily crude, the most advanced at the time of writing being the Johnson Auto-Mix from the USA, an example of which was loaned to us by one importer, Harry Brooks of Southern Radio Control in Brighton.

Now this is interesting as the throttle barrel itself is arranged with a helical groove and locating pin so that as the operating arm is moved, the barrel moves laterally as well as radially. Since the barrel also carries the needle valve control with it, then the needle is also moved away from or towards its seat. This means that the fuel to air ratio is as near constant as the simplicity of the machining allows. The engine will two-stroke constantly throughout the

Most advanced of current throteles is the Johnson Aueo-Mix which has a choke that moves in and out in unison with the needle walve. View down the spout shows quarter throttle posicion and at right, the slighty larger than mormal body and extension to fit in the Johngon 36.


greater part of its speed range, and there are no back pressure loads on connecting rod bearings as the exhaust valve is not considered necessary.

By adoption of the idea from full scale engines, the carburettor air bleed has also given the same effect on, for example, the Merco 35 and the Taplin Twin which are paragons of controllability in our experience. These have screw control for the idling jet as well as screws for limiting the physical movement of the throttle.

Many modellers overcame the shortcomings of carliest simple throttles of the Bramco type by first filing a Vee into one side of the hole through the barrel so that at slow setting there was still a respectable air induction. A $60^{\circ}$ jeweller's file could be applied a few strokes at a time between bench checks so that the engine slows to the poin where it still keeps going when opened suddenly and if one overdoes this, then a simple remedy is to work on the other side of the barrel to balance things back a little and so recover reliability. The notch is as good as a non-controllable air bleed, but the ddeal is to tap in a 10 or 12 BA set screw so that it blanks a $\frac{1}{\text { 霜 in. hole in the side of the carburettor }}$ body and which will feed air in below the main entry. In other words, set the barrel at slow speed and drill so that the hole to atmosphere leads straight on to the needle jet area in the middle of the barrel.

Q.S. 09 Elowplug "Pet" at foft and the British Allen-Mercury if diesel at ribht thame intake features. Surprisingly, the diesel has a wider range of control.




Alternatively, where a throttle is an adaptation for a standard engine, the normal means of retention is by means of set screws through the original needle valve holes. Do not use these ; but instead, fit a two-part Dooling or ETA needle valve assembly and use this to control an airbleed.

Not ail engines have the needle valve control integral with the barrel of the throtte and employ a necdle valve which is independent and below a flap as on the Kyowa 45 or OS 35 . The effect is more or less the same and as these and other engines have exhaust control as well, they do not call for any test to see if the separated intake units are inferior. What is desirable is that the needle valve and throttle should move frecly and not have to rotate the fecd pipe from the tank as was the case on first examples. The K \& B Company who are always so alert to such refinements of design, produced a tee fitting which is admirable and overcame this movement drag.

It is not generally appreciated that the linkage to the escapement or servo must be completely free. When running in the airframe the two-stroke of larger than 5 c.c. capacity is a real vibration producer, so much so that for the 45 and 49 engines from K \& B in the USA and OS in Japan, special devices are used to balance out the reciprocating parts. If any vibration is present then the weak point is the linkage and possible seizure of the push-pull action which is common, may result. Always use stout push rods, always allow for adjustments and do keep it simple, especially at fairleads where the rods pass through the main bulkhead into the body of the model. This is very important when the clockwork escapement by Fred Rising is used, not that the power is limited; but simply the radius of pawl movement is small and if there is any drag on the rod it may "hang up" and overload the spring. There is nothing more annoying than being stuck in low speed a long way from base on an otherwise perfectly functioning model.

The diesel does react fairly well to exhaust control : but very good results are obtainable from a flapper in the carburettor intake, as shown in the AllenMercury 15. This is a very fine unit for 36 in . to 54 in . span models, offering a good range of speed control with utter reliability, much better in fact than any


Two of the nicest to control, at left the Taplin Twin Mark one 7 c.c. diesel with best of all the throttles and at the right of it is the Veed 35 with chopper action exhaust control and couple carburettor intake throttle.
of the 09 glowplug engines of nearly the same capacity. Diesels tend to be more messy, but why not Araldite an exhaust duct bent from thin aluminium, on to the crankosse? The author's has served well.

Using an escapement with four pawls one can have the blessing of three set speeds, Slow, Medium, Fast and back again through Medium to Slow. This allows Fast for take off, Medium for the cruise and Slow for the landing. With a trim type servo on two channels of multi-channel operation, one can employ the full range of speed control in larger models. We shall not delve into the radio controlled selection of engine speeds, that is a subject unto itself but summarise now, a few bench running impressions and tables of figures which have been gleaned over the past three years since the original article appeared.

We deal first with the engine which is the very cpitome of ideal speed control, the :-

## Taplin Twin 7 c.c.

Requires very careful tuning for synchronous compression of the cylinders, an art soon learned. Symptom of bad comp settings is the tendency to stop rotation and begin oscillatory action at extreme low speed. Needle is insensitive, throttle arm delightfully in command of r.p.m. Airbleed ideal for slow settings. Exhaust is treacly, use a pipe to the fuselage base, or lower.

## OS Max 35

Is gasket failure prone on long low speed runs. Has excellent control, and speed range, being best with a plug that brings the element low in the compression chamber.

## Veco 35

Delightful to handic，stops abruptly when the slow speed ideal setting is passed，runs hot and needs the Veco shielded plug for best results．Has good reliability but one must sacrifice some low speed revs due to tendency to reject fuel with blow back at low limit．

## Merco 35

As fine on control as it is handsome to the eye．Smooth in speed change， clean running and the easiest of all to adjust．Better on 12 in ．or less propeller diameters．

HIGH－LOW FIGURES（ 10 e．c．－6 e．c．）
for throtted engines，all figures being the mean of four readings and to the lewel of contistency，mot ultimite speeds

| ENGINE | SPEED CONTROL | 14.6 | $13 \times 8$ | 12.6 | 12.5 | 12.4 | $10 \times 61$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Anderton Spitfire 61 | None－included for output comparison | 6，600 | 7，600 | 9，700 | 10，000 | 10，500 | － |
| Taply twin 7 c．e． | Air－bled throttle | $\begin{array}{r} 5.600 \\ 1.750 \end{array}$ | $\begin{array}{r} 6.000 \\ 1,900 \end{array}$ | $\begin{array}{r} 6,400 \\ 2,400 \end{array}$ | $\begin{aligned} & 6,750 \\ & 2,500 \end{aligned}$ | $\begin{gathered} 7,650 \\ 2,500 \end{gathered}$ | － |
|  | Coupled throtele exhaust | $\begin{aligned} & 6,200 \\ & 1,900 \end{aligned}$ | $\begin{aligned} & 6,800 \\ & 1,900 \end{aligned}$ | $\begin{array}{r} 7,600 \\ 2,000 \end{array}$ | $\begin{aligned} & 7,900 \\ & \mathbf{2}, 450 \end{aligned}$ | $\begin{array}{r} 13,750 \\ 2,500 \end{array}$ | － |
| K \％ 35 A C | Throttle only | － | 二 | $\begin{gathered} 7,500 \\ 4,200 \end{gathered}$ | $\begin{aligned} & 7,750 \\ & 4,540 \end{aligned}$ | $\begin{aligned} & 8,900 \\ & 3,8000 \end{aligned}$ | 二 |
| OS Max 35 R C | Coupled throtele exhause | $\begin{aligned} & 5.400 \\ & 41.000 \end{aligned}$ | $\begin{array}{r} 5,900 \\ 4,200 \end{array}$ | $\begin{gathered} 8,200 \\ 4,750 \end{gathered}$ | $\begin{array}{r} 8,4001 \\ 4,500 \end{array}$ | $\begin{gathered} 9,250 \\ 5,100 \end{gathered}$ | $\begin{array}{r} 12.000 \\ 6 . \$ 00 \end{array}$ |
| Super Tizre 35 | Brameo throttle | － | $\begin{aligned} & 8,000 \\ & 4,250 \end{aligned}$ | $\begin{gathered} 8,200 \\ 5,000 \end{gathered}$ | $\begin{gathered} 8,450 \\ 5,000 \end{gathered}$ | $\begin{array}{r} 9,300 \\ 5,000 \end{array}$ | － |
| Veco 35 n ¢ | Coupled throttle exhaust | $\begin{gathered} 5,000 \\ 3,400 \end{gathered}$ | $\begin{aligned} & 6,000 \\ & 3,400 \end{aligned}$ | $\begin{aligned} & 7,800 \\ & 3,000 \end{aligned}$ | $\begin{gathered} B, 200 \\ 3,000 \end{gathered}$ | $\begin{gathered} 8,600 \\ 3,700 \end{gathered}$ | $\begin{array}{r} 11,400 \\ 4,600 \end{array}$ |
| Fox 35 A | Eshaust coutrol only | － | $\begin{aligned} & 5,700 \\ & 3,100 \end{aligned}$ | $\begin{gathered} 7.750 \\ 3.300 \end{gathered}$ | $\begin{aligned} & 8,000 \\ & 4,000 \end{aligned}$ | $\begin{aligned} & 8.200 \\ & 4.200 \end{aligned}$ | － |
|  | Coupled throttle exhaust | － | 二 | $\begin{aligned} & 8,150 \\ & 2,800 \end{aligned}$ | $\begin{aligned} & 0.4900 \\ & 2,900 \end{aligned}$ | $\begin{array}{r} 9,300 \\ 2,950 \end{array}$ | $\begin{array}{r} 11,0001 \\ 4,200 \end{array}$ |

＊These 日igumes aliso lior｜｜ $6 . \quad$ This prop Frog nylon，others PAWM wooden
$\ddagger$ Eurly production model，new improved appromimately 12 per cenc．

| MERCO 40 | Coupled throttle， exhaust | 126 | 125 | 125 | 12：4\＄ | $118: 69$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Prototype fryst test |  | $\begin{array}{r} 10,000 \\ 4,300 \end{array}$ | $\begin{aligned} & 11,0040 \\ & 4,300 \end{aligned}$ | $\begin{gathered} 1,0,00 \\ 4,300 \end{gathered}$ | $\begin{gathered} 11,600 \\ 6,000 \end{gathered}$ | $\begin{aligned} & 11,400 \\ & 5,500 \end{aligned}$ |

STornado nylon propellers

| ENGINE | SPEED CONTROL | 10.6 | $10 \cdot 4$ | 96 | 94 |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Yecolv R C | Coupled chrottle exhaust | $\begin{aligned} & 9,800 \\ & 3,400 \end{aligned}$ | $\begin{aligned} & 10,600 \\ & 3,500 \end{aligned}$ | $\begin{aligned} & 10,200 \\ & 3,500 \end{aligned}$ | $\begin{aligned} & 11,8001 \\ & 4,000 \end{aligned}$ |
| Fox lip C | Exhaust control only | $\begin{gathered} 9,000 \\ 5,250 \end{gathered}$ | $\begin{array}{r} 10,400 \\ 5,500 \end{array}$ | $\begin{aligned} & 9,600 \\ & 6,200 \end{aligned}$ | $\begin{array}{r} 11,500 \\ 6,800 \end{array}$ |
| Taifun bisan ${ }^{\text {d }}$ | Coupled throttle exhaust | $\begin{gathered} 1,400 \\ 3,600 \end{gathered}$ | $\begin{aligned} & 10,0010 \\ & 3,800 \end{aligned}$ | $\begin{aligned} & 9.600 \\ & 3.8000 \end{aligned}$ | $\begin{gathered} 11,950 \\ 4,200 \end{gathered}$ |
| Glo－Chief 19 \％ | Throttle only | $\begin{aligned} & 8,500 \\ & 3,500 \end{aligned}$ | $\begin{gathered} 9,900 \\ 3,790 \end{gathered}$ | $\begin{gathered} 10.300 \\ 4,500 \end{gathered}$ | $\begin{array}{r} 12,200 \\ 5,000 \end{array}$ |
| Enya ISD－II | Throttle only | $\begin{aligned} & 8.400 \\ & 3+0000 \end{aligned}$ | $\begin{gathered} 9.350 \\ 3.500 \end{gathered}$ | $\begin{gathered} 10,000 \\ 3,800 \end{gathered}$ | $\begin{array}{r} 11,100 \\ 4,500 \end{array}$ |



## "WINTER CUP" MODEL

UNDER various names the miniature rubber class evolved by Maurice Bayet of Modele Reduit d'Avion in 1939 has been taken up by Finland, Italy, Belgium and Czechoslovakia, whilst in France today some 3,000 models to his "Winter Cup" formula are in active use as against something like fifty or so Wakcfield models. An annual event towards the end of February each year regularly attracts over one hundred participants, and the contest has now been held (excluding the war years; eighteen times. Is there something in this for us?

Let us look at the extremely simple formula (reminiscent of wartime "Flight" Cup formula: 5 oz . all up, including 1 oz . rubber, wing area not exceeding 144 sq . in.). Minimum weight, ready to fly: 80 gms . ( 2.82 oz .). Maximum weight of lubricated rubber: 10 gms . ( 0352 oz .). Minimum Crosssection of largest $X$-section: $20 \mathrm{sq} . \mathrm{cm}, ~(3.1 \mathrm{sq}$. ins.). R.O.G. compulsory, holding model by wing and prop tips. Three flights obligatory, limited to 120 seconds each. Other countries following the formula have adapted it to current F.A.I. rules, omitting R.O.G. and in some cases minimum cross-section rule.)

It looks something of a teaser! The low rubber allowance means light construction, and it is surprising therefore that it should be flourishing as a Funior Rubber class in some of the countries which have copied the basic requirements. However, 3,000 Frenchmen can't be wrong, and winning times of 1959 and 1960 in France were 118.8, 120, 58.6 total 297.4 (110 entries 105 starters) and $120,120,1056$ total $345 \cdot 6$ ( 138 entries 127 starters 96 scorers). Significant is the fact that out of 230 contestants no one in the two years noted achieved a threc-flight max., nor were there any fly-offs. This suggests that time of year limited "lucky" flights by absence of thermals, and that two minute max. allowed is not as casy to achieve as the experts over here might think. Also, and this we feek is a "bull point", it is an event which does not require a vast space in which to fly. We need more small field events and believe this is one for a start.

Aeromodeller will be featuring some suitable designs in the next fcw months, stince we would like to accept a magazine international challenge from our friends M.R.A. in France. Meanmile, we offer an exclusive design by that well-known Czech all-rounder Radislay Cizek. His Drobek on the next page follows the no u/c style but has enough of interest to start you thinking. All up weight of Drobek is 106 gms . (min. 100), prop. is a folder-you need all the freewheeling glide you can get-and fusetage construction is light but robust, with a faitly short rubber length between hooks.

Going to have a go? And the best of Gallic luck. . . .



MODELE REDUIT d'AVION, FRANCE Y I


MODEL ARPLARE NEWS U.S.A.


MODELE REDUTT d'AVION, FRANCE
ANVWHG9 M 'SITMINVHOJW








UPPER HUTT NEWS-SHEET, NEW ZEALAND


FLUG MODELLTECHNIK, W. GERMANY


MECHANIKUS, W. GERMANY


MODELLISTICA, ITALY



MODELFLYGBLADET, SWEDEN


ILMAILLU, FINLAND


MODELARZ, POLAND


MODELLISTICA, ITALY



LETECKY MODELAR, CZECHOSLOVAKIA

modelflygbladet, sweden


UPPER HUTT NEWS-SHEET, NEW ZEALMND


UPPER HUTT NEWS-SHEET, NEW ZEALAND



LETECKY MODELAR CZECHOSLOVAKIA


MODELE MAGAZINE, FRANCE


KOKU FAN, IAPAN



Phil Smith hand launches hia Lavochkin ducted fam model, which was the first kit model of thi type to be offered to the public. Hundreds of successful replicas have been fown all over the world.

## FANORAMA

Simulation of the modern jet aircraft in flight is undoubtedly one of the most exciting branches of aeromodelling. Free flight with pulse jets is impossible because of the high injury risks involved together with absence of insurance cover. Smaller, safer, Jetex-propelled models are limited in size, weight and duration of flight. There remains the ducted fan formula, and this has been the basis of nearly every noteworthy successful model attempt in the genre for a number of years.

Younger enthusiasts may be surprised to learn that the first successful examples of this kind were produced for an electric powered model, that was, in fact, designed and built by Sqn.-Idr. Peter Hunt for the aeromodeller Dorland Hall Exhibition as long ago as 1947. This centrifugal fan type flew a tethered model of the then new Vampire throughout the exhibition at a vast expense in burnt-out electric motors, which seldom enjoyed more than a twenty-minute flying life owing to the reed for a damaging overload during take-off! (The backroom boys were engaged whole-time rebuilding motors.)

This was very much an experts only field, and it was not until 195 ! that Veron's Phil Smith produced the first commercially available variant for use with free flight diesel-powered models. Scale prototype chosen was the Russian Lavochkin jet, which appeared in kit form. Fan or impeller was a slotted dural disc, the blades of which were bent in to provide a multi-blade drive in a tunnel, very much tike a cylinder-type vacuum cleaner. In spite of the need for careful building to fairly close weight tolerances a large number of kits were made up and flown by newcomers to this method of flying, so that the

P.E.N. semi-scale line-up: Front Lavochkin 44 in. spam 31 lb . Fox 35 combat. Second row, Itef

 Al| $\mathbf{r}$ c designed by either Norman Kite or Stim Sarll.
P. E. Norman with his stmi-tcale wersion of the lavochkin, Fos 35 powered, and, te dath, hit fatest, lafgest, toughest, most powerful ducted fan model, It offertaztriking contrast to Phil's 5 c.c. model opposite.

designer could be well satisfied that he had put over the idea in an easily understood form.

Phil's success interested that stalwart power-modeller P. E. Norman, who embraced the system wholeheartedly, and from that day to this has marched parallel with him in study and development of the technique. We must thank P.E.N. for a great deal of original work on the built-up type of impeller. This type has now superseded the metal disc type almost entirely, and is the basis of the only commercially available impellers for modellers available throughout the world, the Veron "Imp" Impellers.

Pete Norman's work has always been robust, and he was not content with the light construction of the carlier models. Using fibreglass, bonded resin plywoods and ocher stout materials he produced exciting bombshells guaranteed to make life exciting for the casual Sunday strolier on Epsom Downs, his usual habitat. Particularly dear to him was the urge to fly his models at scalc speeds. This meant ever smaller, more heavily loaded, models with their own special problems of control.

Work on this aspect led to introduction of small downthrust chutes near the end of the jet tube and the study of the effects of flight trim tabs honeycombed across the annular ring.

The "citcus" had by then grown to such proportions that further effective development could only be made with the assistance of radio control. Here P.E.N. is fortunate to have interested ric boffins such as Norman Kyte and more recently Sqn.-Ldr. Sarll, whose Sarll-Rising equipment is now used exclusively in the Norman models. Designs are available in A.P.S. service for those intent on making a start, but we would state without equivocation that this is definitely not a beginner's job!

Phil Smith's parallel work has followed a very different pattern. He could not be content with building flying models. His models must be such that others could do likewise fairly easily. For that reason it is only fair to say that for every shiny kit on the dealers' shelves representing a successful version of this ideal, there are at least two prototypes on Phil's shelves that could not pass this critical demand. These models all flew in lhil's hands, but for one reason or another offered problems too great to be left to the unknown enthusiasts who might wish to build them.

P. E. Norman's F. E. Normani semi-scale Scimi-
tari, showing bifurtar', showing bifur-
cated int ake. cated intake.
Radio is under Radio is under
roundel hateh; bacceries in hatch avercabin. Escapement is fitted in fin root. PowerCox Olrmpic 25 c.c.

Nine and twelue bladed Imp Im－ pellers，as now produced to Phil Smith＇s design by Model Air． Craft，Baurme＝ mouth under the Verohtrate marín，ready for use bythe modeller．


Fans wholesale！A mixture fron P．E． Narman＇s wark＝ 5月口力 some of the wide asiortiment with which he has，from time to time．ex－ perimented．Not all of them have proved successful needless to say！

Here are some of the most interest ing onct，ranging from live to twenty blades－which are probably the ex treme limits of practich value in model sires．



[^1]Right Fiwo of Phil Smith's interest. ne emperiments degigns. Topright Muater for 5 to ? c.c. and, lower right, Skyray for the same pawir. Hotes on them aposar in taut

Several are illustrated, and we give some of the designer's own comments. Of his Skyray he says: "Designed for $\cdot 5$ to 9 c.c. diesels with 'A' impellers. Weight $9 \frac{1}{2}$ oz.s 'Dart' powered. Scale areas made ir too fast. Area needs enlarging to reduce loading by half. Otherwise a lovely little flyer." An experimental Hunter (a model that we particularly liked when we saw it at Bournemouth) occasioned: "For 5 to 9 c.c. and "A" type impeller again. Weight 103 oz. Flew well but the low aspect ratio and uftra sweepback caused it to fly persistently nose-up irrespective
 of balance and incidence. Moral: when modelling scale jets, choose designs with little sweepback-or reduce it in planform and choose a prototype, with plenty of area."

A Super Sabre F. 100 was built for control line flying, specification being ED 246, Type "E" ( 40 in .) impeiler, complete with $u / \mathrm{c}$ weight 22 oz . Of this he says: "A purcly experimental model. It showed up one feature of ducted fan scale models that had been overlooked! At low speeds the elevator was of no control whatever -due to the fact that there was no

[^2]
slipstream. Only when the model was in full flight did it become controllable, the point was getting it there! The only answer is shecr brute power, the more the better-and that of course, is unfeasible commercially!" [Sheer brute power is just what P.E.N. has so often put into his models with outstanding success.--Ed.]

Of the successful Fairey Delta 11 , Phil says: "Whereas the LA. 17 and Sabre used hexagon ducting the F.D. 2 was our first kit to use "pre-bonded" sheeting. Tissue was doped to one side of soft sheet balsa (1) in.), as it dries it aids curvature naturally; these are then laminated over formers, using"cement or Aerolite 305. The result is a strong rubular self-rigid ducting very easy to construct. The rear ducting is single pre-bonded se in. sheet with formers and stringers, tissue covered. Weight complete (1 c.c. to 1.49 c.c.) 20-22 oz."


We hope some of this background story will encourage more aeromodellers to try their hand at ducted fan propuision. The more the merrier. We have included several tables of general information based on data that has appeared in French, German and Polish magazines, which have published a series of articles on the subject.

TABLEI TYPICAL SPECIFICATIONS

| c.c. | Hower B.H.P. | Weightors. | Wing loading in oxs. fit. | Wing surface insq. ins. | Span lins. 1 |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  |  | Normal | Delta |
| 5. | -03-04 | 7.9 | 9-11 | 110 | 24 | 20 |
| I | -07-1 | 12.16 | 10-13 | 155 | 28 | 24 |
| 1.5 | -12-15 | 16.21 | 12.14 | 190 | 32 | 26 |
| 2-5 | 1 17-26 | 21-26 | 13-18 | 235 | 35 | 28 |
| 5 | $\cdot 3-6$ | 32-4D | 14.20 | 310 | 40 | 33 |
|  | -5-8 | 45.54 | 14-20 | 400 | 48 | 40 |

N.B. Thus table is based on suceessful model experience bus should be taken as a guide only.

TABLE H[a\} 1MPELHER (B-bladefan\} AND PCWER SELECTION

| Capacier in C.C. | Fower B.H.P. | $\begin{aligned} & \text { R.P.P } \\ & \times 10,00 \end{aligned}$ | $\begin{gathered} \text { Fin } \\ \text { Dia. } \end{gathered}$ | Typi | al Engine |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 5. A | 03 | 10 | 34 | E.D. Baby <br> D.C. Dart <br> A. 5, 55 <br> D.C. Bantam | Frog 049 <br> A.M. 049 <br> Frog 80 |
| 1 | $\begin{aligned} & -07 \\ & \cdot 7 \end{aligned}$ | $\begin{aligned} & 10 \\ & 13 \end{aligned}$ | $\begin{aligned} & 4 \\ & 3 j \end{aligned}$ | E.D. Bex DC Spitfire E0x 049 | Holland Hornet A.M. 10 |
| 1-5 | $\begin{aligned} & -12 \\ & -14 \end{aligned}$ | $\begin{aligned} & 10 \\ & 13 \end{aligned}$ | $\begin{aligned} & 41 \\ & 4 \end{aligned}$ | P.A.W. I. 5 E.D. Hormet A.M. I5 | Oliver Tiger Cub Frag 150 |
| 2.5 | $\begin{aligned} & -17 \\ & -22 \\ & .26 \end{aligned}$ | 10 13 15 | $\begin{aligned} & 41 \\ & 4 \\ & 4 \end{aligned}$ | A.M. 75 <br> E.D. Aacer <br> Oliver Tiger <br> ETA I5 <br> P.A. WV. 24 童 | $\begin{aligned} & \text { Frog } 249 \\ & \text { D.C. Rapier } \\ & \text { Fox } 15 \\ & \text { Cox } 15 \\ & \text { K\& B } 15 \end{aligned}$ |
| 5 | $\begin{aligned} & .3 \\ & 6 \end{aligned}$ | 10 15 | 5 $4 \frac{1}{4}$ | Frog 500 ETA 29 Mecor 29 K 只 B 29 | Fox 79 <br> Veco 29 <br> Merco 29 Ete. |
| 7 | 8 | $\begin{aligned} & 10 \\ & 15 \end{aligned}$ | $\begin{aligned} & 5 \\ & 6 \frac{1}{1} \end{aligned}$ | $\begin{aligned} & \text { K E B } 35 \\ & \text { Fax } 35 \end{aligned}$ | Merco 35 Veco 35 |
| Basted on \&-bladed fan |  |  |  |  |  |

TABLE \{l|b] YERON "\|MPr IMPELLEA RANGE

| Type | Dia. ins. | Neof Blades | Engine size recommended in cc. |
| :---: | :---: | :---: | :---: |
| A | 3 | 9 | 5.9 |
| 8 | 31 | 12 | I |
| C | 31 | $\begin{gathered} 12 \\ \text { (thick section) } \end{gathered}$ | (Pancing types) |
| D | 33 | 12 | 1-49-7 |
| $E$ | $41\left\{\begin{array}{l}44 \\ 4 \frac{1}{2}\end{array}\right.$ | 12 | $\begin{aligned} & 249 \\ & 35 \end{aligned}$ |


C. Dowsett of Esher built this Ted Strader design "Westwind" for $r$ cwich Kraft Rx. Power it AM 049. Note neat lesfetype uc retained by rubber bands.

## LEAF-TYPE POWER MODEL UNDERCARRIAGES

T${ }^{\mathrm{HE}}$ conventional bent-wire cantilever undercarriage has proved generally practical for power models of all types, whatever its limitations on the score of appearance, although it tends to be too flexible for satisfactory landings with heavy models and latge models or which land at fairly high speeds. These, in the main, cover all the radio control models from about 48 in. span upwards where the cantilever leaf-type undercarriage has become established as more or less a standard (but not without its own limitations). This type of undercarriage is also applicable to control line models for better appearance and, in fact, originally evolved from the scale-type undercarriage developed for team racers.

The leaf-type sheet-metal undercarriage can be made reasonably light, strong and springy by suitable choice of material. Experience has shown that only a relatively narrow base is required for adequate anchorage, provided there is a good width of fuselage for fixing. Fig 1. shows typical proportions. Nor is an excessively wide track called for in undercarriage design although optimum track is also bound up with undercarriage position, relative to the centre of gravity of the whole machine.

The other factor controlling the weight of the sheet-metal undercarriage is the thickness of the sheet required. This, in turn, is dictated almost entirely by the type of metal used-not in terms of metal density, since aluminium and light alloys have roughly the same specific weight, but in the bending strength given by the sheet metal.

Aluminium is quite useless for such undercarviages. It is far too soft and readily bent, even in comparatively gentle landings-and a rough landing will virtually wipe the landing gear back around the fuselage. Dural is a general

term used to describe a whole range of copper-containing light alloys characterised by the fact that they "age-harden" and are relatively brittle in such a condition. Thus to be bent to a suitable shape such an undercarriage blank has to be annealed or softened by heat treatment.

The classic "workshop" method of arriving at a suitable temperature for annealing is to coat the metal surface with ordinary yellow soap rubbed on and heat until the soap turns dark brown. Then quench by plunging into water. The metal will remain soft, after cooling, for up to 24 hours or more. Within this time it can be bent to shape without fear of cracking and then left to recover full strength.

Unfortunately, a whole variety of alloy shect may be obtained under the name "dural" and the majority of such materials are not strong or "springy" enough to make a suitable leaf-type undercarriage without being excessively thick (and thus heavy). Many, roo, never fully recover their original propertics after softening and allowing to age-harden again and need a specific heat treatment to achieve maximum strength. The amateur aeromodeller, therefore, is in considerable difficulty in (i) finding the best type of alloy and (ii) ensuring maximum "spring" strength after softening and bending to shape. Even kit manufacturers run into similar difficulty, as can be seen from the somewhat excessive thickness of metal they may have to employ.

Where the original alloy sheet is hard and springy but fails to recover fully its "spring" strength after softening and bending, age-hardening can sometimes be improved by putting the part to "soak" at a low temperature in the family" fridge" (preferably in the freezer). This certainly works in the case of aluminium-magnesium-silicon alloys, although these are generaily of lower strength than the copper-containing aluminium alloys ("dural"). Other light alloy's may require just the opposite treatment in that hardening can be accelerated by gentle heating-e.g., in boiling water (but higher temperatures with certain alloys). Soaking them at low temperatures will delay hardening.

The correct material choice is a "double heat treatment" alloy. All the strong aluminium alloys are hardened by heat treatment, the initial heat

A wide learforype ut reinfareed with piano wire, which in turn serves also as axles for the wheels, as well as adding strength and springiness to possibly inadequate light alloy sheet.


TYPICAL SIZES FOR WIRE LEGS

| Madel Span in. | Weight | Wire Dia. \$.W.E. |
| :---: | :---: | :---: |
| upto 30 | uptos | 16 |
| 30 EO 40 | 12 toll | 14 |
| 40 to 50 | 24 to 32 | 14 to 12 |
| 50 to 60 | over 2lb. | 10 |
| 60 to 72 | up to 6-7It. | $\begin{gathered} 10 \text { or } \\ (1, i n . \text { or } \\ \text { (im. }) \end{gathered}$ |

in In. wire dia. is mecommended for nosewheel legs or trieycie undercarriages on large radio contral madels.
treatment consisting of heating them to a temperature of about 500 deg . C. and then quenching. In this condition they are in their softest condition. "Single heat treatment" alloys will then age-harden naturally if left, reaching maximum strength in about 5 days. A "double heat treatment" alloy, on the other hand, only achieves its maximum hardness after further heat treatment which involves soaking for several hours at a certain temperature. With some alloys this temperature may be as low as 100 deg. C. and with the others as high as 250 deg . C. After such artificial hardening the alloy is very hard and strong and resistant to deformation. The aluminium-rincmagnesium alloys are the strongest of the lot.

A clue as to the type of alloy is often given by its resistance to bending in the normal state. If it can be bent fairly readily it is almost certainly a "single heat treatment" alloy for these retain a certain amount of ductility after ageing. It will also almost certainly be too "bendable" to make a good undercarriage, even if left quite thick. If the original sheet can only be bent with extreme difficulty, or cracks almost as soon as a bend is developed, it is most likely a "double heat treatment" alloy. It will need softening, as previously described, to bend to shape and may require further heat treatment to regain its original strength and springincss.



Uproar Mk il with tricycle uc. Narrow leaf-cype ut for rear wheels
provides excellent lateral springing.
Where a suitable alloy is not obtainable, or where the leaf undercarriage proves too prone to bending-a steel wire spreader may be incorporated, as shown in Fig. 2. This is not a good design either from the point of view of drag or weight, but can render an otherwise too soft undercarriage usable.

Originally undercarriages of the leaf-type employed a steel bolt for a stub axle, mounted directly through the end of each leg. Although suitable for smaller, lighter models, this is not entirely satisfactory since the head of the bolt presents a relatively small bearing area, even if backed up with washers. Also unless the retaining nut is definitely soldered to the bolt or an elastic stop nut used), that on the left-hand side of the undercarriage will always tend to unscrew via rubbing contact with the wheel hub. Wire stub axles mounted as shown in Fig. 3 are therefore often preferred.

Whether this type of undercarriage should be mounted permanently to the bottom of the fuselage (i.e., bolted through to a suitable strong point, usually in the form of a plywood base), or lashed on with rubber bands is debatable. The latter method allows the undercarriage to be knocked off in a heavy landing, rather than tearing away the fuselage fixing and has more points in its favour than against. It is certainly becoming more or less standard practice on radio control models.



The modern trend with radio control aircraft undercarriage design is to mount the wheels well back and only a little in front of the centre of gravityFig. 4 -which improves both take-off and ground handling characteristics. In such a position, too, only a minimum track is required for adequate ground stability-e.g.s approximately one sixth of the wing span. The chief disadvantage is that a badiy controlled landing, or one on rough ground, can tip the model forwards so that, momentarily at least, the lower part of the engine cowling is acting as a ground skid. A suitably placed wirc skid or nose "bumper" would not be out of place to take care of such possibilities and protect the lower cowling finish.

The other limitation of the leaf-type undercarriage as a "standard" for radio control models in particular is that it cannot readily be applied to low wing layouts. The required wheel position would mean an undercarriage fixing point on the bottom of the wing itself-see Fig. 5-which would be undesirable on a number of counts. For this reason the cantilever wire undercarriage is usually retained on low wing designs, mounted so as to embody

PROPERTIES OF TYPICAL LIGHT ALLOY \$HEET

| B.S. <br> Designation | Metal or Allay | Composition | Condition | Ultimate Tensile Stress lb. ig. in. | Elongation* \% on 2 in. |
| :---: | :---: | :---: | :---: | :---: | :---: |
| IA, IB, IC | Aluminium | 999 to 99 | Solt | 4-5 | 35 |
|  |  | Alaminium | Half Hard | 6.75 | 8 |
|  |  |  | Hard | 8 | 5 |
| H 10 | H T Alloy | $\underset{\text { Type }}{\text { Magnesium-Sitican }}$ | Single-heat treatment | 13 | 15 |
|  |  |  | Double-heat sreatment | 19 | 8 |
| H14 | H T Alloy | "Dural" | Singatheat trextment | 24 | 15 |
| HCI4 | Alclad | Aluminium Clad <br> "Dural" <br> "Superior Durat" | Singte-heat tricatment | 24 | 15 * |
| H 15 | H T Alloy |  | Single-heat trientment | 24 | 15 |
|  |  |  | Brable-theat treatment | 26 | 5. ${ }^{\text {E }}$ |

*The higher this figure the more ductile or "bendzble" the alloy
H T-Heat treatable


Underside of Dowsett's Westwind, fhowing how leaf-eypt uc is bolted to ply plate to facilitate attachment to fuselage and provide added strength.
torsion springing. Vertical shock loads are carried directly by the wing structure, calling for a suitable strong point anchorage, but the method has proved extremely practical in use.

Nosewheel undercarriages represent an entirely different design case, but here again the placement of the main wheels still requires to be near the centre of gravity (although this time behind it and roughly at 50 per cent chord) so that the leaf-type undercarriage is still not a proposition for low-wing layouts. Wire is a logical choice for the nosewheel leg and preferably double thickness. Fabricated steerable nosewheel legs flange mounted on to a ply panel in the fuselage have, however, proved quite practical provided the model is fully controllable during landing (i.e., can be flared out properly") and the unit not subject to "crash" loads. In general, however, a stout bent-wire nosewheel leg is to be preferred, incorporating coil springing.

## SELECTING BALSA

Balsa lumber, as a raw material, is a highly variable commodity which may range in density from as low as $4 \mathrm{lb} / \mathrm{cu}$. ft. up to $20 \mathrm{lb} . \mathrm{cu}$. ft. or even more in weight. This is largely because the rate of growth of the balsa tree carl vary so much in different years, depending on the seasonal rainfall. Unlike most other trees which may take a century or more to manure, balsa trees are ready for cutting in about 6 to 7 years, during which time they have grown to a height of about 60 ft . with an average trunk diameter of something like 18 in. Each year's growth is therefore considerable, and differences in annual rainfall can lead to variations in density throughout a log, as well as other" possible "faults". Hence the selection and grading of balsa lumber is a most important aspect of providing suitable material for aeromodelling use.

The majority of such balsa is selected from the middle grades although quite obviously there will be a fairly wide density range covered. For well over a quarter of a century aeromodellers have specified and selected balsa as "hard", "medium", "soft", etc., and grade selection does play an important part in both weight and strength control. Mostly, however, this form of grading has been purcly arbitrary and what one aeromodeller (or retailer) may call "soft", another would classify as "light medium"; and so on. There is no overall standard in this respect. The following figures are, however, typical of the bulk of cut balsa sheet, strip and block available in this country. These are all the more interesting in wiew of the fact that they differ from previous standards by various aeromodelling authorities and are also somewhat heavier ratings than those adopted in America.

TABLE L. WEIGHTS OF SINGLE SHEETS OF BALSA

| SHEEY 30"x 3"x | 1/32 | $1 / 16$ | $3 / 32$ | 1/8" | $3 / 16$ | $1 / 4{ }^{\prime \prime}$ | 3/8 | $1 / 2$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| ULTRA <br> LIGHT | $\begin{gathered} \hline \text { UNOER } \\ 3 / 68 \\ \hline \end{gathered}$ | $\begin{aligned} & \text { UNDCA } \\ & 3 / 8 \end{aligned}$ | $\begin{aligned} & \text { UNUER } \\ & 9 / 16 \end{aligned}$ | $\begin{gathered} \text { UMDER } \\ J / 4 \end{gathered}$ | $\begin{aligned} & \text { UNOE月 } \\ & 1 / 8 \\ & \hline \end{aligned}$ | $\begin{array}{\|l\|} \hline \text { UNDER } \\ 1 / 2 \\ \hline \end{array}$ | $\begin{aligned} & \text { UNDFR } \\ & 2 / 4 \\ & 2 \end{aligned}$ | $\begin{gathered} \hline \text { UNOER } \\ 3 \\ \hline \end{gathered}$ |
| LIGHT 6 | 3/1/6 | 3/8 | 9/16 | 5/4 | 1/8 | 1/2 | 2\% | 3 |
| $\begin{aligned} & \text { MEDIUM }-\rightarrow 7 \\ & \text { SOFT } \quad \text { AV } \end{aligned}$ |  | 1/2. |  |  |  |  |  | 4 |
| MEDIUM $1===312$ | 3/8 |  | $1 / 1 / 9$ | $1 / 2$ | 2/44 |  | -4/2 | $\delta$ |
| $\rightarrow 16$ | 1/2 | 1 | $1 / 2$ | $z$ | 3 | 4 | $\sigma$ | 8 |
| $\begin{aligned} & \text { EXTRA } \\ & \text { HARD } \end{aligned}$ | $\begin{aligned} & \text { OVER } \\ & 1 / 2 \end{aligned}$ | $\overline{\text { oneR }}$ | $\begin{aligned} & \text { OUEA } \\ & 1 / / 2 \end{aligned}$ | $\begin{gathered} \text { OVER } \\ z \end{gathered}$ | $\begin{aligned} & \text { OVER } \\ & \hline \end{aligned}$ | $\begin{aligned} & \text { OVER } \\ & \hline \end{aligned}$ | $\begin{gathered} \text { Oveh } \\ \hline \end{gathered}$ | $\begin{gathered} \text { OVER } \\ 8 \end{gathered}$ |

Very light or ultra-light-6 1b. 'cu. ft. and under
Light-6 to $7 \mathrm{ib} . \mathrm{cu} . \mathrm{ft}$.
Medium-soft-7 to $9 \mathrm{lb} . / \mathrm{cu}$. ft.
Medium-9 to 12 lb . cu. ft .
Hard or heavy-over $12 \mathrm{lb} . \mathrm{cu} . \mathrm{ft}$.
Extra hard-over $16 \mathrm{Ib} . \mathrm{cu} . \mathrm{ft}$.
Weights of balsa sheet and strip consistent with these ratings are detailed in Tables I and II. There are no overall rules as to the best choice of grade (density) for specific purposes since this is affected by the material sizes employed. Thus the larger the section, usually, the lighter the grade desirable. For

TABLE II. NUMBER OF 36 IN. LENGTHS PER OUNCE

\begin{tabular}{|c|c|c|c|c|c|c|c|c|c|c|}
\hline \[
\xrightarrow[\text { LU/CUFT. }]{-2 E C T I O N}
\] \& \[
\frac{4}{16} 6^{50}
\] \& \[
3 / 32^{10}
\] \& \[
1 / 850
\] \& \[
1 / 8^{\prime \prime} \times 16
\] \& \[
\frac{3 / i}{1} / 6^{\circ}
\] \& \[
1 / 450
\] \& \[
1 / 4 \times 4 .
\] \& \[
3 / 8 \times 1 / 8
\] \& \(\frac{1}{17} \times 1 / 4\) \& \(1 \times 1 / 4\) \\
\hline ULTRA LIGHT \& \[
\begin{aligned}
\& \text { OVER } \\
\& 128
\end{aligned}
\] \& \[
\begin{gathered}
\text { OVER } \\
57
\end{gathered}
\] \& \[
\begin{gathered}
\text { OVER } \\
32
\end{gathered}
\] \& \[
\begin{gathered}
0 V E A \\
64
\end{gathered}
\] \& \[
\begin{gathered}
\text { OVER } \\
14
\end{gathered}
\] \& \[
\begin{gathered}
\text { OVER } \\
\text { e }
\end{gathered}
\] \& \[
\begin{gathered}
\text { OVER } \\
\text { f }
\end{gathered}
\] \& \[
\begin{gathered}
\text { OVER } \\
\text { // }
\end{gathered}
\] \& \[
\begin{gathered}
\text { Oven } \\
4
\end{gathered}
\] \& \[
\begin{gathered}
\text { OYEA } \\
2
\end{gathered}
\] \\
\hline  \&  \&  \& \begin{tabular}{l}
32 \\
24 \\
76 \\
12
\end{tabular} \& \begin{tabular}{l}
\(\qquad\) \\
48
\(\qquad\) \\
32 \\

\[
20
\]
\end{tabular} \& \begin{tabular}{l}
//
\(\qquad\) \\

$\qquad$ <br>
7 $\qquad$ <br>
5

 \& 

$\qquad$ <br>
-6 <br>
$-4$ <br>
3

 \& 

16 <br>
12 $\qquad$ <br>
8 $\qquad$ <br>
6

 \& 

// <br>
8 <br>
5

 \& 

I <br>
$z$ $\qquad$ <br>
1/2

\end{tabular} \& \[

$$
\begin{aligned}
& 2 \\
& \frac{1 / 2}{2}- \\
& 1 \\
& 1 / 4
\end{aligned}
$$
\] <br>

\hline EXTRA HARD \& | UNDEE |
| :--- |
| 48 | \& UNDER

21 \& | UNDER |
| :--- |
| 12 | \& \[

$$
\begin{aligned}
& \text { UHDER } \\
& 24
\end{aligned}
$$
\] \& UNDER

\[
5

\] \& | UMDEA |
| :--- |
| 3 | \&  \& \[

$$
\begin{gathered}
\text { UMDER } \\
4
\end{gathered}
$$

\] \& | UMDER |
| :--- |
| 1\% | \& UNDER $3 / 2$ <br>

\hline
\end{tabular}


example, a typical "box" fuselage for a power model could be constructed with $\frac{9}{6}$ in. square longerons and spacers or $\ddagger$ in. square throughout. The use of a heavy grade balsa in the former case and medium soft in the latter would give similar overall strength and weight. Using light or soft wood with the $\frac{3}{18}$ in. square construction, however, could produce a fuselage which was too weak; and using heavy $\frac{1}{4}$ in. square a fuselage which was much too heavy. Some designers prefer to work with smaller sections and denser wood; others with more generous sections and much lighter wood.

As far as strip sizes go (used for longerons, stringers, spacers and spars), only wing mainspars really demand hard or extra hard grade and even then mostly in the case of power models. Medium grade is probably most suited in the case of smaller models, unless the spar section is small. Medium grade should be suitable for "box" fuselage longerons. Hard is only really necessary where the cross section of the longeron is a little on the small side for the length of fuselage. Medium is certainly satisfactory for spacers.

Wing leading and trailing edges are a different matter again. In modern designs these tend to be of fairly generous section and are all too frequently overweight as a result of choosing too dense a grade of balsa. The denser the leading edge, too, the more the chance of one leading edge working out appreciably heavier than the other and the greater the necessity of matching the two lengths for weight. In general, medium-soft should be adequate for all leading edges unless of very small section-e.g., square section set diagonally without leading edge sheeting. In this case medium grade would be preferable.

The trailing edge is an unfortunate section in that it is relatively narrow and wide, yet requires to exhibit maximum stiffness in bending. The answer is not a hard grade of balsa but the selection of quarter-cut stock to achieve stiffness. This applies equally well to solid sections and built-up trailing edges. A medium grade should be entirely adequate in the first place (medium-soft on a large section), and medium-soft in the case of built-up trailing edges.

Leading edge sheeting is another part where the cut of the balsa is important. Here the wood needs to be readily bendable across the width of the sheet to conform easily to the curvature required. True quarter-cut sheet which may appear advantageous because of the extra stiffness offered is not satisfactory and may even split in being bent to quite a gentle curve. This is also an excellent example where a thicker, lighter grade of balsa is usually superior to a thinner, heavier grade. Six pound density $\frac{1}{16}$ in. sheet, for example, will only weigh the same as 12 pound $\frac{1}{3}$ in. sheet but can be smoothed down without fear of rubbing through ar rib positions, or giving a "starved horse" effect due to sagging of the sheet berween ribs after covering and doping.

The most common fault in choosing leading edge sheeting is selecting far too heavy a grade. Medium-soft should be perfectly adequate, or even
light grade. As with the leading edge, too, the weights of the sheet should be matched for each wing half. Although not applicable to material selection as such, leading edge sheeting should be pre-finished by sanding perfectly smooth before cementing in place. Final sanding can then be restricted to cleaning up at the edges and joints.

Ribs are another item all too often cut from unnecessarily hard and heavy sheet. Quarter-sawn sheet is invariably the best choice and the grade can usually be quire light-e.g., medium-soft. Ribs are not heavily loaded and further weight can be saved, if necessary, by punching or cutting out lightening holes.

The use of lightening holes in ribs, however, is often misunderstood A considerable amount of stock must be removed from the section before there is any appreciable saving in weight. A few punched holes may look effective and "realistic"-Fig. I-but the actual saving in weight over a whole set of wing ribs may be negligible. To give a real saving in weight very drastic curting out is called for, preferably using well rounded punch corners to maintain maximum strength in the remaining wood. Where the rib is large and deep some vertical bracing may be required to prevent crushing of the reduced section and in this case separate cemented-on compression struts would be preferable-Fig. 2. The main control in rib weight-and on thick section wings the ribs can account for a considerable proportion of the frame weight-is still the balsa density chosen.

This question of weight saved by simple cut-out can best be illustrated by a simple example-Fig. 3-which is the sort of lightening which can be applied to compression or tension members (e.g., a rib) not called upon to carry bending loads. It can also be applied to stiffening webs between spar members carrying bending loads when the grain of the webs should be vertical, or diagonal. For simplicity a simple rectanglar shape is assumed, with equal circular cut-outs. Cut-ours are spaced one half their diameter in from top and bottom edges, and $75 \times$ diameter in from the ends, consistent with avoiding undue weakening of the member.

The area of the basic member is $10 \mathrm{in} . \times 2 \mathrm{in}=20 \mathrm{sq}$. in. The area of a 1 in . circular cut-out is 7854 sq . in. Six such cut-outs can be accommodated so that the total cut-out area (or stock removed) is $6 \times \cdot 7854=4.7124 \mathrm{sq}$. in. Although it may look more, this is less than one quarter of the total volume ( 23.6 per cent), which represents the weight saving obtained. It would probably be more usual to space the individual cut-outs even more widely, or make them of smaller diameter, when the weight saving would be less again. Six $\frac{1}{2}$ in. diameter cut-outs, for example, would represent a weight saving of only 5.8 per cent.

The tailplane is the least critical of all the airframe components as regards strength. Almost invariably it is made much stronger and heavier than it need be, representing weight in completely the wrong place. Very seldom does any new design work out nose-heavy. Almost invariably the reverse is true. Even when corrected on, say, a finalised kit design or magazine plan, the chances are that subsequent models built from the kit or plan will tend to work out tail heavy because of variations in wood density-the variation usually being upwards (in density). With the tailplane having the longest lever arm about the centre of gravity, wood density for the tailplane is the most critical of the lot.


Another point here is that the most successful designers normally aim to produce the lightest possible tailplanes, consistent with suitable strength and torsional rigidity. When such a design is turned into a kit, or detailed on a plan, some variations will be inevitable. Suppose, for example, the designer specifies medium-soft for the tailplane wood. In actual fact the wood used on the prototype and particularly selected may have been light grade-say 6 lb , /cu. ft. Kit wood may err on the heavy side of the medium-soft range, which could give a 1.5 times increase in frame weight. A modeller buying wood for building from the plan may choose what he considers light wood in the "medium" range and virtually double the frame weight. The result may not be too drastic, but it will upset the originai design balance and perhaps call for ballast to trim.

Many aeromodellers-contest flyers, in particular-often fecl the need for an "in-between" size of sheet thickness (and somerimes in strip sizes). Thus on a particular design, $\frac{1}{32}$ in. may appear too weak for wing ribs, and $\frac{1}{18}$ in. too heavy. The intermediate size- $\frac{1}{24}$ in.-would seem just right. This, however, is not really a valid demand although quite a high proportion of sheet stock for kit model ribs, etc., in $\frac{14}{}$ in. thick because this is a useful size for the very reason just mentioned. In the case of kits, however, there is not the same chance for close, individual selection of material grades.

Basically, the answer to this particular problem is-if $\frac{1}{32} \mathrm{in}$. is considered too thin for adequate buckling strength, then the standard $\frac{1}{16}$ in. thickness will be quite a suitable choice, rather than an "intermediate" size. It will certainly have the requited stiffness. If it is selected from quarter-cut stock it will give this thickness in a very light grade so need be no heavier, and could even work out lighter, than random grade $\frac{1}{24}$ in. thick stock. To cut down weight still further, if necessary, the extra thickness means that it is somewhat more rigid than it need be, so stock can be removed to lighten. The main point is that since有 in. sheet is a standard stock size, selection of a suitable grade and cut is far easier than obtaining $\frac{1}{d}$ in. to special order and where, in any case, final selection will be limited to the relatively few "special" sheets.

Table III offers a useful method of comparing the relative tolumes of different standard strip sizes; and thus either comparative weights in the same density of balsa, or the difference in density required to achieve similar weights in changing from one wood size to another. The table shows, for example, that $\frac{1}{8} \mathrm{in}$. sq. ( 16 units) has roughly twice the volume of $\frac{3}{3 / 2} \mathrm{in} . \mathrm{sq}$. ( 9 units), although this is not readily apparent just thinking in terms of "square" sizes. To use the larger section to give greater local strength would, therefore, necessitate using wood of nearly half the original density unless a weight increase is regarded as inevitable. If this additional stiffness is necessary, most probably it could be

TABLE III
RELATIVE VOLUMES OF STRIP SECTIONS SGUARE SFCTIONS

| SIZE | $\frac{1}{16}$ sq． | 的＂34． | t＊＊s． | 兵＂${ }^{\text {s }}$ ¢ |  | 4－39． | P＂ sq ． |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| RELATIVE VOLUME | 4 | 9 | 16 | 25 | 36 | 64 | 144 | 256 |

REGTANGULAR SECTIONS

| Size | $1^{*} \times \frac{1}{10}$ | $1^{\prime \prime} \times h^{\prime \prime}$ |  |  |  |  |  | $\left.\right\|^{\prime \prime} \times{ }^{\prime \prime}$ | $\\|^{\prime \prime} \times{ }^{\text {a }}$ | $\mathrm{i}^{\prime \prime} \times{ }^{\prime \prime}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Relative <br> Volume | 8 | 12 | 12 | 18 | 16 | 24 | 32 | 24 | 36 | 48 |


| $1^{\prime \prime} \times$ 年 $^{4}$ | 4＊$\times 1$ | $\frac{1}{4} \times \frac{1}{14}$ | 者＂×易＂ | ボメ1＊ | 1＊＊＊＊ |  | $\ddagger^{+\prime \times 1}$ | $4^{*} \times{ }^{\text {c }}$ | ＊゙メず | 1＊×才＂ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 72 | 96 | 32 | 48 | 69 | 96 | 128 | 192 | 96 | 192 | 256 |

TABLE IV
WEIGHT OF BALSA－OUNCES PER CUBIC INCH

| Density Itrendr． | 5 | 6 | 7 | 8 | 9 | 10 | 11 | 12 | 13 | 14 | 15 | 16 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| di．／eutin． | 04630 | －05556 | 06482. | － 07407 | －6633 | －09259 | $\cdot 1019$ | －1111 | $\cdot 1204$ | $\cdot 1296$ | ／ 1389 | 1481 |

achieved by increasing one dimension only－e．g．，using $\frac{1}{8}$ in．$\times \frac{3}{32}$ in．in the case of the example just quoted．Here the volume increase is only $12-9=3$ units and more or less within the range of dropping one grade in weight．

The classic example of＂volume saving＂（and thus weight saving）by exaggerating one dimension in the direction of maximum strength required and reducing the other dimension to a minimum is the so－called diagonal longeron construction on box fuselages－Fig．4．Longerons $\frac{1}{8} \mathrm{in}$ ．square can be replaced by $\frac{8}{16}$ in．$\times \frac{1}{16} \mathrm{in}$ ． longerons $\frac{3}{16}$ in．square by $\frac{5}{16}$ in．$\times{ }_{32}^{3} \mathrm{in}$ ，；and longerons $\frac{1}{4} \mathrm{in}$ ．square by $\frac{3}{8} \mathrm{in} \times \frac{1}{8} \mathrm{in}$ ．to give similar，if nor greater overall strength，although there is some loss of local strength on the unsupported russ（i，e，，between spacer stations）．The saving is approximately 25 per cent， as shown in the diagram，and in practice is usually higher since similar＂reduced＂ sizes are usually employed for the spacers．



## MEASUREMENT OF RIGGING ANGLES

INITLAL-rigging angles are invariably built into the design of a model but are seldom final. Usually the tailplane incidence is adjusted by means of packing under the leading or trailing edge. Sometimes, but far less usually, the wing incidence also requires adjustment to counter a design fault, or to assist trimming. Power-duration models, for example, may be more amenable in some cases to trimming by adjustment of wing incidence rather than tailplane incidence; or both wing and tailplane incidence adjusted as an alternative to adding downthrust to the engine.

Initial rigging angles are set when drawing up the fuselage plan, where they can readily be measured in degrees. Any subsequent adjustment is almost invariably done using an arbitrary scale, leaving the final rigging angle unknown. One invariably speaks of adding "so much packing", for instance, rather than adding a fraction of a degree positive (or negative) to the tailplane to trim. It is possible when trimming by "packing sizes" to reduce the longitudinal dihedral to a dangerous degree, or conversely to increase it to an excessiveand therefore inefficient-value without knowing. Checking the final rigging angles established in terms of degrees is therefore a wise precuation. Such a check is also recommended when initially rigging the model, before test flying, in order to ensure that it conforms to plan requirements and that no variations have crept in during construction.

A rigging check may be carried out directly, using a protractor and a plumb bob. Although the principle involved is accurate, such a method may be awkward to use and also read inaccurately. Direct measurement is best using a rule to find the leading and trailing edge heights above a common datum (e.g., a table top) with the assembled model supported so that its nominal datum line (e.g., the fuselage centre line) is parallel to that datum surface-see Fig. 1. Using Tables A or B the difference in heights between the leading and trailing edge measurements for the wing (or tailplane) can then be translated in terms of degrees rigging angle.



There are two possible points to measure to in determining leading edge height on an aerofoil-the physical leading edge itself, or the height of the tangent to the lower surface-see Fig. 2. The first represents the true geometric datum line of the aerofoil section, but the exact position of the leading edge point is not always obvious. Thus the tangent datum is invariably preferred for rigging angle measurement. In the case of sections with upswept leading edges or undercambered sections, this is represented simply by holding a flat strip of balsa against the bottom of the wing section and measuring to the strip.

The tangent datum cannot be used in the case of bi-convex and symmetrical sections. In such cases the true geometric datum must be employed and, to assist measurement, the leading edge points should be carefully and accurately marked on the section at the point where a rigging angle check is to be made.

Instead of direct measurement of leading and trailing edge height and referring to tables to find the appropriate value in degrees for the chord concerned, a rigging stick is often preferred. This is suitable only for tangent measurement and consists simply of a suitable length of straight balsa strip of sufficient section to remain rigid when strapped to a wing (or tailplane) with a rubber band, as in Fig. 3. The model itself is supported on a flat surface with its datum line parallel to that surface, as before.

Height measurements are then made to marked points on the rigging stick which can then be translated directly into degrees regardless of the chord of the wing (or tailplane) and without reference to tables. Measurements are made to the height of the rigging stick (top or bottom, as most convenient, but the same in both cases) at each of the marked points. If the distance between the marks is 28.8 in., then each $\frac{1}{2}$ in. of difference measurement represents one degree in angle. Angular rigging can thus be estimated very rapidly and accurately, provided the rigging stick is not bowed. A $1 \frac{3}{4} \mathrm{in}$. difference in heights, for example, would represent $3 \frac{1}{3}^{\circ}$.

Where a rigging stick of this length is not convenient to use a shorter


TABLE A
degrees for given packing thickness of chond

| $\xrightarrow{\text { CHORD }}$ | 3 | $31 / 2$ | 4 | 41/2 | 5 | $51 / 2$ | 6 | 7 | 8 | 9 | 10 | 11 | 12 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 1/32 | $37^{\prime}$ | $30^{\prime}$ | $27^{\prime}$ | $24^{\circ}$ | $22^{\prime}$ | $20^{\circ}$ | $18^{\circ}$ | $16^{\prime}$ |  |  |  |  |  |
| 1/16 | $1{ }^{\prime \prime} 14^{\prime}$ | $1^{\circ} 2^{\prime}$ | $54{ }^{\prime}$ | $48^{\prime}$ | $43^{\prime}$ | $39{ }^{\circ}$ | $36^{\prime}$ | $31^{\circ}$ | 27' | $24{ }^{\circ}$ | $22^{\prime}$ | $20^{\prime}$ |  |
| 3/32 | $1^{*} 55^{\prime}$ | $1^{\circ} 30^{\circ}$ | P21 | P12' | $1^{\circ} 6^{\prime}$ | $10^{\circ}$ | $54^{\circ}$ | $48^{\prime}$ | $42^{\circ}$ | $36^{\prime}$ | $32^{\circ}$ | $30^{\prime}$ | $27^{\prime}$ |
| 188 | $2^{0} 28^{\prime}$ | $2^{\circ} 5^{\circ}$ | $1^{\circ} 4{ }^{\prime \prime}$ | $1^{\circ} 36^{\circ}$ | $1^{\circ} 26^{\prime}$ | $1^{\circ} 19^{\circ}$ | $1^{\circ} 12^{\prime}$ | $11^{\circ}$ | $54^{\circ}$ | $48^{\circ}$ | $45^{\prime}$ | $39^{\circ}$ | $36^{\circ}$ |
| 4 $3 / 16$ | $3^{\circ} 42^{\circ}$ | $3^{5} 6^{4}$ | $2^{\circ} 42^{\circ}$ | 2024 | $2^{\circ} 9^{\circ}$ | $20^{\circ} 0^{\prime}$ | $10^{\circ} 48^{\prime}$ | $1^{\circ} 36$ | $1{ }^{\circ} 24^{\circ}$ | $1^{\circ} 12^{\prime}$ | $10^{\circ} 0^{\circ}$ | $1^{\circ} 0^{1}$ | $54^{\prime}$ |
| 嘦 $1 / 4$ | $4^{\circ} 57^{7}$ | $4^{\circ} 9^{1}$ | $3^{\circ} 37^{\prime}$ | $5^{\circ} 12^{\prime}$ | 2052' | $2^{0} 57^{\prime}$ | $2^{\circ} 24^{1}$ | $2^{0} 3^{\prime}$ | $1^{\circ} 48^{\prime}$ | $1^{\circ} 36^{\prime}$ | $1^{\circ} 26^{\circ}$ | $1^{\circ} 18^{\prime \prime}$ | $1^{*} 12^{\prime}$ |
| 3/8 | $7^{\prime \prime} 25^{\prime \prime}$ | $6^{\circ} 14^{*}$ | $5^{\circ} 24^{\prime}$ | $4^{\circ} 48^{\prime}$ | $4^{\circ} 18{ }^{\prime \prime}$ | $44^{\circ} 0^{\prime}$ | $3^{6} 36^{6}$ | $3^{\prime \prime} 12^{\prime}$ | $2^{\prime \prime} 48^{\prime}$ | $2^{\circ} 24^{\circ}$ | $2^{6} 10{ }^{\circ}$ | $2^{\circ} 0^{\circ}$ | $1^{\circ} 48^{\prime}$ |
| 1/2 | $9^{9} 44^{1}$ | $\mathrm{B}^{6} 1 \mathrm{E}^{\prime}$ | $7^{*} 15^{\prime}$ | $6^{\circ} 25^{\circ}$ | $5^{\circ} 45^{\circ}$ | $5{ }^{5} 15^{\circ}$ | $4^{\circ} 48^{\prime}$ | $4^{\circ} 7^{\prime}$ | $3^{\circ} \mathrm{J5}$ | $3^{\circ} 12^{\circ}$ | $2^{\circ} 52^{\prime}$ | $2^{\circ} \pi^{\circ}$ | $2^{\circ} 24^{\prime}$ |
| \% 5/8 | $11^{\prime \prime 2} 20^{\prime}$ | $10^{\circ} 25^{\circ}$ | $90^{\circ}$ | $88^{\circ} 0^{\prime \prime}$ | $7^{\circ} 10^{1}$ | $5^{6} 35^{\prime}$ | $6^{\circ} 0^{\circ}$ | $5^{\circ} 5^{\circ}$ | $4^{\circ} 30^{\circ}$ | $4^{0} 0^{1}$ | $3^{\prime} 35^{\prime}$ | $3^{\circ} 15^{\prime}$ | $3^{*} 0^{\prime}$ |
| $3 / 4$ |  | $12^{\circ} 28^{\prime}$ | $110^{\circ} 4 a^{1}$ | $9^{6} 36^{6}$ | $8^{6} 36^{\prime}$ | $8^{\circ} 0^{\prime \prime}$ | $7^{\circ} 12^{\prime}$ | $6^{2} 24$ | $5^{0} 36^{\prime}$ | $4^{\circ} 48^{\prime}$ | $4^{\circ} 20^{\prime}$ | $40^{\circ}$ | $3^{7} 36^{\prime}$ |
| I |  |  |  | $12^{\circ} 50^{\circ}$ | $11^{\circ} 32^{\prime}$ | $10^{\circ} 29^{\circ}$ | $0^{\circ} 36^{\prime}$ | $8^{\circ} 13^{\prime}$ | $7^{\circ} 111$ | $0^{\circ} 23^{\circ}$ | 5*45' | $5^{60} 13^{\prime}$ | $4^{6} 47$ |

ALL MEASUREMENTS IN INCHES
length (e.g., 15 in.) can be used, measured off with 14.4 in. between marks. In this case each $\frac{1}{4}$ in. difference in measurement will represent $1^{\circ}$. A shorter rigging stick than this size is not recommended for accurate work. Equally a longer rigging stick than 30 in. (with 28.8 in . between marks) is not recommended owing to the tendency for longer lengths to bow and thus give false readings.

Notes on the use of the Tables appear on page 82.

TABLE B


| $\xrightarrow{\text { OHORD }}$ | 3 | 3/2 | 4 | $4 / 2$ | 5 | 542 | 6 | 7 | 8 | 9 | 10 | 11 | 12 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | O263 | -0305 | OF48 | 0392 | . 0435 | 0479 | 0526 | -060 | 0696 | -0784 | 097 | -0958 | 1052 |
|  | 0525 | 0610 | 0700 | . 0784 | OBy | 0058 | 1050 | $12 / 9$ | '/400 | 1568 | 175 | 19/6 | 2100 |
|  | . O786 | -0914 | 1048 | 1276 | 1/3/0 | 1437 | 1573 | 1829 | 2096 | 2352 | . 262 | 2874 | 5444 |
|  | . 1047 | 1220 | 1596 | 1568 | 1745 | /916 | -2094 | 2438 | -2702 | 3/36 | 349 | 3032 | 4/80 |
|  | 1500 | 1525 | .1744 | 1960 | -2/60 | 2595 | 26/6 | 5048 | - 3488 | 3920 | - 456 | . 4790 | . 5232 |
|  | . 1568 | 1829 | 2002 | '235/ | 2860 | 2874 | 3139 | . 5658 | 4/94 | 4703 | 523 | 5748 | 6276 |
|  | 1850 | 2233 | 2440 | 2744 | 3055 | . 5553 | -3660 | 4268 | 4880 | -5487 | . 610 | -6706 | 7320 |
|  | 209 | 2440 | 2792 | . 3136 | 3490 | 3832 | -4182 | 4876 | 5504 | 6272 | -698 | 7604 | 8364 |
|  | 2355 | 2745 | -3/40 | 3528 | . 3925 | -4/1/ | 4710 | 5486 | -6280 | 7056 | . 755 | 8622 | 9420 |
|  | 26/6 | 3050 | 5480 | 3920 | 436 | 4790 | 5232 | . 6095 | 69\% | 7840 | . 872 | 9500 | 10.46 |
|  | 5135 | . 3658 | -4/80 | 4702 | 5235 | 15748 | 6270 | 7 $71 / 5$ | 8360 | 9405 | 1.045 | +150 | $1 / 254$ |

ALL MEASUREMENTS IN INCHES

TABLE C
CHORD SPACING "X" FOR EXACT RIGGING ANGLES

| $\xrightarrow{\text { PaCKING }}$ | 1/32 | $1 / 16$ | $3 / 32$ | 1/8 | 3/16 | $1 / 4$ | $3 / 8$ | 1/2 | 5/8 | 3/4 | 1 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 1/2 | 3.58 | 7.17 | 10.75 | 1434 |  |  |  |  |  |  |  |
|  | $3^{37 / 64}$ | $711 / 64$ | $10^{3 / 4}$ | $1411 / 32$ |  |  | . |  |  |  |  |
| 1 | 1.79 | 3.58 | 5.37 | 7.17 | 10.74 | 14.32 |  |  |  |  |  |
|  |  | $337 / 64$ | $5^{3 / 8}$ | $71 / 64$ | $10^{3 / 4}$ | $14^{11 / 32}$ |  |  |  |  |  |
| $11 / 2$ |  | 2.39 | 3.58 | 4.78 | 7.16 | 9.95 | 14.32 | 19.1 |  |  |  |
|  |  | $225 \% 4$ | $3{ }^{3} / 64$ | $4^{25} y_{32}$ | $711 / 64$ | 96164 | $14^{11 / 32}$ |  |  |  |  |
| 2 |  |  | 2.69 | 3.58 | $5 \cdot 37$ | 7.16 | 10.74 | 14.32 | 17.90 |  |  |
|  | (29/32) |  | $2^{1 / 1 / 16}$ | $337 / 64$ | $53 / 8$ | $71 / 64$ | 103/4 | $14^{1 / 1 / 32}$ | $17^{29} 932$ |  |  |
| 21/2 |  |  |  | 2885 | 430 | 5.73 | 8.595 | 11.46 | 14.32 | 17.19 |  |
|  | (23/32) |  |  | $25 \% / 64$ | $4^{19 \%} 64$ | 547/64 | $819 / 32$ | $11^{29} / 64$ | $14^{11 / 32}$ | 17\%/16 |  |
| 3 |  |  |  |  | 3.585 | 4.78 | 717 | 9.56 | 11.95 | 14.34 |  |
|  | (19/32) |  |  |  | $3{ }^{37 / 64}$ | 425/32 | $7^{11 / 64}$ | 9\%16 | $11^{61 / 64}$ | $141 / 32$ |  |
|  |  |  |  |  | 3.07 | 4095 | 6.14 | $8 \cdot 19$ | 10.29 | 12285 |  |
|  | $(33 / 64)$ |  |  |  | 31/16 | 4 $3 / 32$ | 6\% $\%$ 4 | $83 / 16$ | 1019/64 | $12 \% / 32$ |  |
|  |  |  |  |  | 2.69 | 358 | 5-37 | $7 \cdot 17$ | 8.98 | 10.74 | 1434 |
|  |  | (29/32) |  | $(151 / 64)$ | $211 / 16$ | 319/32 | $53 / 8$ | 75/32 | 9 | $10 \frac{3}{4}$ | $14^{11 / 32}$ |
| 41/2 |  |  |  |  |  | 3/19 | 4.785 | 6.38 | 7.99 | 9.57 | 12.75 |
|  | (13/32) |  |  | (19/32) |  | 33/16 | 425/32 | $63 / 8$ | 8 | 99/16 | $12^{3 / 4}$ |
| 5 |  |  |  |  |  | 2865 | 4.30 | 5.73 | 7.175 | 8.595 | 11.47 |
|  | (23/64) |  |  | (17/16) |  | $27 / 8$ | 45/16 | $5^{3 / 4}$ | $73 / 16$ | $8{ }^{19} / 32$ | 115132 |
| 6 |  |  |  |  |  |  | 3.585 | 4.784 | 5.980 | 7/178 | 9.567 |
|  | (19/64) |  |  |  |  |  | 391/32 | $4 \overline{45 / 32}$ | 6 | $73 / 16$ | 99/16 |
| 7 |  |  |  |  |  |  | 3077 | $4 \cdot 103$ | 5:130 | 0.153 | 8.206 |
|  | (1/4) |  |  |  |  |  | 31/16 | 43/32 | 51/8 | 65/32 | $83 / 16$ |
| 8 |  |  |  |  |  |  |  | 3593 | 4490 | 5.385 | 7.185 |
|  |  | (7/16) |  | (29/32) |  |  | $(21 / 16)$ | 319/32 | $41 / 2$ | $53 / 8$ | $73 / 16$ |
| 9 |  |  |  |  |  |  |  | 3.196 | 4.00 | 4.794 | $6 \cdot 392$ |
|  |  | (13/32) |  |  |  | (19/32) |  | 33/16 | 4 | $4^{25 / 32}$ | $63 / 8$ |
| 10 |  |  |  |  |  |  |  |  | 3585 | 4305 | 5758 |
|  | (5/32) | (5/16) |  | ( $\overline{(2 / 32})$ |  | $(17 / 16)$ |  | (2\%) | 3/192 | $45 / 16$ | $53 / 4$ |

## Table A

This gives the angular difference in degrees produced by standard size packing inserted under the leading edge (positive angular addition) or trailing edge (negative angular addition, for a range of different chord sizes.

Example: What change in rigging incidence is produced by inserting $\frac{1}{8}$ in. thick packing under the trailing edge of a 6 in. chord tailplane?

Answer : the corresponding table figures shows that this is equivalent to adding $1{ }^{5} 12 \mathrm{~min}$. negative incidence to the tailplane.

Note: this assumes that the tailplane is so mounted that packing is inserted under the trailing edge. In the case of underslung tailplanes where packing is inserted between the upper surface of the tailplane and its mount an opposite change is produced (i.e., trailing cdge packing adds positive incidence; and leading edge packing negative incidence).

## Table B

This table gives exact packing thicknesses (and nearest fractional equivalents, where applicable) required to produce specific incidence changes aver a range of chord sizes.

## Table C

This table gives values for the distance at which standard sizes of packing should be inserted relative to the tangent chord line to give exact angular changes - see Fig. 4. These data are of particular value where it is desired to produce an exact angular change in rigging rather than an arbitrary change given by a certain thickness of packing.

Example: It is required to produce an exact $1 \frac{1}{5}^{\circ}$ change (increase in positive incidence on an 8 in. chord wing. Find a suitable size of packing and its location.

Reference to Table C shows that $\frac{3}{10} \mathrm{in}$. packing will produce a $1 \frac{1}{2}^{\circ}$ change at 7.16 in . Thus the $\frac{3}{18} \mathrm{in}$. packing would be inserted so that the " X " measurement in Fig. 4 is $7 \cdot 16$ in. That is the back edge of the packing should come $8-7 \cdot 16=.84 \mathrm{in}$. behind the leading edge. This, of course, is applicable only to a flat bottom section.

Note : In the case of Tables A and B, valucs have been calculated on the assumption that the packing has no width-i.e., the packing is equivalent to raising the leading cdge (or trailing edge) by an amount equivalent to the exact thickness of the packing. This enables Tables A or B to be used for conversion of rigging measurements as in Fig. 1 directly into degrees. The difference that may be involved when applied to packing inserted under a wing or tailplane is small enough to be negligible since packing width is usually small.

## POPULAR EQUIVALENT MOTOR SIZES

Note that the American sizes as quoted by manufacturers are usually nominal-thus a "29" may, in fact, approach 299 cu . in. capacity, equivalent to 4.9 e.c. For exact conversion multiply actwal displacement of engine concerned (cu. in.) by 16.39 .

| AMERICAN CU. 14 | .02 | .049 | .099 | 15 | 19 | .23 | 29 | .35 | .45 | 49 | .60 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| C.C. | 3 | 8 | $1-6$ | 2.5 | 3.2 | 375 | 475 | 575 | 7.5 | 80 | 100 |



Dennis Thumpston of Sutton Coldfield M.A.C., pianeer seale $\mathbf{r}$ celub with his Sopwith If struteer, a delightful medium Ior the modeller. Power is a Fivers Siluer Streak, r c is single chammel using Vright Relaytor system.

## SCALE RADIO CONTROL

To a high proportion of aeromodelling enthusiasts, the flying scale model is the ultimate type. A high proportion of beginners, in fact-especially the younger enthusiasts-choose a flying scale design for their first model, usually with very indifferent or even disastrous results on the flying side. The limitations of the flying scale model are chicfly bound up with the difference in degree of inherent (or automatic) stability associated with a full-size aircraft design (which is pilot controlled) and that of a basic model design, with differences in geometry further aggravated by "scale effect". Basically, the latter is a lowering of efficiency of acrodynamic surfaces with decreasing size and flying speed.

As regards free fight flying scale models this usually results in an overall reduction in automatic stability below the level which is usually necessary for satisfactory model flight. This can be offset to some extent by a suitable choice of prototype-i.e., a full-size design layout which itself possesses a fair degree of inherent stability. The stability margin can also be improved by modification to geometry-increased tail arcas, increased dihedral, etc.-which, while departing from true scale geometry, may have to be accepted to achieve satisfactory flying results.

In other words, necessary model design requirements are built into the original scale layout without seriously detracting from appearance--although such differences may be very obvious to the expert. A further alternative is "automatic pilot" type of control, usually via a weighted pendulum linked to a suitable control surface (usually the rudder). This aims, as far as possible with simple mechanisms, to put back the missing "pilot" control into the scale design so that little or no exaggeration of desirable "model" design features need be incorporated to spoil true scale outlines or appearance. Pendulum controls can be quite efficient in this respect, but never completely efficient. They have definite limitations in that they are not able to distinguish between a sideslip and a bank, for example, so they can never be regarded as entirely reliable. On the other hand, properly applied, they can make an otherwise unsatisfactory design layout (one with marginal stability) a flyable proposition.

Unless possessing typical "model" stability, however, the free flight scale model is basically a calm weather flyer, All its stability problems are

exaggerated in gusty conditions and under such circumstances it is usually unwise to attempt to Hy. There is also the fact to consider that scale models have also received considerably more attention-and time spent on them-in the matter of finish and detail, all of which work can be ruined by a crash. The scope of free flight scale is, therefore, definitely limited. The control line scale model is much less limited since stability and control problems are minimised and the former usually non-existent except that in certain full-size designs the horizontal tail surface area is inadequate in model. As a result there is a lack of longitudiral stability causing the model to "hunt", with resulting loss of control. This is particularly true of certain World War II fighters such as the Tempest and Typhoon, and the Messerschmitt Mc 109.

Radio control appears, on the face of it, to offer a complete answer to control and stability problems for frec flight scale and produce an all-weather flyer. Certainly it offers tremendous scope in this direction but it, too, is not without its limitations. At the same time the radio-controlled scale model is a type which is rapidly gaining popularity so that such limitations as do cxist may be overlooked by the newcomer.

Modern multi-channel radio equipment has reached such a state of reliability that the fully controllable flying scale model flown via rudder, elevator, ailerons and engine controls (with other additional services available, such as flaps, clevator trim, steerable nosewheel, etc.) is a practical proposition. The fully aerobatic "freelance" radio control designs, for example, may possess marginal or even zero inherent stability and have thus to be piloted virtually all the time via the contrals available-something which has become more or less standard practice during the past year or so. It thus follows that any model which is not definitely unstable can be flown readily and satisfactorily with the right type of equipment, and equipment of high reliability.

It does not follow that all multi-channel radio equipment is immediately suitable for such work. The operating efficiency or reliability factor may still be suspect in some cases. There is also the question of the type of control offered by advance radio control equipment.

Almost all consistently successful multi-control systems to date have been based on non-proportional or "bang-bang" control movement (with the exception of motor control and elevator trim which are essentially secondary controls and non-critical). That is to say, two positions orly are provided for the control surface-fully deflected (right or left, or up and down)-with a selfneutralising action when the control signal is withdrawn. This is quite distinct
from fuli-size practice where control movements are fully proportioned with respect to the pilor's actual movement of the control column or rudder pedals.

The fully proportional control system is a proposition with model radio control, with a number of workable designs and methods available. The additional complication introduced may or may not detract from the rcliability factor, depending on the standard and quality of the design. Working efficiency and reliability, however, are not the major factors in model control. By detaching the pilot from the model so that he operates from a ground base distant from the model, there is an inherent time lag between the pilot appreciating any movement of displacement of the aircraft and carrying out any further control movement necessary. It is very much more difficult to maintain full control all the time from a ground station offering fully proportional control-and at times even impossible.

For general application to flying scale models, therefore, proportional control systems may have distinct practical limitations. Also this type of gear is less developed-and therefore readily available in fully proven form (particularly in this country). Theoretically it is the ideal solution, especially as it should eliminate the "jerkiness" often associated with "bang-bang" controls and requires little or no stability margin inherent in the aircraft design in order to recover from manceuvres when the controls are neutralised. On the other hand, conventional on off self-ncutralising controls for rudder, elevator and ailerons are much safer and easier to operate-and less training is needed to acquire the necessary piloting skill. Also, allied to a suitable design layout, virtually similar flying results can be achieved. In other words, fully proportional controls do not necessarily permit of more manceuves, more smoothly performed. In practice, the very opposite can be true due to a tendency to over-control and the difficulty of obtaining synchronisation of control movement with demand. That is not to condemn proportional control systems as such, but metely to emphasise that this apparently highly desirable form of control sets particular problems of its own which are still further aggravated by any attempts at simplifying the system. Fully proportional controls, in other words, are not the complete answer.

The carrent answer to successful radio-control scale flying is conventional multi-channel systems with motorised actuators for a fully comprehensive control system enabling virtually any full-size prototype to be selected, provided that, in model size, it is not distinctly unstable. While it is theorctically possible to fly an unstable model under comprehensive multi-control systems, this represents too exacting a demand in practice. Also if the instability is
J. A. Mountain, Kidderminster. J. A. Mountain, Kidderminster. A.M.IS, Rx E.D.i. with proportional control. Tx is own desizn.



The ubiquitious A.P.S. Cessnally design as built by P. J. Anderson of Wiesley M. A.C. Hill Rx. operates a Rising escapement. Power is A.M. 35 and Tx. R.E.P. princed circuit type.
catastrophic so that once initiated it tends to build up (e.g., in a spin) there may be complete loss of control where no counter action is effective.

As a general rule, therefore, it would be advisable to avoid prototypes which could tend to be unstable. In particular this refers to designs with very small tail surfaces (both horizontal and vertical), low wing models with very little dihedral, and any full-size aircraft known to have "vicious" characteristics. Where slight modifications may be attempted it should be remembered that these may affect other parts of the layout. A slight increase in dihedral, for example, would call for an increase in fin area to balance. A difference in centre of gravity position between model and full-size craft could also have a drastic effect on tail surface efficiency. In the main, full-size aircraft balance is consistent with a "non-lifting" tail (although the tailplane is used as a trimming control) and models should adopt a similar forward centre of gravity position.

Lack of dihedral itself is no limitation for a successful radio-control model (although an essential feacure for automatic stability on any free flight model). Nor is a low wing layout necessarily "critical" or difficult to control. Whereas a low wing layout may not have enough inherent stability for safe free Bight characteristics, it is a perfectly satisfactory layout for radio control provided there are enough control services available. Low wing models, for example, are not particularly good for rudder-only control, mainly because the rudder tends to be relatively ineffective as a control with small movementsand too chaotic in action with large movements. It is a characteristic of a welltrimmed radio-control low-wing model, too, that it can be trimmed "zeroed out" or very nearly so, so that it approaches neutral stability and stays in any particular attitude into which it is put. Thus it can be flown without the "stepping" motions often characteristic with high wing designs where controls have to be blipped to hold a particular maneuvre-e.g., a climb-unless a separate trim control is available.

Given this type of neutral stability, response with a normal "on off" control movement can be as smooth as with fully proportional control. If a separate trim control is also available (virtually only required for the elevator), smooth upright and inverted flight trim is readily obtainable holding level, climbing or diving. It should be noted that such trim controls are usually
"inched" or progressive and thus in this instance approximate to "proportional" controls with the correct "stopping" position judged by experience, and the actual behaviour of the model.

## Complete Multi-channel Controls

The coverage required for complete control embraces five different main controls and normally calls for ten-channel equipment arranged as follows:
(i) Rudder-right, left and self-neutralising (rwo channels).
(ii) Elevator-up, down and self-neutralising (two channels).
(iii) Motor speed-slow to fast, either sequence (fast to slow, slow to fast, and so on) or, preferably, progressive with positive limiting positions (fast and slow). It is strictly necessary to be able to find either "fast" or "slow" with positive switching action. Intermediate speeds are less important and can easily be "jinched" on or off. "Selective" motor speed, fast or slow, calls for one or two channels. Progressive motor control calls for two channels.
(iv) Ailerons-up and down, self-neutralising (two channels).
(v) Elevator trim-restricted movement with "progressive" control (two channels).
Further additional controls may be desirable on a scale model, such as:
(a) Steerable nosewheel-right, left and self-neutralising (utilising rudder control channels). This is applicable only to tricycle undercarriage layouts. On conventional two-wheel undercarriages the tailwheel can be pivoted and mechanically linked to the rudder for ground steering control. In both cases the necessary movement can be obtained by utilising the rudder control channels.
(b) Wheel brakes-on or off. Again in the case of a normal undercarriage with tailwheel, a tailwheel brake can be arranged to operate via an elevator control (e.g., linked to up elevator movement). A similar linkage can be connected to elevator movement or elevator trim for tricycle wheel brakes.
(c) Wing flaps--down and retracted (one channel) or progressive (two channels).
(d) Retractable undercarriage-up and down (with suitable locking in both positions).
Demands (c) and (d)-and any others, such as parachute or bomb dropping gears, etc.-can be regarded as secondary controls and therefore not


Elegant Eifosy Moth, with 10 channel Orbit Rx., Enya 19 engine, built and flown by J. R Mortan of Bristol. APS Plan 135 price 10 :- han R C details. span $60 \frac{1}{\frac{1}{i n} .}$

TABLE I. MAIN AND SECONOARY CONTROLS

|  | CONTROLS (in order of importance) | OPERATION VIA |  | PREFERRED | ACTION |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | Singlechannel | Multichannel | Singlechannel | Multichannel |
| 4 0 5 2 0 2 2 2 | (a) Rudder <br> (iif) Elevatora <br> (iii) Engine apeed <br> (iv) Ailerons <br> (v) Elevator trim | Escapement or* <br> Fast servo <br> Encapement/strwa* <br> Escapement <br> not guitable <br> not suitable | Moror serva <br> Mator-servo <br> Escapement/servo ar midor-iervo Motor-berwo <br> Motor-iervo | S $\mathrm{N}_{\boldsymbol{\prime}}$ selective (sequence) <br> S $\mathbf{N}$ selective \|sequence| <br> S/N celectiva <br>  | S/N an-off <br> S/N on-aff <br> Progretsive $\ddagger$ <br> 5/N on-aff <br> Prograrify ${ }^{*}$ |
| $\begin{aligned} & \text { SECONDARY COPNTRDLS } \\ & \text { (order atbitrary) } \end{aligned}$ | (a) Steerable nosewheel <br> (b) Whed brakes <br> (c) Fiaps <br> Retraceable <br> (d) undercarriage <br> (e) bamb droppisg <br> (f) other "novelty" services | net ruitable <br> nat suitable <br> mot retommended <br> if retabilired fecammend dethermaliser timer operation | Rudder link <br> Elevator or Elevator Trim link <br> I chammel and motor servo <br> I or 2 channels and motar servo <br> an be abtained through sequence bwitching or arcapamention spare channel |  | $\begin{aligned} & \text { as rudder } \\ & \text { on-otf } \\ & \text { on-off } \\ & \text { on-off } \\ & \text { iwitch } \\ & \text { itippint } \end{aligned}$ |

- Escapomant operation in usually butt for rudder owing to fases operation. Elevators require more powar than is nor mally given ty a rubber driver escapement and are prelerably driven by a motor-servo controlled by the escapoment.
$\dagger \mathrm{S} / \mathrm{N}$-sell nourralising $\ddagger$ With limiting end positions.
normally chosen at the expense of the other main controls (i) to (v) which are responsible for ensuring optimum flying performance and control. Demands (a) and (b) however are merely a matter of mechanical solution using main control movements-i.e., rudder movement also operating steering and elevator movement wheel brakes. Of the main controls only (iii) motor control can be cut down to one-channel operation thus freeing one additional control channel on ten-channel equipment; or giving three further channels on twelve-channel equipment for operating the secondary services from (a), (d), etc. Such secondary services should never take precedence over the main control demands. It is more important to have the model fully controllable in flight than it is to achieve full "working scale" realism.


## Restrictive Multi-channel Operation

The main controls detailed above are listed in order of importance. Rudder is an essential control though with the complete range (i) to (v) used comparatively little in flight, turning being more readily and safely initiated with ailerons. The only control service which can be regarded as an "extravagance" is elevator trim and so this could be dispensed with to provide a comparable flight performance on eight-channel equipment. One channel could also be derived spare from (iii) for operating a secondary control.

Since rudder control is essential, a further saving can be effected by dispensing with ailerons, reducing the number of channels required for adequate flight control to five or six. This implies that all turns and "rolling" control are largely determined by rudder and does place more demands on the flying characteristics of the model. In other words, cutting down the basic controls
to rudder, elevator and motor calls for an overall design which is somewhat more stable. The controls available may not be sufficient to pull a neutrally stable model out of a "catastrophic" instability condition instiated, say, by over use of rudder. The turning characteristics of a particular design may also be particularly bad, tending to rollor side slip smartly even on "blipped" rudder action.

Restricted to five- or six-channel operation, therefore, the preferably scale prototype becomes one which normally makes a good free flight model (e.g, a high wing layout with generous tail surface areas). It need not, however, be necessary to exaggerate "stability" features as would be necessary with a free flight model. Flight pattern will be somewhat more limited-its stability to roll following a spiral dive, for example, being dependent on the spin characteristics of the design rather than on control, but it should still be quite safe to fly, even in rough weather. Elevator control will give necessary penetration and also enable the landing approach to be controlled-assuming always, of course, that the piloting is competent.

Reducing to four-channel equipment prototype choice is even more restricted. Also there is a considerable difference of opinion as to the best combination of controls to use. Rudder remains an essential control, which accounts for two channels. Elevator is an invaluable control in rougher weather in particular; but motor speed is also equally useful. Provided the model design is suitable, rudder and motor provides the most scope with three- or fourchannel systems; although rudder and elevator could be a better combination on a scale model which is not over-powered and is not intended to be aerobatic.

TABLE II. MULTI-CHANNEL RADIO SYSTEMS

| EQUIPMENT | MAIN CONTROLS (see Table I | AYAILABLE CHANNELS PER <br> SECONDARY CONTROLS | SCALE PAOTOTYPE |
| :---: | :---: | :---: | :---: |
| 12-channel | 417 | 2 or 3* $\dagger$ |  |
| \| 0 -channa| | 皿\\| | I pasaible* $\dagger$ | urestricted |
| A-channel | All encept elevator trim | I if ewo-speed motor used" $\dagger$ | Virtually unrestricted but low wing or passibly biplane preferred |
|  | Asfor A-channel | 2 or 3* $\dagger$ | Design with gome dihadral high wing orefermed |
| S-channal | recommanded: <br> (i) Rudder <br> (ii) Elevatari <br> (iii) Engine | I using twasperd engine" 1 | High wing monoplanter or desisha with Eenerous dihedral and tail areas |
|  |  <br> (i) Rudder <br> (ii) Eievatori <br> (ib) Ailerans | None 1 | Desiene with reasonable margin of inharant utability |
| 4-channel | Fecommended: <br> (i) Rudder <br> (i) Emgine | I uping twospeed mootor* | Designt with cood frae flight etability |
|  | altarnative: <br> (i) Rudder <br> (州) Elevator | None* $\dagger$ | As above, with rolatively low power |
| 1-chammel | (b) Rudder <br> (ii) Mator | None" | High wing layout preferred with good free flght stabiliey |

- 5tezring (nosewhed or tailwheel) available via linkage to rudder movement.
† Brakes available via efevator movement and suitable linkage.

In either case it is necessary now to adopt a design which is positively stable, or modify the full-size layout accordingly. In other words, when controls are neutralised the model must revert to stable free flight trim from whatever attitude it was in beforehand. To be on the safe side, this means that the only satisfactory protorypes in this case are those which make satisfactory free flight models, unless flying is always to be restricted to calm conditions. In the latter case the stability requirements are less exacting, but the model will still require to have positive inherent stability as the only certain means of being able to recover from mis-handling of the controls.

## Single-channel Operation

Very much the same considerations apply with single-channel operation. The basic requirement is a model which is stable in free flight so that it will recover to a normal flying attitude when all controls are neutralised. Coverage of all the basic control requirements for flying a neutrally stable model through sequence switching is only possible on paper or the test bench-not in practice. Two controls are as many as can be handled properly via sequence switching, and three ar the most if the third control function is non-critical (e.g., motor spced).

At best, therefore, with single-channel equipment one is restricted to rudder and elevator, and possibly motor control also available. The rudder is the essential and main control and where elevator control is also obtained through cascaded escapements, elevator trim rather than complete up and down elevator movement is to be preferred as a recommendation. Loss of a "trim" control in switching is likely to be less drastic than complete loss or mis-selection of a main and more powerful control.

In all such cases, the controls must be regarded as an addition to a model which has good free fight characteristics. Any complication of the mechanical movements possible from single-channel operation will, in general, lower the safety factor of the whole and quite possibly detract from the value and efficiency of the main or critical controls by making them difficult to select or slow to be selected. It can also be stated as a general rule that with singlechannel systems and restricted control functions self-neutralising controls are imperative where applied to rudder and elevators. Proportional rudder or proportional elevator without a self-neutralising action can be virtually unflyable. The only "safe" system is one which allows the model to revert to a normal free flight model in case of difficulty in maintaining control. Nevertheless, various pulse systems continue to be used and developed to give proportional rudder (and in some cases other controls as well), in attempt to supply "multi-channel" coverage with simpler and far less expensive equipment. They can also give good results if the operator is experienced enough to handle them, and is not harassed by trying conditions such as rough weather. Despite the obvious attraction of lower cost, however, they cannot and do not rival multi-channel equipment either in scope or reliability.

Probably the best known, and most attractive, of the single-channel pulse systems is "simpl-simul" or "Galloping Ghost", as it is known in this country. This involves a motor drive and continuous cycling of the rudder and elevators through their full range of movement. Proportional control is provided by causing the control drive to dwell in a particular position. To do this the transmitter output is modified via a suitable control box mechanically or electrically arranged to pulse the transmitter signal at a variable rate (usually
governing elevator movement) and with a variable pulse length (governing rudder position). The necessary pulse switching can be connected to a joysticktype lever for manual control purposes. The result is a reasonable fullproportional control response on rudder and elevator which, theoretically at least, provides all that is necessary to control a neutrally stable model.

Results achieved in practice vary enormously. Some "Galloping Ghost" systems are highly successful with the operator having no difficulty in maintaining control. Others are completely unsatisfactory, emphasising all the inherent disadvantages previously described with regard to fully proportional controls plus other unknown factors which seem to introduce a definite instability. So far, at least, the system seems to have been most successful on models with good free flight stability and least successful on models with marginal or no inherent stability. One hesitates, therefore, to recommend the system for general use for simplified scale radio control, although this may well be a fruitful field for further development by the more expert who is prepared to work on and climinate failings or limitations which may show up in practice.

One such system which has showed considerable promise is dualproportional coupled aileron-rudder which offers, theoretically at least, almost complete "aerobatic" control coverage. Its particular attraction as far as scale models is concerned is that it gives satisfactory control with about half the dihedral needed for normal "free flight" stability requirements, such as demanded by simpler on/off control systems. Lack of dihedral is, of course, one of the main "unstabilising" features of a true scale outline applied to models requiring free flight stability.

The same consideration does, of course, extend to almosr all "proportional" control systems, which makes them so attractive and often causes their limitations to be overiooked. Discounting operational snags the success of any such system is almost entirely bound up with the servo performance.

TABLE III SINGLE-CHANNEL RADIO SYSTEMS

| SWITCHING | SERVICES | REMARKS |
| :---: | :---: | :---: |
| -Simple eicapement | Audder only | S. N typerelective sequence preferred |
| - Compound escapement | recommended: <br> Rudder <br> Engine speed | via second escapement |
|  | possible: <br> (1) Rudder <br> (2) Elevator trim | via second escapement |
| - Castaded escapment | possible: Rudder Elevators Engine ather: | More than two main services cannot be handled efficiently. Rubber powered eacapements are not suitable for operzeing elevators or allerons |
| Pulse-propartional controln | Proportional rudder motor | Proportional rudder not recommended for aircraft posalble as an record centre |
|  | Proportional rudder: <br> - Elevator | The "poor man's multi" but not a foolproof sytem |
|  | Proportional rudderallerens | Simulatei "multi" action with grod possiblitios for further development |

Nore: " These require a careful chaice of proectyph (or medifictions to the full-size design proportions) so that the model should pessass good imherent Irem fligh seability. In particular, it is lmportant that che model should nor dewelop witious tendencies in turns.


## GLIDERS FOR FUN

Practicali.y all the articles cver published on glider and sailplane design and flying have been concerned with contest types and their performance. Yet the glider is equally suited to "Sunday flying", just for fun, as well as offering considerable scope for experiment. Above all, a glider or sailplane is the most inexpensive of all model aircraft to operate. It costs nothing at all for fuel or motors; or if you adapt it for auxiliary power this represents a minimum investment for the size of model involved.

One apparent limitation with towline gliders is that two people are required for launching-one to handle the towline and carry out the actual launch and an assistant to release the model. What is so often overlooked these days is that the old-fashioned catapult launch can be nearly as effective as a normal tow launch in the matter of height gained before release-and it can be used with large models as well as small ones. It is a method of carrying out single-handed "high start" glider launches and--by proper selection of catapult rubber size-is even safer than a normal running tow.

The ideal proportions for a catapult are shown in Fig. 1, from which diagram the method of launch should be obvious. The line consists of one-third of its length of rubber strip and two-thirds normal towline (e.g., linen thread, terylene or nylon line, as preferred). It is extended mercly by walking downwind until the rubber has been stretched to not more than three times its original length, the model hooked on and released. Provided the model is suitably trimmed for tow launching, and the catapult rubber section correct, the result should be a foolproof launch every time.

The chief fault is trying to use too strong a rubber in the line. The best section can only be decided by experiment, for this will vary both with total catapult length and the size and weight of the model. For a 100 to 150 ft . (total) line length, for example, is in. flat strip rubber should be adequate to launch 36 in . to 48 in . span gliders weighing 5 to 8 ounces. It will probably be too powerful for smaller models, where $\frac{1}{16}$ in. square rubber is usually adequate. A larger, heavier model may require $\frac{3}{d}$ in. strip, or even $\frac{1}{\text { 最 in. strip. Also }}$ increasing the total line length will tend to call for a slightly powerful rubber. Catapult line Jengths up to 300 ft . can work quite successfully, provided the ground is relatively free from obstructions which could snag the line. Unlike a normal tow launch where the line is free of the ground from the moment of launch the end of the catapult line nearest the stake tends to remain on the ground until the model has achieved a reasonable height, especially when using a very long line.

Faults are readily identified, and the cure obvious. If the model climbs too sharply or too fast and slips off the line prematurely, the rubber is too strong. Either decrease the rubber section or, if this is not practicable, increase
the rubber length. If the model does not climb, then the rubber is too weak. By far the most usual fault is too strong a rubber as often quite a large model will launch successfully to the full height of the line on only $\frac{3}{8}$ in. rubber.

The fault may, of course, lie with the design or trim of the model, as in conventional tow launching. If the model pulls to one side on a catapult launch, almost certainly it is the fault of the model which needs trimming for straight flight, or warps need taking out of the wing. If the tow hook is too far forward, a glider will never achieve maximum height on the line, whatever the method of tow launching. If the tow hook is too far aft the model will tend to weave and usually pull off to one side for a premature launch. The latter can also be due to a design fault (lack of directional stability) or warps again. A weak catapult is much more tolerant than a running tow launch, with the elastic nature of the line applying automatic "correction" to gusts, etc., and even to a launch started slightly out of wind.

The model itself can easily be "proved", or adjusted as necessary on a 100 ft . (total) catapult before trying on a longer length. The aim should be to get the model up to the full (unstretched) length of the line so that it is almost coming over the top of the stake when it releases itself. This will not normally be possible if there is any appreciable wind, even with a really good towline glider design, because the higher wind resistance of rubber strip, compared with thread, will usually cause it to bow backwards with some resulting loss of height-Fig. 2. Part of this loss may be compensated by stretch remaining in the rubber length on release, however.

Incidentally, although a "single-handed" method of launching, the catapult launch also makes simultancous launching of two or more models possible, which can be a lot of fun for sport flying. Line tangles are comparatively rare, even when adjacent models are released close together. It is


The spirit of Sunday fyimg! Nothing could be more caretree than this-mo noise-mo erowds-iust us and the model. plus it is hoped an adequate picnic tunch:

cven possible for one operator to launch two models simultaneously, each on its own casapult-although this can be a little bectic at times!

The oniy other method of unassisted launching-hand launching-has definite limitations, except for "chuck" gliders. The "chuck" glider should never be despised as a rype for flying for fun. A good design, properly constructed and trimmed, and with a good launching technique mastered, can give extremely long fights, even fly-aways. Often, too, when the wind is far too strong for safe flying with built-up tissue-covered models, a larger size of chuck glider can come into its own and take full advantage of the soaring opportunities given by gusts.

Successful soaring flights following hand launching from the top of a slope demand a specialised type of model-usually a fairly large one with a relatively high wing loading. Most conventional towline glider designs, and especially the smaller ones, will make little or no headway against the wind, lose height and turn back into the slope. Various forms of steering control-e.g., vane controls and compass steering-can be used in an attempt to maintain a straight-out course, but these have their limitations. The model must also be large and heavy enough to achieve penetration against the wind, otherwise it will never reach soaring air.

The real answer to slope soaring is a large model, fairly fast flying, with radio control. Rudder control will be necessary to keep the model on course. Elevator control, or at least an elevator trim control, is also highly desirable, mainly as a method of being able to increase or decrease flying speed. It is possible to use rudder control to produce "down clevator effect" by blipping the rudder from side to side, but this demands some considerable skill to carry out properly. It is too easy to "lose" the model in a turn, for example, and not be able to work back again from the resulting downwind position.

The performance and handling characteristics of almost any model glider or sailplane are almost directly related to size. The larger the model, in general, the more efficient it tends to become, the better it flies and the more stable it is during launching (assuming that there are no design or construction faults present), A 6 or 8 ft . span glider is reckoned a big model, but a 10 or 12 footer is even more fun.

The rnain disadvantages are that a big model costs more in materials, takes longer to build and can be particularly troublesome to transport to and from the flying field. It may, for example, be necessary to have the fuselage in two plug-together halves to thake it transportable at all. For anyone who wants to get the maximum pleasure and satisfaction out of glider flying for fun, however, the big model really is the answer. There are no kits available of models of this size, but there are a number of published plans (e.g., Sunspot10 ft . span; Thermalist-ll ft. 5 in . span; Peres I-10 ft. span; Filion's Champion- 9 ft .3 in . span; Letrechaun- 8 ft .7 in. span-Aeromodel.ler Plans Service). Such plans are worth a study, even if an "own design" of similar size is contemplated, if only to get a check on suitable material sizes.

The large glider also represents an excellent "platform" for aerial photography. As regards camera-carrying ability, size is not all that important since there are a variety of small, lightweight cameras which could be fitted into smaller models. The large model, however, tends to be that much more steady in flight. Also in the inexpensive camera range (under f.2) there are many suitable for 120 size film ( $2 \frac{1}{\mathrm{~J}} \mathrm{in}$. square or $3 \frac{1}{\text { 关 by } 21} \mathrm{in}$. ncgatives) or the slightly smaller 127 film with really excellent lenses. The combination of a

reasonable lens and a large negative size can produce better results than the much more expensive sub-miniature cameras. It does, however, need the larger models to accommodate such a size and weight of camera in the fuselage.

For all practical purposes, simple aerial photography is restricted to one shot per flight, presetting the camera, as necessary and tripping the shutter via a suitable delayed action. This can be a clockwork timer, a standard dethermaliser timer, or just a simple burning fuse "timer" as employed on the simpier dethermaliser systems. A further solution is to use a simple single-channel radio control hook-up operating the camera shutter. This, of course, has the advantage that the picture can be shot when the model is in the best position, as judged from the ground. There need not be an expensive installation, either, for many modellers have single channel radio control equipment of which the reliability is too suspect for normal radio control use (e.g., it may be too susceptible to engine vibration). It would be perfectly suitable for camera operation and such equipment is often available second-hand at nominal prices.

Simple radio control "triggering", or delayed action timers, also give scope for novelty items, such as releasing parachutes from the model at height; or even the release of a smaller glider carried "pick-a-back" on the larger machine. The latter, in particular, lends itself to considerable experimental development.

One such possibility is a powered "tug" mounted on top of a glider to form a trimmable combination "biplane". The combination is launched under power and climbs to a suitable height. When the motor stops, separation of the two takes place, the tug descending in a fairly steep glide to be recovered while the glider component is free to continue its flight from the "high start" it has received.

A straightforward method of producing scparation would be to use a timer to cut the tug's engine and at the same time operate the release mechanism to free the two separate aircraft. This would let the glider component fall free while the tug was stiIl under power (the time-operated cut-out taking a second or so to bring the engine to a stop). Separation after the tug's engine had stopped might be more difficult to achieve cleanly as the glider component would normally have the better glide and thus tend to lift against the tug, even when detached.

Another unusual combination which has been tried in full size practice but not with models, as far as we are aware, is line-astern linkage of two or

more gliders via towlines. Whether such a string could be launched successfully is questionable, but provided the faster flying model was always linked in front of a smatier, slower one it could work. When tried with full size gliders during the war a violent up and down "wave" motion built up in the train which became virtually uncontrollable!

Auxiliary power for gliders is usually quite easy to arrange, mounting the engine on a tripod or similar structure fixed to the wing centre section. Preferably a pusher arrangement should be used. Apart from the fact that "pusher" propellers are not readily available, the majority of small engines are not designed to accommodate backward thrust loads (as they would be driving a pusher propeller tending to push the crankshaft back into the crankcase). With this limitation just mentioned, reed valve engines will run equally well with either direction of rotation and so can be used as "pushers" with ordinary propellers, simply by starting them "backwards".

Some of the smaller sizes of gliders provide excellent "vehicles" for adapting to auxiliary power via the smailest sizes of glow motors-e.g., the 2 c.c. glow motor can provide enough thrust to fly a 30 to 36 in . span lightweight glider ; and a 5 c.c. motor a 48 in . to 60 in . span lightweight glider.

Ingenuity can be extended to designing the auxiliary motor mount so that it is hinged. In the open position it is then held upright when the motor is running by propeller thrust. When the motor stops, air pressure on the mount causes it to fold backwards, thus retracting the power plant into the fuselage-Fig. 3. Suitable spring locking could be provided where the spring (or rubber band) is not effective in the open (upright) position but after suitable backward movement when retracting takes over and pulls the mounting unit down snugly and holds it in place.

Some other experiments with gliders which we have always been meaning to get down to, but have not yet found the time, include-
(i) Employing a "blown" wing with air circulated over the upper surface via suitable skin slots fed from a small electric motor driven pump.
(ii) Suction slots or perforated surfaces on wings, with suction provided either by a small electric motor pump or a venturi (even incorporating the venturi as part of the fuselage).
(iii) The possible virtue of a fully flexible trailing edge to initiate "Katzmyer" effect in turbulent air and negative drag forces.
(iv) Pendulum controlled wing flaps for "automatic pilot" longitudinal trim.
(v) Power driven (electric motor) rotating cylinder wing leading edge for high lift, non-stall wing.
And, of course, there is always the firework "banger" in the fuselage of an old model scheduled for its last flight. Lit from a suitable length of dethermaliser fuse, this can be quite a showpiece, especially as the shartered fuselage will usually catch alight (if tissue covered). Just make sure, before arranging such a display, that the remains cannot land where they could start a fire.

## COMPASS STEERING, AND SIMILAR DEVICES

COMPASS steering for gliders to provide an "automatic pilot" control to hold them on a straight course-e.g., to keep them headed into wind when slope soaring-enjoyed a considerable popularity in Continental Europe some fifteen years or so ago. It has been practically forgotten since because it did have many limitations-yet there were claims for considerable success with the system.

Compass steering is one of those theoretical solutions which look so effective when sketched out on paper-and almost impossible to make work effectively in practice. The idea is so simple. If a compass is mounted in the fuselage, when the model swings off course the compass needle will retain its normal north-south heading. The relative movement of the two can then be used to complete a switching circuit to provide compensatory rudder movement, via a suitable servo, to bring the model back on course.

Such a system is sketched in Fig. 1, using a robot arm mounted on the compass magnet so as to move with it, but also capable of being adjusted in position, relative to the magnet, to align on a "course" setting independent of the actual north-south attitude assumed by the compass needle. Any "swing" of the fuselage relative to the robot arm is thus a swing off course and brings the robot arm against one or other contact, energising the servo motor in the appropriate corrective direction.

The main snag is that the earth's magnetic field is a relatively weak field and even the strongest magnet used as a compass needle is readily displaced and will take some time to settle down to a constant north-south heading. Even the relative movement of the pivot will set the needle oscillating and so an ordinary "freely pivoted" compass needle is a quite hopeless proposition as a control device. It will spend more time "hunting" about a settled position than remaining on a constant heading, with repeated momentary switching of the servo system.

The apparent answer is a heavily damped compass which will eliminate most of the "hunting". The resulting response to being displaced will, however, be very slow-and perhaps too slow to apply any correction through the servo switching before the model has completed a $180^{\circ}$ turn. The heavily damped compass has, however, given satisfactory results in certain circumstances. The inevitable time lag in applying correction has even been claimed as an advantage in inducing a tacking motion, which is highly desirable when slope soaring.



No commercial compass is likely to be suitable for the job of "automatic pilot". Those which have suitable damping are either too expensive or far too bulky to consider. Starting point, therefore, would be a high-energy bar magnet (e.g., Alnico or Alcomax), preferably in rod form. Mounting is then a particular problem since these materials cannot be drilled. A simple solution would be to glue to a thin aluminium base, as in Fig. 2, using Araldite, the base also being dimpled to provide suitable a pivot. Magnet position can be adjusted for balance when gluing up.

The complication of gimbal mounting does not appear worthwhile as introducing yet another motion requiring damping. On the assumption that the model will hold a basically steady flight path when needing control, a simple pivor mount should be adequate. It will bind if the model is excessively displaced-but under such a disturbance the compass control would hardly be effective anyway. Suppose we just finish off the compass assembly as in Fig. 3, gluing on a light aluminium wire to carry the robot arm and finally enclosing the needle assembly in a watertight box almost completely filled with thin oil. It will be virtually impossible to provide a seal where the wire extension emerges from the oil-filled case-so this will be a source of leakage should the unir be overturned. But it should be a satisfactory, simple design to "prove" the possibilities of this form of control.

A completely sealed case can be used, if preferred. Here a soft iron "follower" is pivoted immediately above the magnet but outside the casesee Fig. 4. This carries the spindle for the robot arm independent of the actual magnet movement but is coupled to it via the magnetic attraction between magnet and follower arm.

In both cases the robot arm should be insulated from the wire spindle but should pick up its electrical connection via a light brush at the centre. The insulation can be a short length of plastic rube, which also provides the necessary friction grip on the wire spindle. Copper wire should be used for the contact arm, and cleaned regularly. The individual contacts can be mounted on the fuselage structure or directly on the case (insulated from it if a metal case).



JUMP STOP SEALED OLL-FILLED CASE

The remainder of the hook-up then follows conventional radio control practice using a self-centring motordriven servo, which will normally require two servo batteries. Simpler types may use spring self-centring when only one battery may be required. A rubber driven escapement cannot be used since this will be unable to differentiate between "right" or "left" rudder requirements as signalled by the appropriate contacts.

The servo itself, of course, is
 also subject to some operating delay or the time taken to achicve full travel which, together with a response lag from the compass swing itself may make the control ineffective. Good inherent directional stability in the model, in fact, is essential to give the compass a chance to work at all.

Some alternatives to compass steering are worth mentioning although they again have their limitations. It is just unfortunate that there is no simple and effective way of producing an "auto pilot"; and the more elaborate gyro control which would work would not be a practical proposition from the point of view of time and trouble spent on it. Radio control would be a simpler, and more effective answer here.

A pendulum operated linkage connecting to rudder (or ailerons) is another "theoretical" possibility on the basis that in a sideslip or yaw the inertia of the pendulum bob would cause it to remain in its original position and thus displaced relative to the (new) position of the fuselage. This displacement is translated, via linkage, into corrective control movement.

Although pendulum control has been applied quite successfully as an "auto pilot" on flying scale models it is seldom, if ever, likely to be a practical proposition as a means of directional control for gliders. Its behaviour at most times is, in any case, unpredictable.

Somewhat similar limitations apply to the mercury switch deviceFig. 5. This presupposes that in a bank or sideslip the mercury will fall to the lower side of the shallow U-tube to complete an electrical circuit switching a servo motor and applying corrective control. The inertia of the mercury will result in a response lag whilst lack of damping can lead to oscillatory switching and over-corraction with "lag". Further, of course, all such systems which rely on weight effects are inoperative in a correctly banked turn since in such a turn centrifugal force exactly balances any "inward" force due to gravity. Thus in a correctly banked turn the mercury blob would remain in the centre of the tube. However, most momentary displacements of the model from a normal

flight path will initiate a roll or sideslip so that side forces may be available to overcome the inertia of the mercury. Located at the centre of gravity inertia effects due to yaw can be eliminated. If the switch is mounted forward of the centre of gravity, yaw control would require opposite connections. The best position for the switch would therefore appear to be at the centre of gravity or behind it.

Another device which has appeared from time to time is "vane" steering although this is quite distinct in operating principle from vane steering as applied to a model yacht. A yacht operates relative to a fixed wind direction and the vane can be set to "hold" a course accordingly. A model aeroplane creates its own "wind direction" which in normal flight is "fore and aft" irrespective of whether the model is flying upwind, downwind or crosswind. This inherent wind direction over the model is only modified momentarily by gusts, or any unstable movement of the model (e.g., yawing, rolling or sideslipping). A vane on a model, therefore, does not act as a "weathercock" relative to the apparent or prevailing wind direction. It will normally point fore and aft when the model is in flight, except if the model is caused to yaw or sideslip.

Under such circumstances the vane will pivot so that the trailing edge is "left behind", as it were, which movement relative to the fuselage can be used to apply correction. Mechanical power available from the vane will be very low and so it can only be used for electrical switching controlling a motor-servo, as with compass steering. In general, too, it is better with such system to link the servo to differential atleron movement rather than rudder as the corrective control surface.

Various other schemes have been tried operating on "sidewind" forces, but all remain relatively undeveloped. These include hinged outer wing panels, which can either apply automatic correction by increasing dihedral on the "inner" side in a sideslip, or be linked to compensating aileron movement; hinged tip fins; and even a windmill vane mounted in the fuselage or fin. In the latter case the windmill is only energised when there is any airflow from the side, i.e., the model is yawed or skidding relative to its normal flight path. All such devices-and this includes compass control-are interesting to experiment with, but none is capable of giving positive, consistent "auto pilot" control under all conditions.

CONVERSION TABLE SQ. CM. TO SQ. INCHES

| $C M^{2}$ | 0 | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 0 | - | -155 | 310 | 465 | 620 | 775 | . 930 | 1085 | 1.240 | 1.395 |
| 10 | 1.550 | 1.705 | 1.860 | 2.015 | $2 \cdot 170$ | $2 \cdot 325$ | 2480 | 2.635 | 2.790 | 2.945 |
| 20 | $3 \cdot 100$ | 5.255 | 3410 | 3.565 | 3.720 | $3 \cdot 875$ | 4030 | 4.185 | 4.340 | 4.495 |
| 30 | 4.650 | 4805 | 4960 | 5.115 | \$ 270 | 5425 | 5580 | 5.735 | 5.890 | 6.045 |
| 40 | 6200 | 0.355 | 0.510 | 6.665 | 6.620 | 6.975 | 7.130 | 7285 | 7440 | 7.595 |
| 50 | 7.750 | 7.905 | 0060 | 8215 | 8370 | 8585 | - 5980 | 1-835 | 8990 | 9.145 |
| 60 | 9.500 | 0.455 | 9810 | 9765 | 9.920 | 10.075 | 10230 | 10.385 | 10.540 | 10.695 |
| 70 | 10.450 | 11.005 | 11.160 | 11.315 | 11470 | 11.625 | 14.760 | 14.935 | 12000 | 12:45 |
| 80 | 12400 | 12.555 | 12-710 | 12-865 | 13.020 | 15-175 | 13.390 | 13.485 | 13-640 | 13795 |
| 90 | 15.950 | 14105 | 14.260 | 4415 | If 570 | 14.725 | 14980 | 15035 | 15.150 | 15.345 |



AMERICAN MODELER, U.S.A.


## PROTOTYPES FOR FLYING SCALE MODELLERS

The Courier is a remarkable short take-off and landing aircraft, now being distributed in Great Britain. It is perfect for a larger type scale radio control model, although it would require an increase in tail area for safety and stability.



The all-yellow latest French pistoned engine trainer which is fully aerobatic and has the great advantage of a forward mounted undercarriage. Is ideal as a subject for control line aerobatics, moreover it incorporates scale rudder offset!



A lovely subject for radio control or sport is the M.S. 880 Rallye now in mass production for warld wide distribution. The photograph shows a prototype before the fin was swept as illustrated in the drawing below. Generous dihedral and other proportions make it a fine scale subject which would be quite easy to reproduce.



Most common of all French home built aircraft are the designs by M. Joly and his son-in-law M. Delemontez, known as the Jodel Series. Some are made professionally, as for example the Ambassador seen here. Ideal proportions for free flight or radio control are actually the result of the designer having a keen interest in aeromodelling.




Three interesting subjects for the modelier with a notion for experiment. Topleft, the French tailess sailpiane which has been made in large numbers and is said to be extraordinarily pleasing to fly. We would suggest that any mode should incorporate generous wash-out at the wing tips. At left, the German Fibo has its propeller in a slot in the fin, and left, the German Fibo has its propeler in a slot in the fin, and
is in effect a powered sailplane. There is no reason why this is in effect a powered sailplane. There is no reason why this
same arrangement should not work satisfactorlly on a sports same arrangement should not work satisfactorlly on a sports
type model, provided strong booms are used to support the tail structure. Above, the Swedish fighter started life with a piston engine, and could therefore be built either for Jetex as illustrated, or with a pusher model aero engine.


## WATTEYNE ON MODEL HELICOPTERS

M. Andre Watteyne of Brussels enjoys a worldwide reputation for his many years' work on the subject and this article is a digest of a considerably longer paper dealing woith his own and othar people's experiments.
T ere are only two sorts of helicopters :
(1) Slow, with flexible blades, consuming much power.
(2) Fast, rigid blades type, using little power.

Let us consider these two types from their model aspects only. We can look at the two methods and decide which offers the greatest possibilities for us; assess the degree of success that has so far attended semi-scale models, though it must be admitted that true scale models of existing helicopters have almost non-existent stability ! On semi-scale models, it has been said of British designs that (1) Flights ate short; (2) If the climb is stable, the descent is not.

Fig. 1 shows a rubber-powered type with two rigid contrarotating motors in order to eliminate "contratorque" (contrary coupling of one of the rotors). Fuselage is short and limits length of flight since each rotor accounts for half the turns. Stable in climb, since lateral surface of fuselage resists transverse swaying due to airstreams directed downwards. This effect is lost during descent with slow rotors. Note the C.G. position. Model heels over on its side and slides helplessly to the ground.

Another rigid bi-rotor system has been used by MacCarthy and Parnell Schoenky with a very long fusclage (Fig. 2). This fuselage holds a large number of turns. The model is derived from the French design by Launoy and Bienvenu. When its fuselage is lengthened beyond a certain proportion relative to rotor diameter it tends to spiral in the climb when rubber motor begins to bunch. Here rotor diameter is relatively small. Additional fixed fins reduce fuselage turning. Descent again is clumsy. Autorotation would not solve the problem but only brake descent to a degree that would make small fins inoperative.

In the case of the square model, i.e., diameter equal to length, when rotor blades are set at positive angles of incidence of $10^{\circ}, 15^{\circ}$ or $28^{\circ}$ model will rise well as long as rotor-axes are rigid and their rotation planes remain parallel. But as model slows, it loses its vertical position and drifts to one side until it is horizontal. This shows that the lateral surfaces of the rotors are equally balanced on each side of the C.G.

I built a small model of this type (Fig. 5) and in order to increase duration I stuck two fuselages together, each turning a rotor at $28^{\circ}$ positive, but was never able to get stable flights. I retained one fuselage only, with a rotor at each end. Flights were then regular, with the progressive heeling over already noted.


Rene Neuteleers, who introduced me to model helicopters, has some noteworthy models. With a very light reed framework, rotors fixed to it with thin copper wire, and ball bearings, all turns without friction. A small fin on a free axis is mounted over the fuselage. The blades turn slowly and machine climbs vertically without rocking to about 200 ft ., floats at that height for a few seconds, and returns slowly, but progressively faster to ground, still vertical thanks to the swivelling fin. (Fig. 6) Neuteleers' models are light, compact, and not overlong, almost a square in fact, or a rectangle lying on its larger side. Another of his models nearly won the Helicopter Club of France's event in 1946, and I saw this stop turning when still some 20 ft . from the ground. It did not remain vertical, but the lateral surface of the blades was greater than that of the upper fin (Figs. 7\&8).

I had entered my own Vega, plans of which have appeared in several countries in this contest (Fig. 9). It was an "upright rectangle" heavily rubbered for duration and achieved some 150 ft . on this occasion (against Neuteleers' 60 ft .). During its still air flight it swayed regularly, why I do not know. Then as motor ran out with the model still 60 ft . up it descended rapidly. I am told that at one point it actually caught a thermal and climbed. Later I found out that the swaying was caused by slight side winds on the fin and flexibility of the steel wire rotor mounting.

In view of this I developed a more rigid rotor mounting which maintained rotors in an absolutely parallel plane, thus eliminating swaying. My models were always more heavily loaded than Neuteleers', so that they had to climb higher to equal his times. My model "Robur" with flexible rotor mounting made overbalanced flights, but when this was corrected made up to 49 second flights. This machine had undercambercd rotor blades as against Vega, which had Clark Y wing section.

Let us consider the seed (Fig. 10). It has (1) a single blade; (2) the mass of the seed is heavy compared with the weight of the wing; (3) the wing is centred like a model flying-wing glider by the weight of the vein in its leading edge (4) when the wing is cut free from the seed it floats away like a tiny glider.

The heavier the weight the faster it rotates, and the faster it goes the slower it falls. Two stuck together fall more rapidly than one ; if three are stuck


at $120^{\circ}$ they are more stable, but the single wing always descends slowest. Note also that is has a flexible trailing edge and sometimes in drying takes on undercamber which still further slows descent. There are constructional difficulties in imitating this type in models, but experiments have been made and a measure of success achieved.

Whereas models developed in England usually have rotors with blades at a small pitch (Fig. 11), Neuteleers and other Continental experimenters go up to $28^{\circ}$ or $30^{\circ}$ to the four blades of two rotors. Contrary to belief, these blades do not come loose in flight owing to a reduction in the speed of rotation. So far no American modeller appears to have used the Neuteleers layout in contests. Its wonderful stability is due to :
(1) Placing of C.G. above (i.e., in front of) the rotors.
(2) Constant parallelism between planes of rotation of rigid motors.
(3) Stabiliser in the shape of small fin.
(4) Good grip by widely pitched rotors during descent.
(5) Parallel reactions of rotors in opposite direction to pull of gravity at all points of swept circle.
The machine is auto-stable when one blade is removed (Fig. 12) and is equally stable if a blade is removed from each of the rotors (Fig. 13), but in this case the head-fin must be fixed and not free. The machine is remarkably steady in vertical flight.

MacCarthy and Parnell Schoenky models have long fuselages which have enabled them to clock 85 seconds and 100 seconds o.o.s. (Fig 15.) In the case of MacCarthy (Fig. 16) this is due to small diameter of rotors and length of fuselage, with Schoenky rotors are proportionately larger, but as the model is lighter rate of rotation is less. Great care has been taken to obtain a very large lateral surface to blades.

Until now no successful descent under autorotation with pitch-changing of blades has been achieved by a rubber powered model. Several approaches have been made, including a model with a balloon located in place of the headfin in a design by R. Damhet in 1938 (Fig. 17). Slow descent however negatives value of the headfin, and by reason of further experiments, I concluded that stabiliser lift had to be preserved. I therefore fixed two parallel fins to Robur (this was in 1958, Robur has endured some twelve years!) I put rotor in negative position, left the lower rotor to simplify matters, started it rotating with blades at minus $2^{\circ}$ and released machine from 20 ft . up. Very rapid rotation followed with slow descent but absolutely vertical with no spiralling. A further test with side wind blowing showed some swaying, but this was quickly righted (Fig. 18). It was clear that a machine able to change to negative pitch at the end of its vertical flight, could by virtue of its slow-autostable descent be well placed to catch any thermals. This theory was advanced in an article at the time, but

the plan was omitted, and much of the message lost thereby. Next stage must be to fit a fuse to permit this change in angle at the right moment.

Fig. 19 shows how the Neuteleers model has developed, from 1922 to 1946. The Vega's rate of descent was 15 ft . per sec . but in 1958 Robur descends at only 5 ft . per sec. (Fig. 20.) I have never seen any model described with so slow a descent rate. There is only the Jeticopter, a model with two Jetex motors and flexible blades which comes down at about 3 ft . per sec. under autorotation. We have spoken only of rubber powered models with high power at take off and slowly decreasing power. The position is different with i.c. powered models, where rate is constant.

Position of rotors with varying speeds is of interest. With the Aerien, a commercial model of about 1909 (Fig. 21), we have a high pitched rotor located in front of a propeller-rotor set at a lower pitch and turning relatively fast. At the end of the fuselage two small fins are set at high positive incidence. At the lower end of the fuselage an airscrew of wire and silk is placed. The model is wound wia the propeller which has an opposite pitch to that of the fuselagemounted fins. In flight the fuselage spins but provides an oblique and regular climb. Although heavily loaded it flies nimbly and with remarkable stability under power. On descent, however, with no prop dis-engagement provided, it flops anyhow with complete lack of stability.

In 1937 Damhet followed this layout with a revolving aerofoil stabilising it with an undercarriage fitted with an aircraft type empennage. (Fig. 22.) Developing the therae he produced a butterfly type stabiliser (V-shaped) type (Fig. 23) and then I tried the model with its u/c removed, launching it obliquely as I had seen Acrien launched long before, when instead of flying at $45^{\circ}$ it immediately corrected itself and arrowed up to 50 ft . The motor began to run down and it swung nose forward first, then stabilised obliquely abour $15^{\circ}$ above horizontal, to produce a time of around 45 sec . for 600 turns. Finally as last runs finished it landed with fuselage nose down beyond horizontal.

It seems that with sufficient initial thrust of a propeller a whole aerofoil can be tilted upwards and fly vertically. I found this when I experimented with seaplane models a few years ago. In most cases, however, the model's C.G. is above the propeller or active rotor.

I have seen a model (built by Paul Poncellet Junior) that combined the attributes of both Aerien and the Rototos (Fig. 25). Two flexible wings at the end of the fuselage take a little negative incidence by virtue of fuselage rotation; then below it is a balsa propeller, alas, with too flexible a mounting, which detracted from stability. Properly built this model would have flown perfectly.

In Fig. 26 we have a Jeticopter, with two Jerex motors mounted on an arm perpendicular to the rotor blades. Blades are mounted flexibly on a $45^{\circ}$ hinge to cut out precession. When the Jetex motors run out, the blades turn more slowly and rise into a $V$-shape, but as the hinge is set at $45^{\circ}$ their positive position becomes negative, and descent is slow. Like the sycamore seed
"propeller" the Jeticopter is stable because its centres of surface area and gravity are close together, and suppleness of blades gives it a flight free of jolting and swaying.

There are a few motorised model helicopters. Stability is their main trouble, since a turning rotor produces drift. Insufficient attention has been given to C.G. Virtually the only successful one is that built by Debrel, in which centres lie at the same point, and propeller is coupled to motor via a universal joint. A cabin-type fuselage slung beneath the engine aids stability, but serves no other purpose. Three typical models are shown in Figs. 27, 28, 29.

Geaning down demands heavy devices as a means of reducing speed and I am not considering it. My layout is all of proven component ideas. From the top, there is a two-finned stabiliser fixed to fuselage and turning with it. Fuselage has two- or three-bladed rotor at its base. A two- or three-wheels u/c strengthens attachment of blades to fuselage. C.G. is adjusted by position of motor and fuel tank. Major problem is the nature of the universal joint (Fig. 30).

A bamboo rod fixed in a small holder enables ground manipulation to be simple. The model, running, is held down until release is judged ideal, when the handle is withdrawn and model lifts from its wheel and skids. A timer or fuse frees blades in a negative position at a prederermined time, cutting off fuel and stopping motor.

A final model (Fig. 31) has a bi-rotor of 65 cm . diameter. Its 1 c.c. engine is fixed under the fuselage, and on top is a Neuteleers' type fin. Held down by a hand the model remained upright under power, but when hand was released it toppled over. To achieve flight it was necessary to move the engine nearer the C.G. and drive via an extension shaft.

However, we now have two good helicopters-rubber and power driven-and look forward to considerable trouble-free experimentation, secure in the knowledge that these models will return under autorotation. Next stage is to proceed to cross-country as opposed to vertical flight with these models.

Editorial Note. On the following pages appears M. Watteyne's conception of a suitable mozorised model helicopter. This must be accepted as a purely experimental project. In re-drawing from the designer's original plan we have necessarily made some simplifications, and have made minor changes where our experience shows that materials specified would be insufficiently robust. It is the author's earnest hope, however, that interested enthusiasts throughout the world will press on with experiments along these lines, and he will be very happy to correspond with like-minded aeromodellers. Letters should be addressed to him direct: M. Andre Watteyne, 79 Rue Roosendaal, Bruxelles-Forest, Belgium.




## GLIDER C.G. LOCATION

Estimating the optimum location of the centre of gravity of model Sailplanes, using the method evolved by Beuermann.
fuste Van Hattum who presents this interesting theoretical approach has entoyed an international reputation as a model aerodynamicist for over thirty years, and has produced some of the prettest small model glider designs of the postwar years.

ONE of the more difficult elements of model sailplane design is the estimation of the degree of longitudinal stability the model will possess. Longitudinal stability is dependent on various factors and generally assumed to be allied to the area of the tailplane in relation to the area of the wing and the distance between the two. This, however, is only a very rough yardstick, which fails to provide really accurate results. Neither will empirical methods provide a satisfactory answer.

Beuermann has established a method which enables the designer to calculate with a high degree of accuracy the location of the Aerodynamic Centre, or Neutral Point, of the wing-tailplane combination. From the result obtained one can make a reasonably accurate indication concerning the optimum location of the centre of gravity of the complete model.

In the following survey and examples, the deductions which have led to the formula used are omitted and only a guide will be given for carrying out the actual calculations.

## Data Required

The following data of the design must be available in order to carry out calculations; compare these with Fig. 1.

| Area of wing | $A_{1}$ sq. in. | Area of tailplane | $A_{2} \mathrm{sq} . \mathrm{in}$. |
| :--- | :---: | :--- | :--- |
| Span of wing | $s_{1} \mathrm{sq} . \mathrm{in}$. | Span of tailplane | $s_{s} \mathrm{sq} . \mathrm{in}$. |
| Chord of wing | $c_{1} \mathrm{sq} . \mathrm{in}$. | Chord of tailplane | $c_{2} \mathrm{sq} . \mathrm{in}$. |
| Aspect Ratio of wing $\Lambda_{1}$ sq. in. | Aspect Ratio of tailplane | $\Lambda_{2} \mathrm{sq} . \mathrm{in}$. |  |

Correction factor $c$, about which more later.
The following data relating to the aerofoils used must be available:
Maximum camber, expressed in percentages of the chord. Location of the maximum camber, also in percentages of the chord.

It will be noted that the majority of the data will already be available as a result of normal design procedure. This means that the total available horizontal area is split up into the area of the wing and tailplane as a logical first step.

## Formula Used

There is an understandable reluctance amongst aeromodellers to use formulæ. In view of this I would like to point out that, in order to keep pace with the progress of designers in most countries, we shall have to tackle design more scientifically. Moreover, the present method employs formulæ
 as simple tools to achieve the desired result. They may look formidable, but will soon be seen to be no more than an exercise in simple arithmetic.

$$
\begin{gather*}
x_{2}=\frac{C_{m N_{1}} \cdot A_{1} \cdot c_{1}+C_{m N Q} \cdot A_{2} \cdot c_{2}}{A_{2} \cdot \Delta C_{2 \min }}  \tag{1}\\
x_{1}=\frac{A_{2}+c_{2} \cdot x_{2}}{A_{1}} \tag{2}
\end{gather*}
$$

In these formulat we have the factors $C_{m N 1}, C_{m N}, \triangle C_{a \min }$ and $c_{3}$, a correction factor which have to be determined. We shall take them in that order. $C_{m N}$ is the moment coefficient of the acrofoil used. The value for this cocfficient can be found from graph $A$ as follows :

Determine the maximum camber of the acrofoil, $d$, relative to the aerodynamic chord, as shown in Fig. 2, then find the location of the maximum camber in terms of chord. Suppose we find that the maximum camber is 6 per cent at 40 per cent chord, we apply these data to graph $A$.

Read off on the horizontal scale the camber, then run a vertical line to the line which gives the location of the maximum camber, next read off the corresponding value for $C_{m N}$.

In this case you will see that the value for $C_{m N}$ is 0,125 .
$\Delta C_{a \text { min }}$ is taken by Beuermann equal to 0,17 in order to achieve optimum longitudinal stability. (When the value exceeds 0,17 the stability is less, when it is lower the stability is greater. This should be understood as virtually meaning that a higher value may lead to lack of stability, while a lower value may lead to excessive stability; it is therefore not advised to choose an appreciably lower value as margin of safety, for this is decidedly not the case, as the model will tend to over-correct.)



$c$ is a correction factor, depending in magnitude on the aspect ratios of wing and tailplane. The value can be found in graph $B$, which will need no explanation.

## Calculating the optimum distance between wing and tailplane, the AREAS being given.

In most cases the ratio between the areas of wing and tailplane have been decided by the designer. This is especially so in cases when the total available area is laid down by the contest rules, such as in the case of the A2 and Al classes of model sailplanes.

When we consider Fig. 3, we want to find the distance $D$, which is made up of $x_{1}$ and $x_{2}$. In this calculation we use the following data, taken from an actual design :
$A_{1}=450 \mathrm{sq} . \mathrm{in}$.
$s_{1}=79 \mathrm{in}$.
$c_{1}=5.7 \mathrm{in}$.
$\frac{c_{1}}{4}=1.43 \mathrm{in}$.

$$
A_{1}=14
$$

$$
\begin{aligned}
A_{2} & =79 \mathrm{sq} . \mathrm{in.} . \\
s_{2} & =21.8 \mathrm{in} . \\
c_{2} & =3.63 \mathrm{in} . \\
\frac{c_{2}}{4} & =0.91 \mathrm{in} . \\
A_{2} & =6 \\
\text { Hence } \frac{A_{2}}{A_{\mathrm{t}}} & =0.276
\end{aligned}
$$

$c$ is found from Graph $B$ to be 0-68.
The aexofoil chosen for the wing is the same as has already been discussed and $C_{m N_{1}}=0.125$. The aerofoil for the tailplane has a maximum camber of 5 per cent of the chord at 40 per cent and $\mathrm{C}_{m N_{2}}$ is found from Graph $A$ to be $0 \cdot 11$. We take $\triangle C_{a \min }$ equal to 0.17 .
Now we can substitute all these values in formula (1):

$$
\begin{aligned}
x_{\mathrm{z}} & =\frac{0 \cdot 125 \cdot 450 \cdot 5 \cdot 7+0 \cdot 11 \cdot 79 \cdot 3 \cdot 63}{79 \cdot 0 \cdot 17} \\
& =\frac{321+31 \cdot 5}{13 \cdot 4} \\
& =26 \cdot 3 \mathrm{in} .
\end{aligned}
$$

We calculate $x_{1}$ from formula (2):

$$
\begin{aligned}
x_{1} & =\frac{79.0 \cdot 68 \cdot 26 \cdot 3}{450} \\
& =3 \cdot 14 \mathrm{in} .
\end{aligned}
$$

From these two results follows that $D=x_{1}+x_{2}=29.44$ in.
We see that we have established the oprimum distance between wing and tailplane, related to the quarter-chord lines. It is now a simple calculation to find the distance between the trailing edge of the wing and the leading edge of the tailplane. It is 23.58 in .

The Aerodynamic Centre or Neutral Point of the complete model is found to be located at a position $3 \cdot 14 \mathrm{in}$. behind the A.C. of the wing. Since the latter lies at quarter-chord behind the nose of the aerofoil, the A.C. of the model is located at $0,25+55=0.80$ of the chord. ( 80 per cent.)

The distance between the location of the Centre of Gravity with respect to the location of the A.C. model is shown as the Static Margin.

The C.G. will have to be in front of the A.C. model if longitudinal stability is to be assured.

Beuermann and others co-operating with him, have found that a good average, as shown by a large number of existing designs, is a location of the C.G. about 15 per cent of the chord ahead of the A.C. model.

In our example the C.G. could lie at about $80-15=65$ per cent of the chord.

This is all there is to it, and given the main data of the model-which should be available at the design stage-the entire work generally takes less than twenty minutes, especially when one has had some practice.

Practice will show that the exact location of the C.G. may have to be slightly adjusted for optimum performance. However, these deviations are quite small and may range from such extremes as 10 per cent to 20 per cent of the chord ahead of the A.C. model and generally less. This means that in some rare cases tests will have to be conducted with varying C.G. positions over 10 per cent of the chord, which in the case of the average A2 would not be more than 0.3 or 0.4 . It is clear that this method greatly lessens the time needed for flying tests and also the risk of a bad crash when flying with a G.G. position which might lead to dangerous flying characteristics.

It remains for the designer to choose the angles of incidence of wing and tailplane, or rather of the rigging angles. The most successful procedure would be to design for a difference in rigging angles of $2^{\circ}$ to $3^{\circ}$, combined with the calculated location of the C.G. and conduct careful experiments with C.G. locations first, following this up with changes in the difference in rigging angles, in order to see whether improved performance may be obtained. One should remember that in general two changes at the same time are undesirable, but one fact may lead to an exception to this rale:

The smaller the distance between the C.G. and the A.C. model, the smaller should also be the difference berween the rigging angles. Therefore, if the C.G. is moved forward and the rigging angles remain the same, one should expect the model to show diving tendencies and, similarly, it would show stalling tendencies when the C.G. is moved back while the rigging angles again are kept unchanged.

Apart from the use of Beuermann's method during the design stage, it can also be used to investigate the degree of stability of existing designs, which may be a very enlightening exercise.
We now use the formula :

$$
\begin{equation*}
x_{1}=\frac{A_{2} \cdot c \cdot D}{A_{1}+A_{2} \cdot c} \tag{3}
\end{equation*}
$$

Since we know all the factors ( $D$ can be measured, of course), $x_{1}$ will provide $x_{2}$ by means of formula (2), slightly modified:

$$
x_{2}=\frac{x_{1} \cdot A_{1}}{F_{2} \cdot c}
$$

Having found $x_{2}$ we can now calculate the value for $\Delta C_{a}$ min from a simple modification of formula (1), which we leave to the reader to carry out.

We now know that if for $\Delta C_{a \min }$ a value is found greater than 0.17 , say 0.23 , the model concerned will possess a small degree of longitudinal stability. It may be a very good model in some respects, but probably not easy to trim and fly.

On the other hand, if a value of, say, 0.14 is found, that model will have a high degree of longirudinal stability and will probably tend to over-correct. That may be all right in a simple model, but it will not lead to top performance.


English Electric Comberra I I2th scale. All wood construction with fully derailed cockpit. Made and finished in three weeks! (By Mastermodels Led.)

## GETTING A PROFESSIONAL FINISH

Latrie Barr, Founder and Managing Director of Mastermodels Ltd., Britain's leading aeronautical model makers, reveals the way to achiere that professional finish. Apart from his business interests, Laurie is a successful contest modeller, well known for power, W"akefield, fetex and "kingsize" gliders.

THE difference between a really good finish and average, is largely a question of technique, and how keen the desire of the model maker is to produce this finish. Another factor is the critical standard you apply to the finished work, and you will find that cach succeding finish will be more critically regarded than the last, and through this analysis, coupled with high ambition, your standard will improve beyond measure.

The technique is easy enough to understand, and is only a question of applying a base, or platform on the surface to be painted, and the building up, and levelling off in between coats of paint, until a flawless sink-proof state is reached. Or to this is applied a perfect coating of the gloss finish which is only just thick enough to stand hard abrasive polishing (or burnishing as the professionals call it) to the point where a perfect glass-like surface results without patches of the undercoat "grinning" through, to show a lack of depth in colour or body. After this a further improvement can be achieved by waxing or using silicones.

Apart from reaching perfection standards in all phases of the operations, the seally super finish is seen as different from those which have had excessive coats at each stage, inchuding the final coating of gloss, and which shows in some indefinable way as rather treacly. It is true that excess paint will act as an insurance against going through any of the coats, and at the carly stages of learning the art, something can be said for it, at least results of a reasonable standard will be reached. However, if you have taken to heart the point in paragraph 1 , about ambition and critical standards, your next finish will doubtless be more refined.

The following chart shows clearly (I hope), the average sort of make up in a fintsh to be applied to a well-prepared surface, such as English lime wood, for which there is no real substitute for most kinds of solid model making. The formula shown tas no magic about it, nor is there any real need to stick slavishly
to it, you should with expanded experience and confidence find short cuts, and variations which will suit your ideas better.

For the first coat I would recommend the use of sanding sealer, of the kind that you can buy in most model shops. There are (and Pros do use them on certain occasions) various synthetics, but the amateur would be well advised to leave them alone until a good proficiency is reached with cellulose enamels used throughout.

The sanding sealer, acts as a stopper in the sink that seems to be at the bottom of every hole or cavity, be it grain or otherwise, in wood. The sealer's purpose is to place a lining around the hole, and it has a certain amount of resistance to the solving action of the subsequent coats of paint, and at the same time should have good "keying" properties to both the wood and the following primers and undercoats, etc. It is in this "keying" action that synthetics suffer most, and this is not surprising since they are made of totally different materials from cellulose enamels.

Having put on a number of even coats of scaler, the work should be lightly de-whiskered with fine Garnet paper of about 50 grade.

The next coats to be applied are the primers, the purpose of which is to consolidate the foothold made by the sealer, and start on the business of filling in the grain. Primers have a lot of "body", that is to say they have a high percentage of filling materials in them, that try to stay where they are put without too much movement or shrinkage. One to three coats are usual (according to your experience with the type of surface to be painted, use more if in doubt). At this stage you can still rub down with 510 or $7 / 0$ Garnet paper (the higher the number, the finer the grade), or you can start using "wet and dry" abrasive flatting paper, grade 220 is about right at this stage.

Having arrived at a fairly even surface, the next coats to be applied are the undercoats. This is further to improve the filling of the grain, so that when you have reached the last undercoat but one, all traces of grain should have completely disappeared. Again one to three coats are usual, giving a very thorough flatting down with $320-400$ grade wet and dry at least twice in between the coats. It can be said that the final finish can only be as good as the condition of the surface at the last of the undercoats. For all coloured work, the final undercoat must be matt white, as only this will give a true tone re-

flection to the top gloss coating. The gloss finish to be put on stould be of fairly thin consistcncy, but unless you have lost all traces of grain, and allowed ample time for the last undercoat to dry right out before applying the gloss, it will surely penetrate all the other coatings, and raise the grain with its solving action due to the thinners content being high.

With care and patience, a fairly good standard can be reached up to the undercoating stage by using a brush but the final gloss coat must be applied with a spray gun of at least 25 lbs . per sq. in. pressure. There are people who can do a fair job with a brush, but they are few and far between, and in any case the sort of critical standard we are concerned with would not tolerate anything less than perfection.

I do not think you can get away with less than three coats applied evenly and thinly, for if we are to burnish up the hardened surface with abrasive polish, there is the danger of rubbing right through to the undercoat. If this does happen, go back to putting on another undercoat, flat down and increase the gloss coating in number of coats from last time.

For burnishing, you can use a medium grade compound to start with, finishing with fine grade, but I suggest you start your experience with the fine. I usually use Hendon C, but if this is not available, a good substitute is metal polish. Use mutton cloth, and gauge the amount of burnish you have arrived at, by the amounc of paint that has transferred from the model to the polishing cloth through the cutting action of the polish.

## Hints Department

Although wet and dry paper is so called, use wet. For wet flatting down, lubricate the paper with either, soap and water, white spirit, or paralfin. When masking a line or motif, do not use motor body type which has a crinkly crepe backing, as chis will leave a ragged edge next to the line. The sort to use is the shiny kind known as cellulose tape (that's what it is made from, although not always used for this purposej).

Try to construct your model with the problems of finishing in mind. Separate as many pieces as is convenient, without detracting from the appearance of the model.
B.A.C 121 THident. $1 / 12$ th seale in B.E.A. livery, mood construction. (By Mastermodels Led.)



Ayro 73I. Finish an wings permits detailed pasemmers to be reflected thereon in oripian photo. 1, Izth icale, wood and platicic conatruction. (By Mastermoditis Ledi'

Always strain the gloss paint before using. Use an old silk stocking.
During the last undercoats, il is a good idea to put on the surface prior to flatting, a speckle of some dark colour (cellulose', so that as you fat you have a visual guide to where you have been, as well as indicating where stopper is needed, for any holes will show as a dark mark that requires stopper if Alatting cannot remove it.

Commence stopping at the primer stage, you should not have to do stopping at the undercoating.

Good luck with the finishing. If you ever reach No. 16 on the chart I shall be pleased to hear from you!

STEFS TO A PROFESSIONAL FINISH

| STAGE | OBJECT | TREATMENT |
| :---: | :---: | :---: |
| I Sandine falator <br> 1 Sundine sealer <br> 3 Sanding semer <br> 4 Primer filler <br> 5 Primer filler <br> 6 Primer Piller | Grain digappears | Paper off whiskers 50 Garnet |
|  |  | Paper off with 50 to $7 / 0$, or une 270 grade wot or dry. All stoppins complete at this stage M posnible |
| 7 Undercant <br> 8 Undercoalt <br> - Undercaar | Noflaws | Two Ratsings 320400 Erade wet or dry. Speckle surface co be fatted with dark colour prior to hatting |
| 10 Glose colour finish <br> 11 Cilas colaur finish <br> 12 Clase colour flmiah | Perfect application Meep edier wet | Na trestmint required |
| 1] Burmish 14 Prilimh | Final Fimish | Metal polith-apply effore eworly Wax ar cilimane |
| 15 Camera <br> 14 Exhibition | Record Prizer |  |

## FINISHING SCHEDULES

Cellulose dopes have been the standard type of finish for model aircraft in this country for the past thirty years. Butyrate dopes were introduced in America within the last decade as being proof against glow fuels-which cellulose dopes are not-and are now also manufactured in Britain. However, British "fuelproof" dopes are not necessarily butyrate and may require a specific finishing schedule. Thus "Humbrol" fuelproof colour dopes can only be applied over Humbrol butyrate clear shrinking dope; and the clear butyrate in this case is not fully fuelproof.

All butyrate dopes-or those classified as "butyrate"-should be regarded as incompatible with cellulose dopes. Thus where butyrate dopes are employed they should be used throughout a finishing scheme from the first to final coat. If stages involving the use of sanding sealer are incorporated, the sealer should also be of butyrate type. Butyrate dopes, and butyrate-type dopes, applied over an initial coating of ordinary cellulose dope may fail to adhere and thus subsequently peel off.

Cellulose dopes may be broadly classified as:
Clear glider dope : a strong shrinking dope (clear or colourless, although perhaps imparting a slightly yellow colour to white tissue). Clear tautening dope: nomal clear model dope with marked shrinking properties. Banana oil : a clear non-shrinking cellulose dope. Coloured dopes: usually non-shrinking.

To render cellulose dope finishes impervious to softening attack from engine fuel a final coat of fuel proofer is normally required-and is essential in the case of glow motor fuels. Types and formulations of fuel proofer vary considerably, the two-part mixtures (activated by a catalyst which is added immediately before use) generally having the best fuel-resistant properties. Some of the modern marine finishes (polyester and polyurethane) would be well worth investigating for fuelproof finishes on control line models. These are available both as clear "varnishes" and coloured lacquers. These finishes should be regarded as incompatible with other finishes, as with butyrate dopes, and recommended sealers, etc., used with them.

The following typical finishing schemes are appended as a general guide. The type of finish and the quality of the finish will vary depending on whether the model is primarily a contest type (where a "functional" finish is more important than appearance), or aimed at displaying a high standard of finish. It should be remembered, however, that a high standard of finish is consistent with good workmanship, and thus should logically be applied to the initial finishing of every model.

## Lightweight tissue-covered free flight (rubber or glider)

One coat overall 50/50 clear model dope/thinners
then fuselage : two to four coats $50 / 50$ clear dope, depending on strength of framework.
Wings: two to three coats $50 / 50$ clear dope.
Tailplane: one coat $50 / 50$ clear dope.
Note: stains may be used in the clear dope to strengthen and "fix" the colour of the tissue. Colour dopes should not be used, except for trim (and then only sparingly applied).
Waterproofing scheme: one coat overali of banana oil.
$\mathbf{C / L}$ and F/F Power (heavyweight tissue)
(Also heavyweight tissue covered fuselages on gliders or rubber models.)
One to two coats $60 / 40$ clear model dope overall
then fuselage : three to six coats $50 / 50$ clear dope plus up to 10 per cent colour dope to strengthen tissue colour.
Wings and tail: three to four coats $50 / 50$ clear dope plus up to 10 per cent colour dope.
Final treatment (diesel power): none necessary, but coat of fuel proofer or banana oil may be applied.
(Glow power): overall coat of fuel proofer.

## Power models-Silk or Nylon covered

One or two coats of clear glider shrinking dope to fill pores
then fuselage : three to six coats $33 / 33 / 33$ clear model dope/thinners/colour dope.
Wings and tail: three to four coats $50 / 50$ clear dope plus up to 10 per cent colour dope.
Final treatment: as above.

## Alternative scheme for Power Models

Two to four coats butyrate shrinking dope, as required
then one coat overall butyrate colour dope (or butyrate-type fuelproof dope).
One further coat butyrate colour dope on fuselage.

## DOPE SELECTION CHART



## Superior Power Model Finish

Before covering: dope airframe and sand smooth; one coat sanding sealer on airframe and sand smooth.
Two to three coats clear shrinking dope (glider dope on silk or nylon, model dope on tissue).
One to two coats $50 / 50$ clear model dope overall.
One coat sanding sealer overall, then rub down.
Two to three coats 33/33/33 clear dope/thinners/colour dope.

* Flat and then polish.

Final treatment : one coat overall of fuel proofer

* This stage may be omitted


## Notes

In all cases application of dope by spraygun is always to be preferred to brush painting, especially for the final coats.

When doping porous covering material (particularly silk and nylon) care must be taken not to apply excessive dope in localised areas so that the dope runs through and forms "weep" lines on the inside surface.

Where a spraygun is not available, "flow" application of clear dope is usually better than brushing on. In this case a lint-free pad or small piece of plastic sponge is used to flow the dope on to the surface to be covered with a sweeping motion. This can, however, lead to "weeping" on porous coverings.

## SELECTION OF COVERING MATERIALS

$P^{\circ}$ossible applications of the wide range of covering materials available for model aircraft are summarised in the Selection Table. These do not include all possible materials; nor does the absence of a "suitability" key against a particular material mean that it cannot be used for such an application. In general, however, use of the materials outside the range shown by the Selection Chart may lead to a poor or unsatisfactory performance. This Selection Chart should be studied in conjunction with the separate notes on the different materials.
Jap. tissue
A lightweight tissue with good strength properties but tends to become somewhat brittle with age, and also if excessively doped. Does not over-tauten with dope or absorb too much dope so specifically recommended for covering small, light frameworks.

The majority of Jap. tissue is of constant weight (grade), although there are different thicknesses produced. Thinner Jap. tissues may be classified as "lightweight" or "extra light". A somewhat similar form of very thin lightweight tissue, basically produced as "condenser tissue" is also sometimes sold under the name of Jap. tissue. This latter grade is really suitable only for ultralight indoor models.

## Modelspan tissues

These are tough paper tissues, now generally available with "wet strength" properties. That is to say the tissue does not become excessively weak when wetted, allowing for easier manipulation when covering. "Wet strength" tissue may be "moulded" to shape when covering, working with dampened tissue.

Lightweight Modelspan is somewhat lighter than standard Jap. tissue but absorbs a greater weight of dope and requires more dope to fill the pores. It also shrinks more than standard Jap. tissue when doped. Heavyweight Modelspan shrinks too much on doping for application to weak structures.

## COVERING SELECTION CHART

| TYPE OF | M0DEL |  |  |  | $\begin{aligned} & 8 \\ & \frac{0}{2} \\ & \frac{1}{4} \\ & \frac{1}{0} \\ & \frac{1}{a} \end{aligned}$ |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| SMALL RUBBER |  |  |  |  |  |  |  |  |  |
| MEDIUM <br> 4 LARGE <br> RUBEER | WHES |  |  |  |  |  |  |  |  |
|  |  |  |  |  |  |  |  |  |  |
|  | fuselace |  |  |  |  |  |  |  |  |
| GLIDER | SMALL |  |  |  |  |  |  |  |  |
|  | MEDIUM |  |  |  |  |  |  |  |  |
|  | Lange |  |  |  |  |  |  |  |  |
| $F / F$ <br> POWER | UP to 36'span |  | $1$ |  |  |  |  |  |  |
|  | $36^{\prime \prime}-48^{\prime \prime}$ |  |  | K |  | V7V |  |  |  |
|  | OVER 48'" |  |  |  |  |  |  |  |  |
| $\begin{aligned} & \text { RADIO } \\ & \text { CONTROL } \end{aligned}$ | $30^{\prime \prime}-36$ " 5 PAN |  |  |  |  |  |  |  |  |
|  | 36"48 ${ }^{\text {" }}$ |  |  | $8 \times$ |  |  |  |  |  |
|  | 48"60" |  |  |  | 1 |  |  |  |  |
|  | $600^{\circ} 72^{\prime \prime}$ |  |  |  |  |  |  |  |  |
|  | OYER $72^{\text {m }}$ + |  |  |  |  |  |  |  |  |
| CONTROL <br> LINE <br> (Bull UP | UP TO 24 SPAN |  |  |  |  |  |  |  |  |
|  | $24^{\prime \prime} \times 10{ }^{\prime \prime}$ |  |  |  |  |  |  |  |  |
|  | $30^{\circ} 30^{\circ \prime}$ - |  |  |  |  |  |  |  |  |
|  | OYEF 36" " |  |  |  |  |  |  |  |  |

suitable

paticiluaty RECOHMEHBLD

## Bamboo paper

A tough, heavy paper made from bamboo pulp, this covering material was quite popular pre-war for large power models. It is currently in use again in America but very little in this country. Its main virtue is cheapness.

## Silkspan

Silkspans were the first of the specially made "tough" tissues developed for model aircraft covering and onginated in America. They were also the first of the wet-strengthened tissues. Various types of paper are supplied in America under this name, classified as "lightweight" or "heavyweight". They can be regarded as virtually identical in application to the two grades of "Modelspan" although true "lightweight" Silkspan is somewhat intermediate in weight and strength between "lightweight" and "heavyweight" Modelspan.

## Other tissues

Various other papers and "paper fabrics" appear from time to time as covering materials. Some may offer definite advantages-e.g. increased strength or strength/weight, but generally have some limitations, such as unfavourable shrinkage, rough surface, excessive dope absorption, etc. "Viscotex" is a paper fabric which has excellent strength and impact resistance and may be regarded as an inexpensive substitute for nylon or silk.

## Silk covering

There are numerous grades of silk fabrics which can be used as covering materials. Extremely lightweight silks tend to have a very open weave and need an excessive amount of dope to fill. The lightweight quality generally classified as Jap. silk is about the minimum weight practical (approx. 1 oz. per sq. yd.) and a generally excellent covering material. Whilst strong it does, however, become brittle with age or with excessive doping. Heavier grades of silk offer superior strength and durability, but will still go brittle with age. Nothing heavier than "medium weight" should be considered. Ex-government parachute silk may be "medium weight", but a considerable proportion is also "heavyweight".

## Nylon fabrics

Plain zylon fabrics are produced in a variety of weights, some unnecessarily heavy for model work. A weight of 2 ounces per sq. yd. gives adequate strength for the largest size of model although 4 ounce nylon is sometimes used. Parachute nylon is usually "heavyweight" by model standards.

Nylon chiffon is a lighter fabric and generally strong enough for all normal applications. Again its weight may vary, according to manufacture and thickness, but usually averages about $1 \frac{1}{2}-2$ ounces per sq. yd.

Not all nylon chiffon is pure nylon. Some material marketed under this general name may be a mixture of nylon and terylene; and some even terylene. In general, however, all make excellent covering materials with maximum strength and resistance to splitting or cracking. Nylon covering does not appear to get brittle with age or excessive doping. It is also better than silk strips for "bandage type" reinforcement or bindings, and preferable to silk for covering larger power models or models subject to fairly rough usage. Nylon covering may aiso be applied with advantage over sheet-balsa fuselages to give a considerable increase in strength.


FLYING MODELS, U.S.A.


MODEL AIRFLANE NEWS, U.S.A

## ENGINE ANALYSIS

Specification
Displacement: 798 c.e. í 0487 cu . in.)
Bore: 406 in.
Sroke: - $376 \mathrm{j}+\mathrm{t}$
Bure weight: 1 急, unnces
Mak. power: 052 B.H.P. at 15,000 r.p.m.
Max. torquc: 43 oz. in. at 9,000 r.p.m.
Power rating: $06{ }_{5}$ B. H.P. per c.c.
Power, weight ratio: 0. 17 B.H.P. nes ounce

## Material Specification

Crankcase: I. M. 2 light alloy dic casting
Cylinder and Piston: Migh emsile heat treated steel
Cylinder hedd: Vur. aluminium (incorpurating glow clemens)
Crankshaft: High vensile heat itcated seel
Connecting rod: machined from dural hall athe socker little end
Crunkease backplate: L M 2 light alloy die cistion Induction: recd valve (hard beryllium copper alloy Propeller shat: : 1 int. bumind diameter gerew


Prices guned do note includa the I.T. surcharge cffecrize Julv ygíl

COBRA 049
GLOW 798 C.C.

[IEN RUTDWIJ. I:TD.
Sode ubstributara:
FizeTI \& Cor L.TD.
Wickord, Essex
Hetail price: El!jo,


Fucl 160-25-15 methanol, castor, nitronethane


## Specification


Bore： 4057 in．
Stroke： 382 in．
Barc welght：
Babe Bec－ 17 ounces
Golden Bec－ $1 \hat{1}$ vunces
Max．Power：
Babe Bec－ 056 B．H．P．at 13，000 r．p．m．
Golden Bec－ 0625 R．H．P．at 14,000 r．p．m．
Powet tating：
Babe Bee－ 069 B．H．I．per c．c．
Golden Bee－077 B．H．P．per c．c．
Power，weight ratio：
Habe Bee－ 032 B．H．P．per ounce
Golden Hec－033 S．H．P．per ounce

## Material Specification

Crankcaket machined lrom extruded section light alloy
Cylinder：mild steel，black finish
Piston：hardened steel
Connecting wod：hardened steel
Crankshaft：hardened stct
Cylinder head：turned dural
Main hearing：plain
Maith hating：pian
Induction：red valw
Tank：rurned dural
Tank backplate：ligh
Tank backplate：light alloy pressure die－casting
Finish：
Babe Bee－bright（iumbled）crankcase，plain metal tank
Griden Bee－＂Gold＂anordised crankease and tank
Fuel used：Keilkralt Record Nirrex


## Specification

Diaplacement： 97 c．c．（ $1,059 \mathrm{cu}$. in．）
Bure： 424 in ．
Stroke： 420 in．
Bercel＇Strake ratio：1－01
Bure weight（with catik）： 24 ounces．
Max．B．H．ア． 072 ac 9,500 с．p．rा．
Max．torque；Bourc－inches at B，50r r．D．m．
Power raking：＂079 B．H．P．phe C．C．
Puwer，welage jario：03 B．H．P．per ompe


| PTOPELEER－R．P．M．EIGURES |  |
| :---: | :---: |
| GOX GOLEEN REE |  |
| Propeller din．X pisch | r．p．m． |
| 7 \％ 4 （Keilkraft nylon） | 9，500 |
| $7 \times 6$（Kcilkrate nylon） | 7，600 |
| $6 \times 1$ IKeilkraft nylon） | 12，200 |
| $6 \times 3$（Keilkraft nylon） | 11，300 |
| $5 \frac{4}{5} \times 4$（Kcilkralt nylon） | 14，300 |
| $5 \times 4$（Keilkrait nylon） | 16，000 |
| $5 \times 3$ 【Keilkrafl mylon | 17,500 18,000 |
| $6 \times 4$（Top Flite） | 13，400 |
| $7 \times-1$ Tup Fbite | 9，500 |
| $6 \times 3$（Top Flite | 15，200 |
| 5．$x 4$ UTop Flite | 15，200 |
| $51 \times 3$ TTop Filiel | 16，200 |
| $6 \times 1$［Stamb］ | 11，000 |
| $7 \times 1.8$ Sant | 9,800 |
| $8 \times 4$ Stant | 8,000 |
| 54 x 3 ，Davies Charlion］ | 17，600 |
| $6 \times 4$ Dawies Charltors？ | 14，200 |
| $6 \times 4$（Erog 刀ylon） | 14,000 |
| $7 x+$（Erog diylori） | 10，000 |
| COX BAEEE HLE： |  |
| $5 \times 3$（Keilkraft nylon） |  |
| $5 \times-1$（Keilkraft nylon） | $14,800$ |
| $7 \times 4$（Top Flite） | $\begin{array}{r}14,800 \\ \hline, 000\end{array}$ |
| $6 \times 4$（Top Flite） | 13，000 |
| $5 \mathrm{5} \times 4$（Top Filic） | 14，400 |
| $51 \times 3$（Top rlie） | 14,500 15,700 |


| Propeller－R．P．M．Figures |  |
| :---: | :---: |
| Propedler dia．F plich | r．p．res． |
| $8 \times 4$（Trucut） | 6，000 |
| $7 \times 3$（Trucut） | 11，000 |
| $7 \times 6$（Trucut） | 7，500 |
| $6 \times 5$（Trucut） | 9，000 |
| $6 \times 4$（Irucut） | 11，000 |
| $6 \times 3$（Trucut） | 11，800 |
| $7 \times 5$（Trucut） | 9,000 |
| $0 \times 4$（ 5 （2atit | 11，400 |
| $7 \times 4$（Stant） | 10，200 |
| $8 \times 4(S \tan t)$ | 6，000 |
| $7 \times 4$（Prog nylog） | 8， 800 |
| $7 \times 4$（Frog nylan） | 10，0000 |
| $6 \times 6$（Frog nylun） | 11，500 |
| $6 \times 4$（Frog nylon） | 13，000 |
| $6 \times 4$（Davies－Charlton nylon） | 13，500 |

Fucl used：Mercury No．8．A．P．S．Power Coding D

## Material Specification

Cylinder：Meehanite
Crankease：Light alloy pressure die casting
Rear cower：Light alloy pressure die casting
Crankshaft：Case bardened 13 SS EN 34 ater
Main bearing：Meenanite burh
Main bearing：Meenanite
Contra piston：Mehanite
Contra piston：Me
Piston：Mefkanitc
Conrod：Machaned from L． 64 high tensile light alloy
Spraybar：Brass
Cylinder jacket：Turned from dural，anodised red
Fuel tank：Turned from dural，anodised red
Prop．driver：Light alloy die casting
Spinner nut：Turned from dural，anodised red
Mandodactarefs：
Marown linginemring Lil．
Glen Vine，Isle of Man
Retail price： f $^{2 / 13 / 6}$ including $P^{\prime}$ ．I＇．


Specification
Displacement： $1.48 \mathrm{c} . \mathrm{c}$（ 09 cu ．in．）
Bure： 500 in ．
Stroke： 460 in ．
Bote stroke ratio： $109: 1$
Bare weight： 4 ounces
Max．power：－161 B．H．P．at 14，800 I．p．m．
Hax．torque： 14 ounce－inches at 9,500 r．p．m．
Power rating： 109 H．H．P．par c．e．
Power＇weight ratio： 039 B．H．P．per ounce

## Material Specification

Crankease：light alloy presurure die－casting，vapour－ blast tinish
Cytinder：case hardencd mild steel
Piston：cast jum
Contra piston：mild steel
Crankshaft：case hardened steel
Hearings：two Multer lightweight precision ball races（ $\frac{1}{-i n . ~ b a s e) ~}$
Induction：Rotary drum valve（rear mounted）
Cylinder jacket：turned dural（threaded insert for compression screwt
Propeller driver：turned dura＊

## FROG VENOM GLOW 1.48 c．c．

## Specification

Displacement： 1.4 B c．e．（． 09 cu ．in．）
Bore： 500 in．
Stroke：－460 in．
Borelatroke ratio：1－09：1
Bare weight： 31 ounces
Max．power： 075 B．H．P．at 10,000 2．p．ra．
Max．porgue： 9 ounce inches at 7,500 r．p．m．
Power rating： 05 B．H．P．per c．c．
Power／weight ratio； 02 B．H．P．per ounce


| Propeller－R．PM．Figures |  |
| :---: | :---: |
| Propeller dia．$\times$ pitch | r．p．m． |
| $9 \times 6$（Frog nylon） | 8,000 |
| $8 \times 4$（Frog nylon） | 11，400 |
| $7 \times 6$（Frog nylon） | 13，200 |
| $7 \times 4$（Frog nyton） | 15，000 |
| is $x 4$（Fiog nylon） | 19，000＋ |
| $9 \times 4$（Top Flite） | 9,100 |
| 名 66 （Top Flie | 9,900 |
| 7 $\times 4$（Top Flite | 11，700 |
| $7 \times 5$ Top Ftime | 12，200 |
| $7 x 4$（Top Flie | 13.700 |
| $9 \times 4(K-K$ mylon） | 9，500 |
| 日 $\times 6$（K－K 刀ylon） | 8，900 |
| S $\times 4(\mathbb{K}-\mathrm{K}$ nylon） | 11，000 |
| 7 ＜ 6 （K－K nylon） | 11，300 |
| 7 ¢ 4 （K－K nylon） | 15，000 |
| $9 \times 4$（Trucur） | B，700 |
| 日 $\times 4$（Trueut） | 11，500 |
| ＊ $7 \times 1$（Trucut | 14，900 |
| $3 \times 6$（1740゙せ） | 10，400 |
|  | 11，000 |

This $7 \times 4$ propelter is new and will nos agree wath original $7 \times 4$ figures published，the eriginal tess propeller being of imcorrecr psech propelter used：Frog Powamix diesel fuel


Spraybar：brass
Propeller shaft： 3 BS steel screw
Mantofactiarers：
International Model Atrchaft Liti．
Retail price：C4／0／3


Material Specification
Crankease：light alloy pressure die－casting
Crlinder：casc hardened mild seeed
Crankcase：cate hardened sted
Crankcase：caty hardenedstec
Propeller shaft： 3
Pistont capt jrton
Cylinder iacket（integral head）： $1 u$ ned ditral
Glow plug：A．M．2－volt
Bearings：plain
Induction：rear induction via drum valve

Spraybar: bratas
Starter spring: 7 turas 1 in. diameter 1 bs.w.e. steel wie
Manafacturers:
INTERNATIONAL MODEL AIRGRAFI LTD. Retail price: $\{2,8,0$


Spccification
Displacemens: 1.615 c.c. (098 cu. in.)
Bore: 529 in.
truke: 448 in
Brore stroke ratio: 118 in .
Bare weight: $3 \frac{1}{1}$ ounces (with thrortle)
Max. power: 119 B.H.P. at 13,500 r.p.m.
Hex. torque: 11 ounce-inches at 11,000 r.p.m.
power tating: 074 B.H.P. per c.c.
Power, werght rario: 034 B.I.P. per ounce

## Materal Spectífation

Crankease: Lighr allay pressure die-casting Back coltar; Light alkoy pressure dierasting CyEnder: Unhardened atcel
Cylinder: head: Light alloy pressure die-costing
Pistur: Cast iron



| PROPRILER--R.P.M. I'IGURES |  |
| :---: | :---: |
| Propelicr dia. B: pitch | F.p.eft |
| 9 \% 6 (Frog) | 6.600 |
| A 1 (Frog) | 8,500 |
| $7 \times 6$ (Frog) | 10,000 |
| $7 \times 4$ ( 7 Pog) | 10,400 |
| $6 \times 4$ (Erog) | 13,800 |
| $7 \times 4$ Top Flite) | 10,000 |
| A 4 (Top Flite) | 9,300 |
| $7 \times 6$ (Top Filite) | 9,250 |
| $7 \times 4$ (K-K, nylon) | 10,600 |
| $7 \times 6$ (K-K nylon) | 9,000 |
| $8 \times 4$ (K-K nylon) | 9,400 |
| $8 \times 4$ (Trucut) | 9,300 |
| $7 \times 4$ (Trucut) | 10,700 |

Fuel: Firog Redglow

OS PET 09 GLOW 1615 c.c.
Gudgeon pin: Silver steel
Crankshaft: Hardened steel
Propeller driver Steel
Crankshaft nut: 2 B.A.
Spraybar: Rrass
Throttle: Brass barsel in aluminium housing Glow plug: Japanese (2-volt) with idling bar

Mamufacturers:
Ogawa Model Mrg. Co. Ltd.
Hiranobaba, Higashisumiyoshi, Osaka, Japan Retail price: $12 / 7 / 6$ including P.T.

| Propmller-R.P.M. Figukes |  |
| :---: | :---: |
| Propeller dia. preth | r.p.m. |
| $7 \times 4$ (Ftog nylori) | 11,800 |
| $9 \times 6$ (Frog nylon) | 6,500 |
| $8 \times 4$ (Frog nylon) | 9,800 |
| $x$ ( $x^{(F r o g}$ nylon) | 7,000 |
| 6 t 4 (Frog nylan) | 15,500 |
| $6 \times 4$ (Stent) | 13,500 |
| $7 \times 4$ (Stant) | 11,000 |
| $8 \times 4$ (3imnt | 9,600 |
| $9 \times 4$ (Stant) | 7.000 |
| $9 \times 4$ (Tructi) | 7,500 |
| $8 \times 6$ (Trucut) | 7,800 |
| $8 \times 4$ [Trucut $\}$ | 10,200 |
| $7 \times 5$ (Trucut) | 10,800 |
| $7 \times 4$ (Tractat) | 12,300 |
| $7 \times 3$ (Trucut) | 13,500 |
| $6 \times 4$ (Tracut) | 14,000 |
| $6 \times 3$ TTop EJite) | 16,800 |
| $5 \times 4$ (Top Flic) | 15,500 |
| $7 \times+$ (Top Flite) | 12,000 |
| $7 \times 6$ (Top Flice) | 10,500 |
| $8 \times 4$ (Top Elite) | 10,500 |
| $9 \times 4$ (Top Fite) | 8,300 |

Fiuel: straight methanoldcastar oil hlend

## ENYA 09-11 GLOW 1.6 c.c.

[^3]
## Material Speclfication

Crankease unit: Light alloy pressure die-casting
Cylinder: Cast iron
Pisibla: Castaron
Front bearing: Bronew, in light alloy die-cast housing
Propelar driqer: Dural
Propeller shalt thetead: 191 in diameter
Spraybar: Nickel plated brass
Glow plug: Japanese ( 2 -volt)


FOX 09 GLOW 1.639 c.c.

## Specification

Displacement: 1639 c.c. (099 cus. in.)
Bore: 530 in
Stroke: 453 its.
Bore/stroke ratio: 17 Bare wright: 3 ounces
Max. power.: 084 B.Fi.P. © 14,000 r.p.m.
Max, torque: B ounce-inches at $9,000 \mathrm{r} . \mathrm{p} . \mathrm{m}$.
Pupwer rating: 051 E.H.P. per cet
Poweriweight ratio: 02 B.H.P. per ounce

## Material Spechfication

Crankcase: light alloy pressure die-casting
Cylinder: mild steel
Piston: hardered stee
Crankshaft: hardened steel
Bearing: pluin
Connecting Rod: machined from steel (ball and socket little end
Head: light alloy (incorporating glow plug as integral unit)



Manufacturers:
Enya Manufactleing Lide,
553 Arai-machi. Nakamo-ku, Tokyo, Japan Rerail price: 53 :4:7

| Propelen-R.P.M. Figures |  |
| :---: | :---: |
| Propeller dia. $x$ pilch | r.p.m. |
| $7 \times 4$ (Trog nylon) | 12,000 |
| $8 \times 4$ (Frog nylon) | 10,000 |
| $8 \times 6$ (Frog nylon) | 7,000 |
| $6 \times 4$ (Frog nylon) $9 \times 4$ (Trucut) | 15,000 |
| 9 $8 \times 4$ (Trucut) | 7,800 10,500 |
| $7 \times 5$ (Trucut) | 10,500 |
| $7 \times 4$ (Trucut) | 12,200 |
| $7 \times 3$ (Trucut) | 13,300 |
| $6 \times 4$ (Trucut) | 13,300 |
| $6 \times 4$ (Top Flite) | 14,800 |
| $7 \times 4$ (Top Flite) | 11,800 |
| $7 \times 6$ (Top Flite) | 10,400 |
| $8 \times 4$ (Top Flite) | 10,600 |
| $9 \times 4$ (Top Flite) | 8,200 |

Fuel: Straight methanol/castor oil blend
Note: Performance is improved slighriy (4-5 per cenr.) with an A-M glow phag, as compared with the Japanese standard plug on straight fuels.


Mamplacturers:
Fox Manufagturing Co Ince.,
5305 Towson Avenue, Fore Srilth, Arkansas, U.S.A.

| Propelien-R.P.M. Figures |  |
| :---: | :---: |
| Propeller dia. $x$ pirch | r.p.m. |
| $7 \times 4$ (Fiog nylon) | 10,000 |
| $6 \times 4$ (Frog nyion) | 15,200 (14,500) |
| $8 \times 4$ (Trucut) | 8,800 |
| 8 - 3 (Trucut) | 9,400 (9,200) |
| $7 \times 4$ (Trucut) | 10,800 |
| $7 \times 3$ (Trucut) | 12,600 (12,000) |
| 6 \% 4 (Trucut) | 12,700 |
| 1 $\times 3$ 1]tucut | [3,400 (13,000) |

Juel used: 25 per cent, nitromethane content in standard methensal castor fuel *giraight methanol castor fuel



| Propeller--R.P.M. Figures |  |
| :---: | :---: |
| Propeller dia. $\times$ pitch | r.p.m. |
| $9 \times 6$ (Frog nylon) | 10,600 |
| $8 \times 4$ (Frog nylon) | 13,800 |
| $8 \times 6$ (Frog nylon) | 11,500 |
| $11 \times 4$ (Top Flite) | 8,800 |
| $10 \times 6$ (Top Flite) | 8,800 |
| $10 \times 3 \mathrm{l}$ (Top Flite) | 10,100 |
| $9 \times 7$ (Top Flite) | 9,000 |
| $9 \times 6$ (Top Flite) | 9,800 |
| $9 \times 4$ (Top Flite) | 12,000 |
| $8 \times 4$ (Top Flite) | 14,800 |
| $9 \times 7$ (K-K nylon) | 9,000 |
| $9 \times 6$ (K-K nylon) | 9,300 |
| $9 \times 4$ (K-K nylon) | 12,700 |
| $8 \times 6$ (K-K nylon) | 11,900 |
| $8 \times 4(\mathrm{~K}-\mathrm{K}$ nylon) | 14,400 |
| $9 \times 4$ (Trucut) | 11,500 |
| $8 \times 6$ (Trucut) | 11,300 |
| $7 \times 9$ (Trucut) | 11,500 |
| $8 \times 4$ (Trucut) | 14,600 |
| $7 \times 6$ (Trucut) | 11,500 |
| $7 \times 4$ (Trucut) | 17,000 |
| $6 \times 9$ (Trucut) | 14,600 |

Fuel used: D-C "Quickstart" diesel fuel

## P.A.W. $2 \cdot 49$ MARK III <br> 2.46 c.c.

## Specification

Displacement: 2.46 c -c. ( $15 \mathrm{cu} . \mathrm{in}$.)
Bore: - 595 in .
Stroke: -535 in .
Bore/stroke ratio: 1: 1.09
Weight: 5 ounces
Max power: 318 B,H.P. at 15,000 r.p.m.
Max torque: 26 ounce-inches at 9,000
Power rating: ' 129 B.H.P. per c.c.
Power/weight ratio: 0635 B.H.P. per ounce


## Specification

Displacement: 2443 c.c. ( 149 cu. in.)
Bore: -589 in. Stroke: 547 in .
Bare weight: 67 ounces
Max power $\cdot 332$ B.H.P. at 15,000 r.p.m,
Max torque: 27 ounce-inches at 9,000 r.p.m.
Power rating: 135 B.H.P. per c.e.
Power/weight ratio: 053 B.H.P. per ounce

## Material Specification

Crankcase unit: pressure die-cast light alloy
Cylinder: mild steel
Crankshaft: hardened stee.
Piston: cast iron Contra piston: cast iron
Connecting rod: light alloy casting with bronze bushings
Cylinder jacket: turned dural
Spraybar: brass, nickel plated
Bearing: one 11.5 mm . ballrace at rear; bronze bush (front)
Manufacturers:
Enya Metal Pronucts LtD. Tokyo, Japan Retail price $\kappa 6 / 1 / 3$ inc P.T.

| PROPELLER-R.P.M. Figures |  |
| :---: | :---: |
| Propeller dia. 8 pitch |  |
| $9 \times 6$ (Frog nylon) | 10,400 |
| $10 \times 6$ (Frog nylon) | 8,600 |
| $8 \times 4$ (Frog nylon) | 14,000 |
| $11 \times 4$ (Top Flite) | 8,000 |
| $10 \times 6$ (Top Flite) | 8,600 |
| $10 \times 3 \frac{1}{2}$ (Top Flite) | 10,000 |
| $9 \times 7$ (Top Flite) | 8,800 |
| $9 \times 6$ (Top Flite) | 9,300 |
| $9 \times 4$ (Top Flite) | 12,000 |
| $8 \times 6$ (Top Flite) | 11,700 |
| $8 \times 4$ (Top Flite) | 14,300 |
| $7 \times 6$ (Top Flite) | 15,000 |
| $9 \times 4$ (Trucut) | 10,800 |
| $8 \times 4$ (Trucut) | 14,500 |
| $7 \times 9$ (Trucut) | 11,100 |
| $6 \times 9$ (Trucut) | 14,700 |
| $7 \times 4$ (Trucut) | 16,800 |
| $9 \times 6$ (Trucut) | 9,800 |
| $8 \times 6$ (Trucut) | 11,200 |
| $9 \times 7$ (K-K nylon) | 8,800 |
| $9 \times 6$ (K-K nylon) | 9,000 |
| $9 \times 4(\mathbb{K}-\mathrm{K}$ nylon) | 12,400 |
| $8 \times 6$ (K-K nylon) | 12,000 |
| $8 \times 4$ (K-K nylon) | 14,400 |
| $7 \times 6$ (K-K nylon) | 14,000 |
| $7 \times 4(\mathbb{K}-K$ nylon) | 16,700 |

## Material Specification

Cylinder: fully hear-treated high tengile steel Piston: Mechante
Cranksaft: high mensile steel, fully hardened
Connecting rod: hidumimium
Bearings: Ransome ${ }^{\circ}$ Marles ball race (rear), Mechanite tush (front)
Crankcase: light alloy gravity die-casting
Cylinder iacket: turned dural
Propeller: driver dural
Spraybat: brass


Atancfacripers.
Progrese Aero Woriss,
Chester Roact, Macclesfind
Retail price $\{4118,0$

| PROPELIER-R.P.M. liduldes |  |
| :---: | :---: |
| Propelier dia $x$ pirch | r.p.th. |
| dia. X pifch <br> $11 \times 4$ (Trucut) | 8,800 |
| $10 \times 6$ (1rucut) | 8,600 |
| $10 \times 4$ (Trucut) | 9,000 |
| $9 \times 6$ (Trucut) | 9,800 |
| $9 \times 4$ (Trucut) | 11,900 |
| $8 \times 6$ (Trucui) | 11,500 |
| $8 \times 4$ (Trucut) | 15,400 |
| $10 \times 6$ (Frog $)$ | 9.200 |
| $9 \times 6$ (Hege) | 10,800 |
| $8 \times 4$ (150g) | 14,600 |
| $9 \times 6$ (Keif) | 9,300 |
| $9 \times 4$ (Keil) | 13,040 |
| $8 \times 6$ (Keil) | 12,600 |
| $8 \times 4$ (Keil) | 15,000 |
| $7 \times 6$ (Keil) | 18,000 |
| $9 \times 5$ (Stant) | 10,400 |
| $9 \times 4$ (Stant | 11,800 |
| $11 \times 4$ (Top Flite) | 8,600 |
| $10 \times 31$ (Top Flite) | 10,400 |
| $9 \times 6$ (Top Flite) | 9,800 |
| $9 \times 4$ (Top Flite) | 12,200 |
| $8 \times 6$ (Top Flite) | 12,400 |
| $8 \times 4$ (Top Flite) | 15,300 |

Fuel used: 50 per cent paraffin, 30 per cent. ether, 20 per cent, castor oil, 3 per cent. amyl nitrace.



## Specification

Displamment: 248 c.c. ( 15 cu. in.)
Bore: 55sin.
Stroke: 620 in .
Boreistroke ratio: 11:1
Bare weight: 5 : ounces
Max. power: 345 B.H.P. 日t 16,000 r.p.m.
Max torque: $28 \cdot 5$ ounce-inches at 8,000 J.p.m.
Power rating 153 B.H.P. per c.c.
Power weight ratio: - DG B. H.P. per ounce

## Material Specification

Crunkcasc: Light alloy die-casting
Front cover bearing thousines Light alloy dic-costing ktal coverrotur housing: Light alloy die-casting (anodised black)
Cylinder: EN. 8 steel investment casting, hardened, ground and honed
Piston: Mechanite
Contra piston: Mechanite
Contra piston: Methani
Crankshaft: 8 per cent, tungeten steel, hardencd and ground
Main bearings:
t-in heavy duty ball race (rear)
t-in. light duty ball race (front)
Propeller driver: dural (collect lock) (anodised red)
Cylinder jacket; dural, anodised light blue
Needle valve: jet and necdle housing brass, nickel plated: nickel plated thimble and spring ratchet pock
Compression screw: hollow, Lighe alloy (anodised black)

## Ma7nfacturets:

ETA INSTRUMENTS
289 High Sireet, Watford, Herts.
Retaid pticc: $55 / 10$ plus 18/11 P.T.

## RIVERS SILVER STREAK II

### 2.49 c.c.

## Specification

Displacement: $2 \cdot 49$ c.c. ( 152 cu in.)
Bore: 5782 in.
Stroke: 5782 in .
Max. puwer Mark II: 296R. H.P at 16,000 r.p.m. Max power tuned version: 34 B.H.P. at 16,500 r.p.h.

## Material Specification

Crankcase: likht alloy gravity die-casting
Cylinder: hardened steel, stress relieved
Cylinder jacket: dural, turned


Manufacturers:
A. E. Rivers (Sales) Ltd.

North Fcleharn Trading Festate, Faggs Road Felcham, Middlesex
Retail price: Mark II standard-K6,5 8. Tuned version- $\delta 8 / 15 / 7$

## Specification

Displacement: 2.982 c.c. ( $1514 \mathrm{cu} . \mathrm{in}$.
Botc: 591 in . ( 15 mm .)
Stroke: 552 in.
Eore/stroke ratio: 1.07
Bate weight: 6 ounces
Power nutput: 322 B.H.P. at 15,000 r.p.m.
Max torque: 27.7 ounce-inches at 8,500 r.p.m.
Power rating: 13 H. H. P. Bet c.c.
Poweriweight ratio: 059 B.H.P. per ounce

## Material Specification

Crankease: light allloy pressure die-casting
Cylinder liner: hardened sceel
Contra pistons cast iton
Piston: cast iron
Connecting rod: machined from dural
Crankshaft: hardened steel, 5 mm. metric propeller shaft thread
Propetler driver: turned dural mounted on eollet
Man bearinga: une 10 man ball race (rear) othe 5 ram. ball rece (front)
Cylinder head: curned dural
Back cover: light alloy diecersting
Spraybar: brass-threaded steel needle gerewing this intemally tapped rube with extermal friction lock

| Propelleh-r.p.at kigures |  |
| :---: | :---: |
| Propefler dia. $x$ pith | r.pim. |
| $9 \times 6$ (Frug nylma) | 11,000 |
| $8 \times 4$ (Frog nylon) | 13,810 |
| $10 \times 3.12$ (Top Flite nylon) | 10,300 |
| $11 \times 4$ (Top Flite nylon) | 8,400 |
| $9 \times 4$ (Top Flite nylun) | 12,000 |
| $8 \times 6$ (Tup Flite nylon) | 12,000 |
| $8 \times 4$ (K-K mylon) | 14,000 |
| $8 \times 6$ (K-K nylon) | 11,700 |
| $9 \times 4$ (Trucut) | 11,500 |
| $8 \times 4$ (Trucut) | 14,800 |
| $7 \times 9$ (Trusut) | 11.400 |
| $7 \times 6$ (Trucut) | 14,000 |
| $9 \times 4$ (Semonylon) | 11,300 |
| $9 \times 6$ (Semonylon) | 10,200 |

Piston: Meehmite, ground and honed
Contra-piston: Mechanite, ground and honed
Crankshaft: 85-ton steel, hardened on juurnals, cempered on crank pin and threaded length
Bearing sleeve: hardened steel
Bearings: rollers (sleeve and rollers forming an
integral win roller race assembly)
Comnecting rod: DTD 363 dural
Spraybar assembly: brass, 4 B.A
Propeller diriver (nub): machined from dural

and -rHousenos


## SUPER

 TIGREG. 20 D.


Mandachars 5 :
MIGROMECCANICS SATLHNO, Bologna

 P.T.



## Specification

Displacement: 3272 c.c. ( 1995 cu in.)
Borc: 634 in.
Stroke: 632 in
Hore:troke rado: 10
Mare weight: 6916 ounces
Max power: $395 \mathrm{~B} . \mathrm{H} . \mathrm{P}$. $144,000 \mathrm{r} . \mathrm{m} . \mathrm{p}$.
Max. totque: 30 nunce-inclees et $9-10,000 \mathrm{f}$. p .ms.
Power rating: 11 R. 末l. P. per 4 .
Power/peight ratin: 055 B.H.P. per ounce

## Material Specification

Crankcase: light alloy pressure die-casting
Cylinder head: suft steel
Piston: hardened steel
Crankshaft: hardened stect
Connectity rod: light wloy preesure die-castirng Main bearing: phosphur tronze bush
Cylinder lyead; dight altoy pressure die-casting Gilow pluge ceramic body, $\frac{5}{5}$ vole element Hartel throtue: tight allows and nickel plated bras Baten throtde: ligh alloby and nickel plated brass


Mandfacturers:
Veco lproducts Corp.,
Burbank, California, U.S.A
Retail price: $\mathrm{L} 6: 15 / 0$


| Propeller--R.IP, M. FtGrites |  |
| :---: | :---: |
| Propeller | +.p.ns. |
| dia. $x$ pilsh |  |
| $8 \times 4$ (Frog nylon) | 14,400 |
| $9 \times 6$ (lirog nylon) | 11,200 |
| $10 \times 6$ (Frot nylon) | ,9,000 |
| $10 \times 3 \frac{1}{2}$ (Top Flite nylon) | 11,000 |
| 9 : 4 (Top Flite nylon) | 13,000 |
| $9 \times 6$ (Top Flite mylon) | 10,460 |
| $9 \times 4$ (K-K nylon) | 13,450 |
| $9 \times 6$ (K-K nylon) | 9,600 |
| $10 \times 6$ (Trucut) | 9,000 |
| $10 \times 4$ (Trucut) | 10,000 |
| 9 , 4 (Trucut) | 12,800 |
| $9 \times 4$ (Semon mylon) | 11,800 |
| $9 \times 6$ (Sumb njrlin) | 10,900 |
| 8. 6 (Semo nyion) | 10,900 |
| $B \times 4$ (Semonytonj | 13,000 |

Fucl used: standard glow mixture plus 7 per cent. nitrometháne

Displacement: $330 \mathrm{csc}(1994 \mathrm{cu} . \mathrm{ma}$ ) in.
Bere: 546 is.
Stroke: 620 in
Borefrroke ratio: 103
Borestrake ratio: 03
Mare wewght: 6 duntes an 13,800 r.p.m.
Max. torque: 28 wunve- inches at 9 , ofop r.p.m.
Max. torque: 28 ounce-inches at 9,
Power raring: 094 B.H.F. per c.c.
Power rafing: 094 B.H.P. per c.c.
Power; weight ratio: 0505 B.H.P. per ounce

| Proimilier-R.P.M. Figuris |  |
| :---: | :---: |
| Propeller dia. $x$ pitch | r.p.m. |
| $8 \times 4$ (Frog nylon) | 13,800 |
| $9 \times 6$ (Frog nyjon) | 10,500 |
| $8 \times 4$ (Top Flite nylon) | 14,800 |
| $9 \times 4$ (Top Flite nylon) | 12,200 |
| $10 \times 34$ (Top Five nylon) | 10,200 |
| $8 \times 4$ (K-< nylon) | 13.900 |
| $8 \times 6$ (K-K nylon) | 11,800 |
| $9 \times 4$ (K-K mylun) | 12.5010 |
| $9 \times 6$ (K-K nidon! | 9,500 |
| $9 \times 6$ (Sersu nglori | 10,000 |
| $9 \times 4$ (Semonylon) | 11,200 |
| B $x$ [Scmo nylon] | 10,100 |

freel used: standard glow hal mixture with 7 per cent. added nitromethane

Note: ald perfowamae figures related ro engine ran mirh standard intake and spravbar.


## Material Specification

Cramkease: L. 33 liegt alloy gravity die-casting chlinder: leaded seed (intepral finning) Cylinder head: turned ahtoy, anodisect gold Piston: Mechathe
Connectine rod: dura
Crankshaft; hardened 3 per cent. nickel-steel

Gudgeon pin: sibur-stera
Propeller driver turned dural
Backplate: turned dural
Spraybar: brass
Main bearing! cast-iron bush
Manufacrarers:
Gordon Eupord \& Co. LtD.
91 \#each Sireet, Gramge, Australia
Rectail price in Auscralia: Standard LAS;9/6; Twospeed las/19/6


## ENGINE ANALYSIS

A "potted" ancelysis of engines recently tested by Aeromodeller always appears in the ANNUAL. A Hose extensive report dealing authoritatively with every noteworthy newcomer, or old friend in new guise is a regular monthly feature of Aeromodeller.
An additional leaflet of interest to engine addicts is filso available from AEromodeller Plans Service at Watford under the title of: "Engine Data Sheet ${ }^{13}$ Ref. E/700. Price $2 / 6$, which gives a precis of information on many of the engines tested by us over the past ten years.



## D.C. TORNADO 5 c.c. TWIN

Bore: 567 in. Spectifation
Stroke: 585 in .
Displacement: 4.972 c.c. (. 303 cu. in.)
W'eight: 10 ounces
Max. power: 397 B.H.P. at 12,200 r.p.m.
Max. torque: $36 \cdot 2$ ounce-inches at 9,500 r.p.m.
Power rating: 08 B.H.P. per c.c.
Power-wtight ratio: 04 B.H.P. per ounce

## Material Specification

Crankshaft: EN. 35 I steel
Crankrase: L.M. 2 light alloy die casting
Crankcase end covers: IM. 2 tight alloy die castings
Piston: hardened steel
Gudgeon pin: silver stec]
Cylinder liners: Leadloy (soft) steel
Cylinder jackets: ahuminium!
Cytinder heads: aluminium
Radial mount: aluminium
Rropeller driver: aluminium
Connecting rod: KR 56 forging
Bearings: plain (in end covers)
Spraytar assembly: brass (steel jet needle and
thimble with ratchet spring lock)
Spinner nut: aluminium
Manufacturers:
Davies Charlton Lid.
Hills Mcadow, Douglas, Isile of Man
Retail price: $£ 11 / 12 / 0$ including P.T.

| Propetrer-R.P.M. Figures |  |
| :---: | :---: |
| Propeller dia. prech | r.p.m. |
| $12 \times 4$ (Trucul) | 8,000 |
| $11 \times 4$ (Trucut | 9,900 |
| $10 \times 8$ (Trucut) | 7,500 |
| $10 \times 6$ (Trucut) | 10,000 |
| $9 \times 8$ (Trucut) | 7,000 |
| $9{ }^{9} 6$ (Trucut) | 11,000 |
| $9 \times 4$ ('Trucut) $10 \times 6$ (Frog nylon) | 12,800 |
| $10 \times 6$ (Frog nylon) 986 (Frog nylon) | 10,200 12,000 |

Fuel used: D-C "Quickstart" Glowfues
Note: bench rumaing performance was not comsistent wull high-filch propellers (B in pitch or greater on
 dianeters). Hith-ptich propethers should rherefore be aveded for punning-in, mor atw they recommended for fiynte.


## WORLD CONTROL LINE CHAMPIONSHIPS

## Hungary, 8/11th Sept 1960

Olymplestype dain for Teart Race
Olymplestype daiz for Tearry Race
Victars! Gordon Yeldham in Place $I_{1}$ Victors! Gordon Yeldham in Place $I_{1}$
Rudi Beck of Hungary to his right in Place 2 and Klemm, Czechoslorakia in Place 3. with team members in fore. sround.

Right: Louis Grondal with Fox 35 in Nobler is $1960-1$ World Stunt Champion. HPA is for "Herstal Petit Aviation" and cap is an A.M.A. souvenir!


E-fl: Team, Rate winners at Budapest with lastest heat time of 4:35, Leitzman and Nery Bermard.

Ugo Rossi and "New Devit" (awallable throunh A.P.S.y with Super Tigra G20 Jubilea Glow enpine and pressura feed. which sehineved speed of 236 k.p.h


1960 WORLD CONTROL LINE CHAMPIONSHIPS, Budärt, Hungery Sept B/lith

| team racing-(Heat Tir <br> 1. Bernard-Lietzmann (Belgium) | $6: 11$ | 35 |
| :---: | :---: | :---: |
| 2. Bjork-Rosenlund (Sweden) | 4:199 | :49 |
| 3. Yeldham-Taylor (Ge. Britain) | 4:45 |  |
| 4. Davy-Lone (Gt. Britain) | 4:57 | :05 |
| 5. Kum-Ador (Hungary) | 5:00 | :0 |
| 6. Beck-Frigyes (Hungary) | 5:19 | :0 |
| 7. 5zkripeenko-Kontratenko (U.S.S.R.) | $5:$ | 5:03 |
| 8. Rossi-Stevanato (Italy) | 5:46 | 5:04 |
| 9. Klamm-Gureler (Crechoslowakia) | $5:$ | 5:51 |
| 10. Bugl-Billes (Auscria) |  | 5:18 |
| II. Drazek--Trnka (Czeshoslowakia) | $5: 24$ | $5: 19$ |
| 12. Macon-Grondal (Beigium) | 6:07 | 5:28 |
| 13. Stiratkin-Skursikij (U.S.S.R.) | 5 | 9 :0-1 |
| 14. Edwords-Edwards (U.S.A.) | 5:3 | $6: 02$ |
| 15. Smith-Batch (Gr. Britain) | 5;36 | $6: 54$ |
| 16. Veranesi-Lavazsa (Italy) | 5:49 | 5:53 |
| 17. Soderberg-Rosenlund (5wedem) |  | $5: 52$ |
| IB. Simon-Kelen (Hungary) | $5: 53$ | 5.59 |
| 19. Roggl-Kirchers (Austria) | 6:03 | :21 |
| 20. Vorypka-Komurka (Czechoslowakia) | 6:56 | 8.09 |
| 21. Post-Eutkat (Germany) |  | 6:12 |
| 22. Enquist-Kielberg ( swaden ) $^{\text {a }}$ | 6:28 | 6.11 |
| 23. Schtorrenberg-Lenzen (Germany) | 7:05 | 3 |
| 24. Oswakd-Malik (Germany) |  | 6 |
| 25. Paunov-Topalov (Bulgaria) | 6:50 | 7.06 |
| 26. Dolgner-Burke (U.5.A.) | 6:55 | 8:30 |
| 27. Aubersin-Follese (Monaca) | 7:42 | 56 |
| 28. Rosello-Fabre (France) | 7:02 |  |
| 29. Vlajosev-Tiney (Bulgaria) | 7:06 | 7:17 |
| 30. Cantelli-Amerio (Italy) |  | 10 |
| 31. Watt-Adams (U.S.A.) | 7:27.8 | 7:31 |
| 32. Fanica-Georgescu (Rumania) | 7:4 | 18 |
| 33. Bador-Soulize (Frante) |  | 0 |
| 34. §. Purice-F. Purice (Rumania) | 9:54 | $9: 42$ |

Non-qualified:
Mircsew-Racshow, Bulgarla; Niemi-Jazskelainen Finland: Goyvatrs-Pierre, Selgium: SchnurerNeusburger, Austria: Georgesou-Lupulescu, R Krasznoruckij, L. S.S.R.: Justin-Ratikainen, Finland.

## TEAM RESULT



|  | TEAM | RESULTS |  |  |
| :---: | :---: | :---: | :---: | :---: |
| I. U.S.A. | 6.265.9 |  |  |  |
| 2. Belgium | 60020 | 10. | France | 4-424-5 |
| 3. Hungary | 5.7841 | 11. | Austria | 43750 |
| 4. Crechasloyakia | 56367 | 12. |  | 3045.5 |
| 5. Germany | $5.602 \cdot 8$ | 13. | Rumaniz | $2 \cdot 329.7$ |
| 6. draly | 5.573 .9 | 14. | Monaco | 2.217 .5 |
| 7. U.S.S.R. | 5.564.1 | 15. | Australia | 1-931-9 |
| B. Ge. Britain | 5-517-1 |  | Swaden | 1.6373 |

25 c.e. Speed IM.P.H.

2. Wech Z. (Crachoslovakia)
3. Nightingale I. (Ul SA.)
5. Koci J. ICrochoslouakia
6. Laudherdals B. (U.S.A
Stefano O. (Icaly)
Sladky J. (Crechoslovakia)
a. RossiC. (Italy)
II. Krizema G. (Hungary)
12. Natalenko V. T. (U.S.S.R.)
13. Yasilchenko M. (U.S.S.R.)
14. Toch I. (Hungary)
15. Gaevsky O. K. (U.S.S.R.)
16. Jazkelainen K. (Sinland)
18. Martinelle B. (Sweden)
19. Roselli G. (France)
21. Racskor K. (Bulgaria)
22. Vlajcsev A. (Bulgaria)
23. Tinev $\$$. (Bulgaria)
24. Purice E. (Rumania)
25. Bugl P. (Austria)
27. Enquist C. E. (Sweden)
2B. Marcu V. (Rumania)
km $\mathrm{km}_{\mathrm{l}}^{\mathrm{h}} \mathrm{km} / \mathrm{h} \mathrm{kmih}$ $\frac{1}{219}$
230

215 $\begin{array}{rr}227 & 236 \\ 219 & 0 \\ 213 & 227 \\ 213 & 0\end{array}$ $\begin{array}{lll}213 & 213 & 220 \\ 213 & 213 & 0\end{array}$ $\begin{array}{lll}213 & 213 & 226 \\ & 174 & 204\end{array}$ | 222 | 17 |
| :--- | :--- |
| 220 |  |
| 213 |  |

637. 

TEAM RESULTS
km/h

| km/h |  | km/h |
| :---: | :---: | :---: |
| 679 | 7. Bulgaria | 513 |
| 672 | B. Rumania | 428 |
| 669 | 9. Finland | 195 |
| 626 | 10. Framce | 179 |
| 606 | 11. Germany | 175 |
| 515 | 12. Austria |  |



Beautilul Spitfire VIII cil model by B. F. Brown to a seale of If in. to the foot, powered with ETA 29 VIc, pressure tank and full cockpit detail. Favourite for Knokke Trophyat Nats, after scale Judeing but take-off performance not up to looks and it failed to leave the ground.

## CONTEST RESULTS

Results of S.M.A.E. Contests for balance of 1960 scason are included in this report to complete records. Those 1961 events which have been decided before going to press are also included and will be completed in next year's Aeromodeller Annual.


Redic


1960 P.A.A. RALLY-Jurte 25th 2Gth, LGH0-
R.N.A.S. Abbotsinclı
P.A.A. Load Junjor Jet

| 1 Parsmote k, A. | Presturick | $0: 52$ |
| :---: | :---: | :---: |
| t'A.A. Logad Gag |  |  |
| 1 Done, | Willasey | 7:42 |
| 2 Angel. R. | Wallasey | 7 7 09 |
| P.A.A, Clipper Cargo oz. |  |  |
| 1 Yates, D . | Wigan | 21 |
| 2 Taylor, R. | Glasgow S.A. | 8 |
| Combat |  |  |
| 1 Blair, C. | S.A.S.M.C. |  |
| U/R Glider |  |  |
| 1 D'Donnell, J. | Whitetield | 9: 00 |
| 2 Black, E. | Glasgow | 6: 44 |
| U/R Rubber |  |  |
| 1 O'Donnell, J. | Whitermed | 9:00:6:25 |
| 2 Owston, B. | Glasgow | 9:00:5:10 |
| 3 Barnes, J. E. | Liverpool | $9: 00$ - $4: 56$ |
| U/R Power |  |  |
| 1 McPherson, I. | Clasgow | $9: 00+1: 30$ |
| 2 Carruthers, I. | Glasgow | 9:00:0:00 |
| Team Racc " $\Lambda^{\prime \prime}$ " |  |  |
| 1 Pasco, ${ }^{\text {T }}$. | Thotmaby | $5: 40$ |
| Team Patee "B" |  |  |
| 1 Pastor ${ }^{\text {'1 }}$, | Thornaby | $8: 54$ |
| Radio Control |  |  |
| 1 Fraser, 1 . | Kirkcaldy | 2359 |

AREA CENTRALISED-JuIy 24th, 1960
Flight Cup (unrestricted Rubber) ( 70 enries, fire restutur tho score)


AREA CENTAALISED-Fuly 24kh, IMBOTexm Glider
Model Engineer Gup (Team Rlider) "Sh compatimy teams)
1 Cheadk
2 Baiddon
3 Birminghum
4 Eoutnemouth
5 English Electric
n
$\ldots$
$\cdots$
$\cdots$
$\cdots$
$\ldots$
$\cdots$
$\cdots$
$\cdots$
$\cdots$
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$\cdots$ ッ" .. 2857 857

6 Timperley

WHKEFIELD B A 2 PRACTICE TRIAJB3uly $16 t h / 17 \mathrm{ch}, 1960-$ K.A.F. Wigsley 34akefield- (20 gutries)

| 1 Greaves, $D$. | Leamington | $13: 44$ |
| :---: | :---: | :---: |
| 2 Tubbs H. | Baildon | 11:30 |
| 3 Robuers, G. I. | Lincuin | 10:58 |
| 4 Later, D. | C. N- | 9:19 |
| 5 Boxall, H.H. | Brighenn | 9:18 |
| A/2127 phiries) |  |  |
| 1 「yreli, E. L. | CML | 11: 12 |
| \% I, awrson, P. | Baildon | 11:08 |
| 3 Robiswun, A. M. | l'cess-sine | 10: 53 |
| 4 Ellings, D. |  | 10:40 |
| 5\%'Donmell. J. | Whiteficld | 10:05 |
| 6. Whest. J. | Brimhum | 10:04 |



Al Wisher of Croydon with $\frac{1}{A}$ Cox Thermal Hopper model which reached fly-oft stage in Nationals F/F Power event.

Paul Rogers with his unustimf re model, note winffences. Dekemtoner c, Super Tigre 51 power. Only "Dad" is missing to complete this wellknown father-and-son team.



Ex-Hungarian madel郎 Paul Pomadi of Numeaton built the elegant ETA 15 powered "ducted" Dolphin teamracer of fibreglass construction. Speed model is for ETA 29.


FLIGHT CUP (U* R Ruberi-muly 24th, 1960.

DEVON RALLY-August Ifth—Woodbury mon, Exmouth
P.A.L.T/R

1 Smith. ML. High Wycombe $10 \mathrm{~km} .5: 7$ 2 Dew, D. Ecuric Endeavour $5: 21^{\circ} 4$ BT/R $\quad$ West Essex 10 miles $7: 13$ 2 turhilliwalker Linfeld 10 miles $7: 13$
Comber

| 1 Tribe | Nowhwood |
| :--- | :--- |
| 2 March | Dagenham |
| Srunt |  |
| 1 Brown R. | leves Bees |
| 2 Day, D. | Birmingham |

$\frac{1}{2}$ Drown, R. $\quad$ Bimen Bees

APEA CHAMIPIONSHIPS (Rubber, Glider, Power)-August 21st, 1960-R.A.F. Wigsley

| 1 | Midand area | ... | $\ldots$ | $\ldots$ | Total 102: 12 |
| :--- | :--- | :--- | :--- | :--- | :--- |
| 2 Northern arca... | $\ldots$ | $\ldots$ | Total $91: 06$ |  |  |
| 3 | North western | $\ldots$ | $\ldots$ | Total $89: 21$ |  |
| 4 | Enst Mhidand area | $\ldots$ | $\ldots$ | Total $81: 50$ |  |
| 5 | South Midland arca | $\ldots$ | $\ldots$. | Fotal $81: 38$ |  |

WORTHERN GALA-September 4th, 1960 R.A.F. Ruñorth

Cuton Trophy (E) R Rubber) ( 63 eneries)


Acromodetler Trophy (Multi R/C)
1 Olser, C. H.
2 Fraser, R.
CM.

Kirkcaldy

कrs. Combet
4, 246 Tribe, P
4,47
317.5
U.K. Chaltenge Match. "Esplamd beat Somand by two posats

|  | Scotland | England |
| :---: | :---: | :---: |
| Rubber: | $35 \cdot 27$ | $45 \cdot 15$ |
| Glider: | 2703 | 21-10 |
| Power: | $28 \cdot 35$ | 41.31 |
| Class 1 A |  |  |
| 1 Nixon, D. W. | Hinckley | 10:20.8 |
| 2 Sleight, R. | Haycs | $12: 38 \cdot 5$ |
| 3 Laurie, A. | Novocastria | 13: $28 \cdot 7$ |
| 4 Nionton | Chorlton | 15: 62 |
| Class A (T/R) |  |  |
| 1 Halcy, Bill | Thornaby | $6: 42$ |
| 2 Pasco, Tom | Thormaby | $6: 265$ |
| 3 Wallace, A. | Starley | $6: 499$ |
| Class ( $\mathrm{T} / \mathrm{R}$ ) |  |  |
| 1 Haley, Bil] | Thormaby | 8: 15 |
| 2 Watson, John K. | Thornady | $8: 482$ |
| 3 Orewell ]. | Wesr Esper | 9: $2 \cdot 2$ |
| 4 Buwden, I. | Chotlias | 10:7.5 |
| Best Heat Tinses. (Styrnofitul\%) |  |  |
| 4 Nixon, D. W. | Hinckley | 4:384 |
| A Watson, John K. | Thormbiby | $5: 120$ |
| $B$ Drewell, P. | West Essex | 3:212 |

SOLTH MIDLAND RALLY-August 28rh, 18\&0-Cranlield

| Power |  |  |
| :---: | :---: | :---: |
| Fulier, G. | St. Albans | $9: 00+6: 21$ |
| Frenthe G, | Essex | $9: 00+6: 00$ |
| Sleight | Haym | $9: 00 \cdot 5: 42$ |
| A Power |  |  |
| Bishop | Small Heath | 8: 05 |
| French, G. | Essey | 8:04 |
| Ne wrall, $P$. <br>  | Woking | 7:01 |
| Taylor, C | West Essex | 6:48 |
| Drewell, P. | West Essex | 6:54 |
| Walker | Enfield | 7:08 |

One of modeldom's "characters's S Tech. Andy Anderton piles on the turns of his unmatched tip wings rubber entry at the Nats. Sorry we cannot also show hie recovery eransport!



Fruel Baror' A . Lucas of West Essex Aeromodellers with fast "B;" Team racer. With llo mop.h. plus, 7 mim. is regularly beaten infinals by this type qFentry in the right hands.

SOUTH COAST GALA--September 27th 19ag-R.A.F, Tangmere
1 Smith, W. High Wycombe 4 min. 39 sec 2 Feldham, $\mathrm{G} . \quad$ Belfaits $\quad 4 \mathrm{~min} .39 \mathrm{sec}$. Combat ( 39 emprics)

2 Copeman, G. Kenton
Open Glider ( 76 entries)


| ATROW SHIELD (Tegm Rubber)-October |  |  |  |
| :---: | :---: | :---: | :---: |
| 9th 1960 | $00^{\text {centr }}$ | raliced (16 cluts | ertered) |
| 1 Leamington | 34:41 | 14 St. Albans | 25:24 |
| 2 Norwich | 30: 198 | \% Stewenage | 24: 4 |
| 3 Esemx | 29: 19 | 6 Haildon | 16:42 |
| Indimidnal semres |  |  |  |
| 1 Pressmeli, M. |  | Essex | 10:09 |
| 2 Wiprins, E. |  | Leamington | 9:55 |
| 3 Abdertorin A. |  | Aorwict | $9: 12$ |
| 4 Hairs, M. T. |  | Stevenage | 9:21 |
| 5 Brarnacle, L. |  | Leantingon | $9: 15$ |
|  |  | Luscx | 8:56 |


| Plugec Cup | (Final placings) |  |  |  | cs. |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 1 St Albans | ... |  |  | *.. | 133688 |
| 2 Brildon |  | ... | ... |  | 1222.927 |
| 3 Essex |  |  |  |  | 1201018 |

TEAM RACING-October 9th, 1960. Area cemaralised.
b. (22 errrics)

|  |  |  |
| :---: | :---: | :---: |
| 4 Corneld, ${ }^{\text {a }}$. | Craydon | 10:06.2 |
| 2 Bassett, D. M. | Ecurie End | 11:27:5 |
| 3 Feilder, G. | Croydan | 12:23.3 |
|  |  |  |
| 1 Smith, N. | Haycs | 4: 47.2 |
| 2 Rivers, G. | Haycs | 4: 478 |
| 3 Longs, K. | Whartiedale | 4:55 |
| 13 (13 entriery |  |  |
| 1 Steward Taylor | West Essex | 7:08.6 |
| 2 Drewell, P. | Wett Essex | $8: 26 \cdot 6$ |
| 3 Harris, B. | Prestwick | 8: 49 |

FROG SENIOR GUP (U/R Power)-October 16th, 1960. Decentralised. (130 entries) (20 in (fy-of1)

| 1 Smith, T. W. | Eng. Elec. | $12: 00+8: 10$ |
| :--- | :--- | :--- |
| 2 Carter, A. | Liverpoot | $12: 00+7: 45$ |
| 3 Knight, D. | Sr. Albans. | $12: 00+7: 29$ |
| 4 Buskcll, P. | Surbiton | $12: 00+7: 00$ |
| 5 Ambrosc, N. | Ipswich | $12: 00+6: 11$ |
| 6 Castell, G. | Letchworth | $12: 00+5: 50$ |

Senior Champion
O'Donnell, J: Whitefield. Total time 206 min. 2 sec Junior Champion
Birks, J. Chorlion. Total time 62 min .18 sec.
C.M.A. CLH (U, G Gider-October 16th, 1960. Decenatilised. ( 166 entries)

1 Allsop, C. M. C.M. $9: 00: 6: 35$
2 Crisp, A.J. Abirrdon $\quad 9: 00+6: 35$
$\begin{array}{lll}2 \text { Chsp, A.J. } & \text { Abirpdon } & 9: 00+6: 06 \\ 3 \text { Barr, } L & \text { Haycs } & 9: 00+3: 00\end{array}$
4 Rabiohnt, Southern $\quad 9: 00+2: 20$

5 Wyatt, C. Ashtons 8:58
6 Tyrell, B. C.M. 8:54
EAST LANCS. M.A.C. WINTER RAILYJanuary 15th, 1961-Walton Spire, Lancs. Rubber
1 Wisher
Wisher, A. Croydon
2 Worth I Eroydon
3 O'Donnell, J. Whitefield
Power
1 Manville, P.
Bournemouth
3 Shaw, J. Oldham $\quad 7: 43$
A Bailey, J. D. Whitefield $6: 37$
Glider
1 O'Donnell, J.
2 Chadwich, J.
Whitefield
Ashton
$8: 41$
$8: 09$
3 Verity, $\mathrm{P}_{\text {. }}$ East Lancs ${ }^{2}$ 8:09
Radio
1 Whittaker
Chuck Glider
1 Young, A. St. Albans 3:25
GAMAGE CUP (Unrestricted Rubber:
March 5th, 1961. Decentralised. (78 emrries)
1 Wharrie, A. Norwich $12: 00-9: 03$
2 Tideswell, G. Eaildon $\quad 12: 00+6: 15$

3 Lennox, R. Birmingham 12:00-5:59
4 Poole, 1. Birmingham 12:00.5:13
5 Thorbon, B. St.Albans $12: 00 \cdot 5: 02$
6 North, J. Craydon $12: 00+3: 38$
7 Thorpe, $\mathrm{F}_{3}$
9 Greaves, Ib,
10 Barnes.
10 Barnes,
11 Amor, R .
Croydon l.eamington $\quad 12: 00+2: 39$

11 Amor, R Liverpool 11:47
12 O'Doneil Whirefield 11:46
13 Crossley, $F$. Blackheath $11: 30$
I4 Anderton, A. Norwich R.A.F. 11:30
15 Nelsoh, W, Shefteld R.A.F. 11:26 26


| WhITE CUP (Unrestrieted Powerj-March |  |  |
| :---: | :---: | :---: |
|  |  |  |
| Pety C. | Whatsall | 12:00+12:50 |
| 2 Munks, $\mathrm{R}^{\text {a }}$ | Birmingharr | 12:00-6:48 |
| 3 Simeons | Sa. Altans | 12:00 + $60: 46$ |
| 4 'lhorpe, E. | Derby | 12:00-5:17 |
| 5 Miller, 1. | Cambridge | 12: 1 ll - 5: 122 |
| 6 Wess. J. | Brightor | 12:00:4:25 |
| 7 Draper, R. | Cowentry | 12:00: 4:05 |
| 9 Ambrose, N. | Ipswich | 12:004 $3: 57$ |
| 9 Perberron. ${ }^{\text {P }}$, | Abingdom | 12:00+3:35 |
| 10 Spurr. A. | Tees-side | 12:00+3:35 |
| 11 Prosiner, I ). | Surbíton | 12:00+3:16 |
| 12 Saxinis | Liverporl | 12:00 |
| 13 Crisp, ${ }^{\text {A }}$ | Abingenan | 11:57 |
| 14 Fuller, G. | St. Albaris | 11: 41 |
| 15 Malc, | Porrsmouth | 11:40 |
| 16 Lowe, G. | Liverpoal | 11: 36 |
| 17 King ${ }^{\text {c }}$ | Cambridge | 11:35 |
| 18. GJazin, J. | Ipswich | 11:34 |
| 19 Petrie, L. | E. Montrose | 11:32 |
| 20 French, 8. | Esper | 11:32 |


K.M.A.A. CLI (First A/2 Efiminator)-March 19th, 1961. Area cemmalied. (206 entrits)

| Dailimex, G. | Stevenage | 13:08 |
| :---: | :---: | :---: |
| 2 Hinds, 5 . | wallasey | 12: 5x |
| 3 Herishaly, B . | Heswall | 12:38 |
| 4 Challent, T, | Northern Heiphts | 12:26 |
| 5 Buryow. | Sc. Albans | 12: 05 |
| 6 Wimpima, E. | Leamisgton | 11:49 |

BRITISH NATEONAL CHAMPIONSHIPSMay 21st/ZZnd, 1981-R.A.F. Barkgton 1Ieath Speed (F.A.I. Class 25 e.c. Standard Fuel)

| 1 Tribe, P.rCopenan, | $G$ | 1108 |
| :---: | :---: | :---: |
| 2 Drewell, P . | W.E.A. | 106-5 |
| 3 Jayt, ${ }^{\text {a }}$, | Surbiton | 9919 |
| Class 2 (5c) |  |  |
| 1 Johnson, Gr. | F.A.S.T.E. | 1443 |
| 2 Hant J. | Relfais | 143-4 |
| 3 Taylor, K . | Brixton | 1407 |
| Class 310 cocs |  |  |
| 1 Gibibs, R. | Brixton | 162 |
| 2 Jollmaing ${ }^{\text {a }}$ | F.A.S.'T.E. | 1609 |
| 3 Drew* ${ }^{\text {P }}$ P. | W.E.A. | 1597 |
| Combat |  |  |
| Satri-Firads: |  |  |
| Healey, P. Wescon) Kendrick M. (W. Hromwich) |  |  |
| Bency, J. (Kentar) 'John, J. (Werton) Finat: |  |  |
| Benoy, J. beat Healey, $P$. |  |  |
| Knolake Traphy (CiL | Hying scal | prs. |
| 1 Dav A.C. Fatker DFII | West Bramm | 845 |



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Dave Day of Wolves with "Pedagogus" Gold Trophy entry (bth). Powered Merco 3.5, finished black, and - appropriately - Dayclo orange letters.




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[^0]:    Left are two really sood 19 sire ngines, at far left the Gordon Burford Glo-Chieffrom Australia with intake throttie as an acces sory and at right, the Fox 19 with exhaust control only by means of ratating rod in the port Melther rotatine rodin the port. Neither has the low tpeed of coupled hrottle enginer but each is a cood example of the merits of the two difierent approachas. At bottom is the Brameo American hrottle, sold as an accessory and very widely used. Parti display the plain hole through the choke, cte text for modification detail.

[^1]:    Left: Ctosesup of the origietal type Impimpeller made of a light alloypressing which the buyer then bent up into then bert ophito the detir解 shape byow superiseden type

[^2]:    Ahove left: Emging installation, showing Ahove leit to eneine for cord scarting. Below Inft Impentime of the Norminsemi-scalo Lavochkin intaken and fan,

    Right: Another Phil Sthith experiment, this time a Super Sabre for cantrol line fying which proved instrueciue though not practica is zith design.

[^3]:    Speclfication
    Displacement: 1 -60 c.c. (0976 cu. in. )
    Bure: 500 in.
    Stroke: 4 녀 in
    Borcistroke ratio: I 0
    Bare werghe: 3s ounces
    Max. pouser; 115 B.H.P. at 12,800 rap.m.
    Max. pouter; 115 B.H.P. at 12,800 rip.m.
    Max. torque: 11 ounce-inethes at 8,000 r.p.m.
    Max. torque: 11 ounce-inehes at 8,000 r.p.m
    Power fating: - 072 B.H.P. per c.c.
    Power fating: -072 B.H.P. per c.c.
    Powet weight ratio: I 033 B.H.P+per ounce

